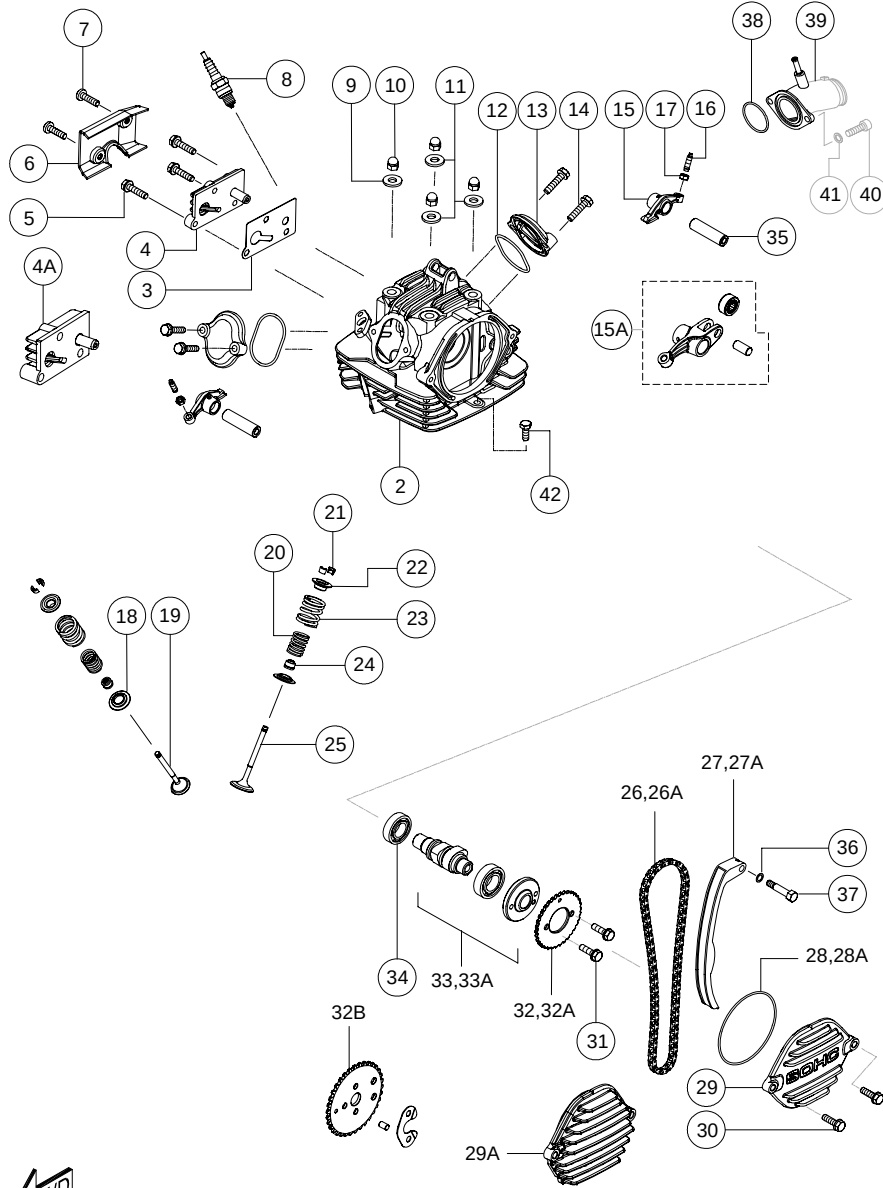




VICTOR GL & GLX PARTS CATALOGUE

TVS MOTOR COMPANY

FINAL UPDATED ON DATE : MARCH 2005



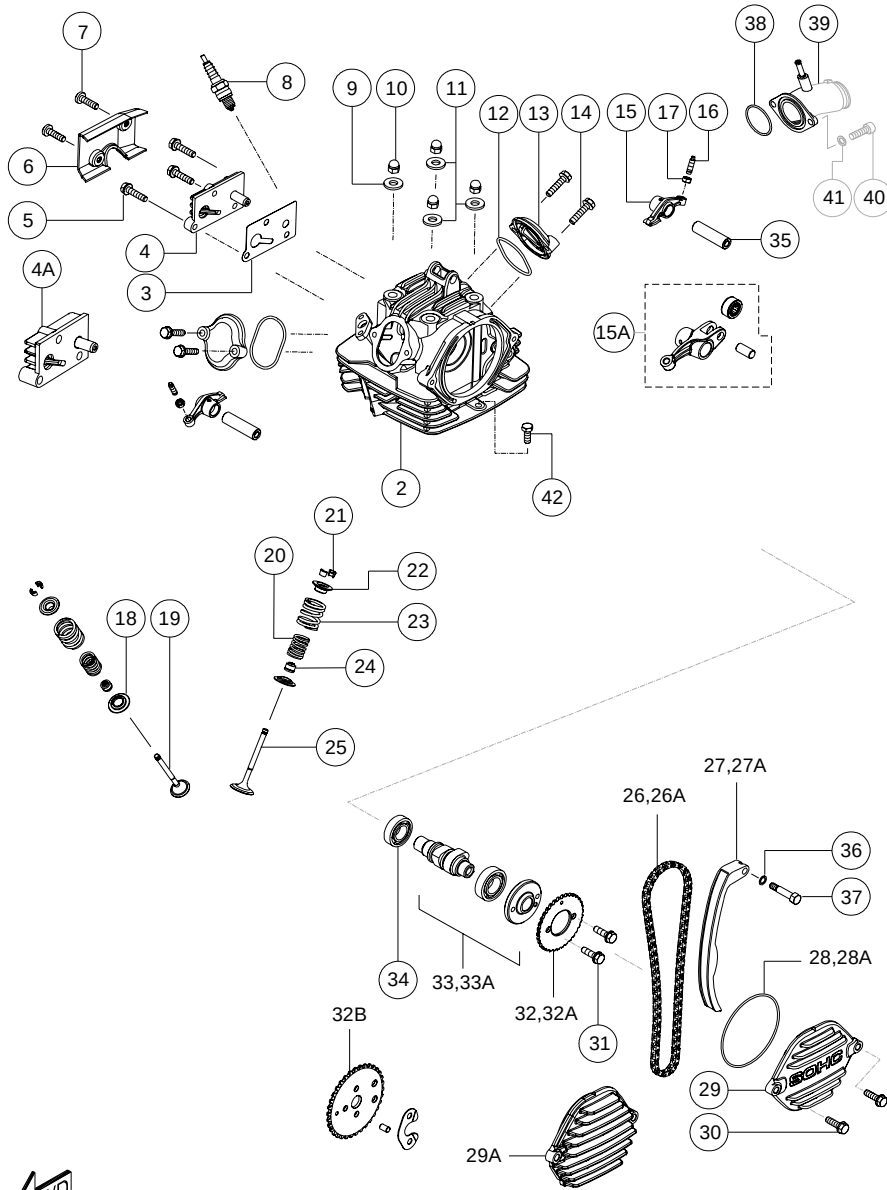
CYLINDER HEAD ASSEMBLY

CYLINDER HEAD ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	N3320470	CYLINDER HEAD ASSY. LG SIL. GL	1	1			** N.I
1A	N9320450	CYLINDER HEAD ASSY. GLX			1		** N.I
1B	N3320980	CYLINDER HEAD ASSY. GX				1	** N.I
2	N2010030	HEAD COMP. CYLINDER	1				*
2A	N2011160	HEAD COMP. CYLINDER		1		1	*
2B	N3010830	HEAD COMP. CYLINDER			1		
3	N5010650	GASKET CYLINER HEAD COVER RH	1	1	1	1	*
4	---	COVER CYLINDER HEAD RH	1	1			USE 4A & 5A
4A	N3010530	COVER COMP. CYLINDER HEAD, RH		1	1	1	*
5	N2200490	HEX FLANGE BOLT M6x20	3	3			*
5A	M1200470	HEX FLANGE BOLT M6x30			3	3	*
6	N2010720	CAP, COVER RH CYLINDER HEAD	1				*
6A	N2011180	CAP, COVER RH CYLINDER HEAD		1			*
7	N3200230	CRR PAN HEAD SCREW M5x11	2	2			*
8	N2180040	SPARK PLUG	1	1		1	*
8A	M1180030	SPARK PLUG			1		
9	M1010360	GASKET, CYL. HEAD NUT	1	1	1	1	
10	M1200050	DOMED CAP NUT	4	4	4		
11	S1010130	WASHER CYLINDER HEAD	3	3	3	3	
12	S1010210	O RING INSPECTION CAP	2	2	2	2	*
13	N2010820	CAP, INSPECTION	2				*
13A	N2011190	CAP, INSPECTION LG. SIL.		2	2	2	*
14	N2200500	HEX, FLANGE BOLT M6x25	4	4	4	4	*
15	N2010320	ARM VALVE ROCKER	2	2	2	2	*
16	S1010240	SCREW - TAPPET ADJUSTING	2	2	2	2	*
17	S1010250	NUT - TAPPET ADJUSTING	2	2	2	2	*
18	S1010340	SEAT, VALVE SPRING	2	2	2	2	*
19	N2010620	VALVE, EXHAUST	1	1	1	1	*

** - REFER KIT & KIT CONTENTS

* - KIT CONTENTS

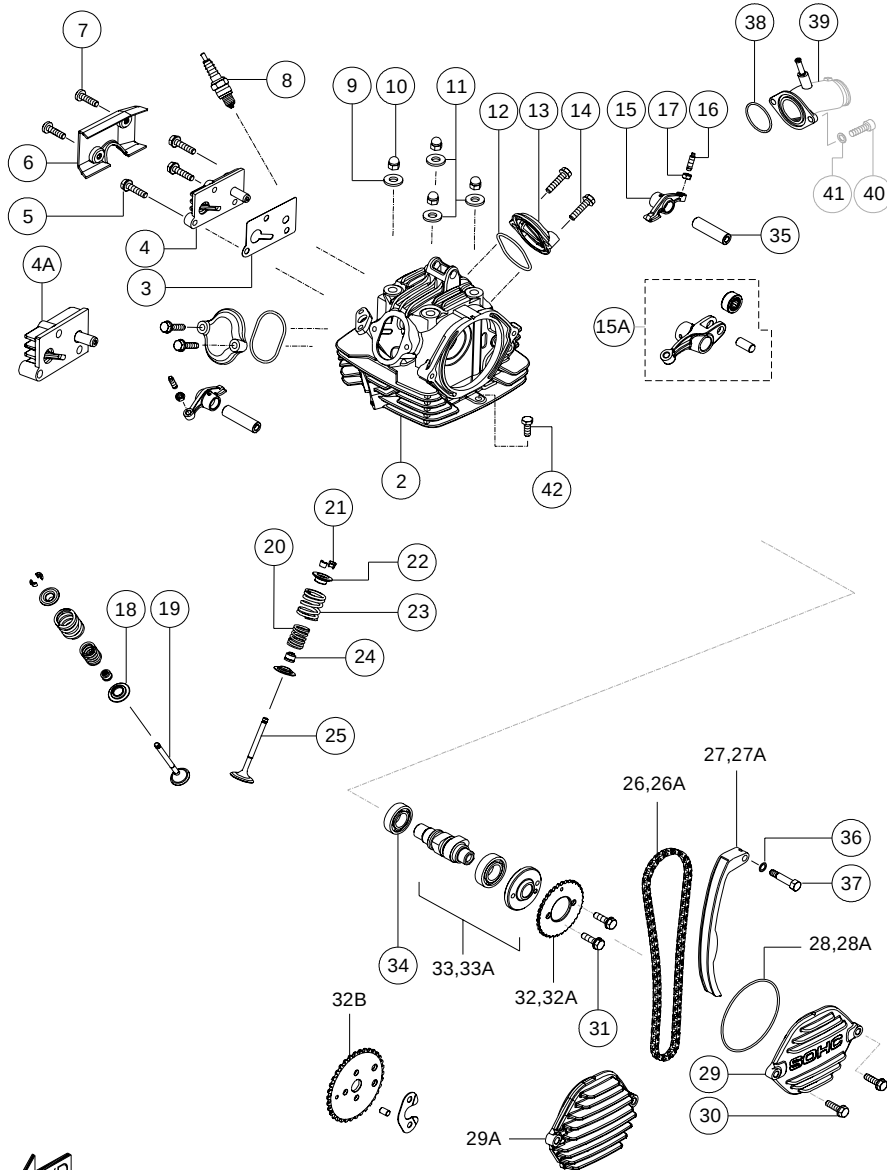


CYLINDER HEAD ASSEMBLY

CYLINDER HEAD ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
20	N2010340	SPRING VALVE INNER	2	2	2	2	*
21	S1010320	COTTER, VALVE	4	4	4	4	*
22	N2011040	RETAINER, VALVE SPRING	2	2	2	2	*
23	N2010350	SPRING VALVE OUTER	2	2	2	2	*
24	M1010620	SEAL, VALVE STEM OIL	2	2	2	2	*
25	N3011140	VALVE, INTAKE	1	1	1	1	* (NEW)
26	N2010920	CAMCHAIN	1	1		1	
26A	N3010860	CAMCHAIN (ROLLER CHAIN 92 LINKS)			1		
27	N2011020	TENSIONER, CAMCHAIN	1	1		1	
27A	N3010810	TENSIONER, CAMCHAIN			1		
28	N2010530	O-RING, CYL. HEAD COVER	1	1		1	*
28A	N3010550	O-RING, COVER CYLINDER HEAD LH			1		
29	N2010420	CYLINDER HEAD COVER LH	1				
29A	N2011170	CYLINDER HEAD COVER LH LG. SIL.		1			*
29B	N3010510	COVER CYLINDER HEAD-LH (PAINTED)		1	1	1	
30	N2200490	HEX FLANGE BOLT M6x20	2	2	2		*
31	M1200830	HEX SCREW M6x10.5	2	2			
31A	N3200250	HEX SCREW M6x10-8.8			2	2	
32	N2010910	SPROCKET 32T CAMSHAFT	1	1		1	
32A	N3010820	SPROCKET 34T CAMSHAFT			1		*
33	N2010130	CAMSHAFT COMP.	1	1			*
33A	N3010480	CAMSHAFT COMP.			1		*
33B	N3011150	CAMSHAFT COMP.				1	*
34	S1200130	BALL BEARING 15x32x9	1	1	1	1	*
35	N2010330	SHAFT, VALVE ROCKER ARM	2	2	2	2	*
36	N2010960	WASHER CAMCHAIN TENSIONER	1	1	1	1	
37	N2010710	BOLT, CAM CHAIN TENSIONER	1	1	1	1	
38	N2040940	O RING	1	1	1	1	

* - KIT CONTENTS



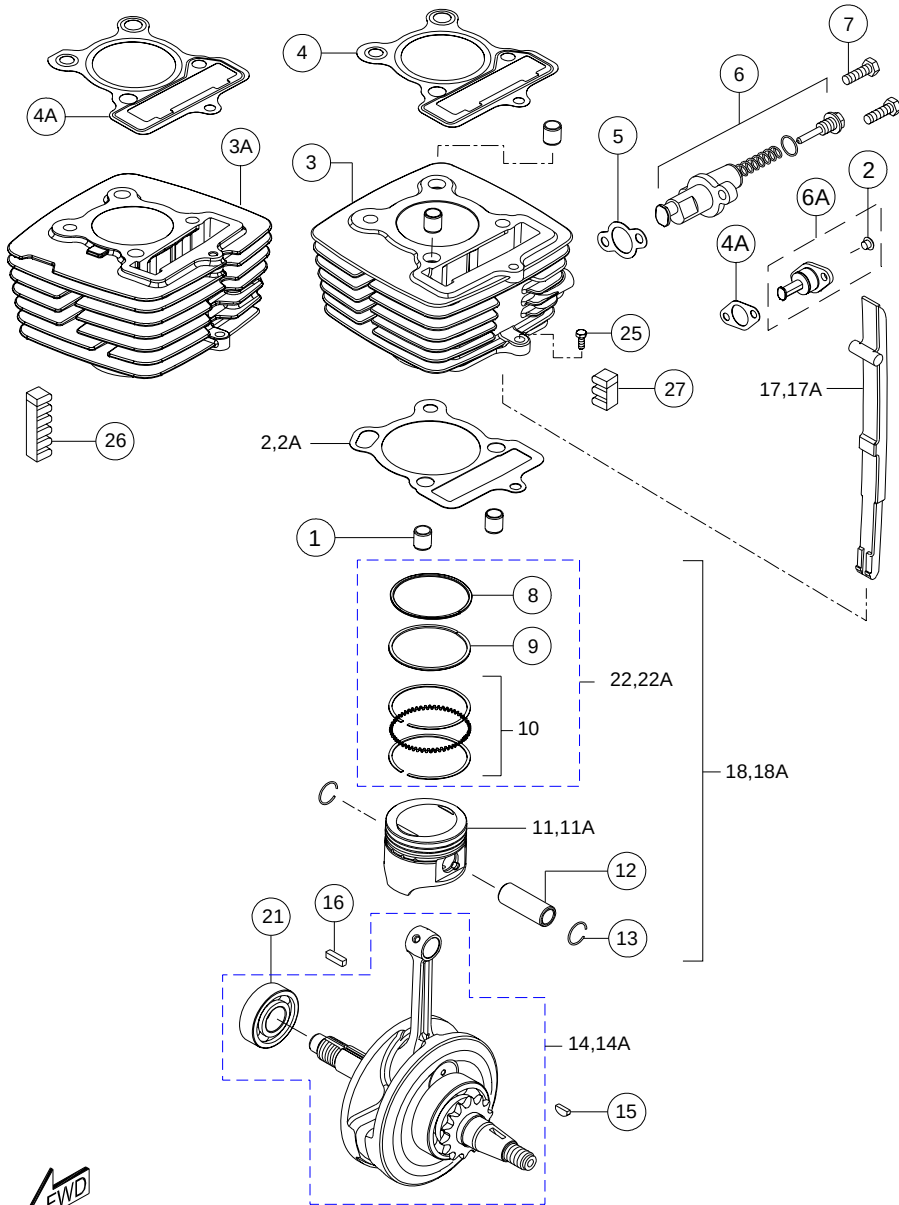
CYLINDER HEAD ASSEMBLY

CYLINDER HEAD ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
39	N3040310	PIPE INTAKE	1	1		1	
39A	N1040240	PIPE INTAKE COMP.			1		
40	M1200530	HEX SOCKET HEAD SCREW M6x25	2	2	2	2	
41	8200130	PUNCHED WASHER	2	2	2	2	
42	420462700	HEX SCREW M6x16	1	1	1	1	
43	S1060310	SEAL SPRK PLUG	1	1	1	1	* N.I
44	N2180110	CAP ASSY. SPARK PLUG	1	1			* N.I
45	N3320160	ENGINE VALVE KIT	1	1	1	1	N.I
46	N3320070	MINOR GASKET KIT	1	1	1	1	N.I
47	N3180070	ENGINE ASSY.	1	1			N.I
47A	N3180040	ENGINE ASSY.			1		N.I
47B	N3180200	ENGINE ASSY.				1	

** - KIT CONTENTS

N.I - NOT ILLUSTRATED



CYLINDER BLOCK & CRANK SHAFT ASSY.

CYLINDER BLOCK & CRANK SHAFT ASSY.

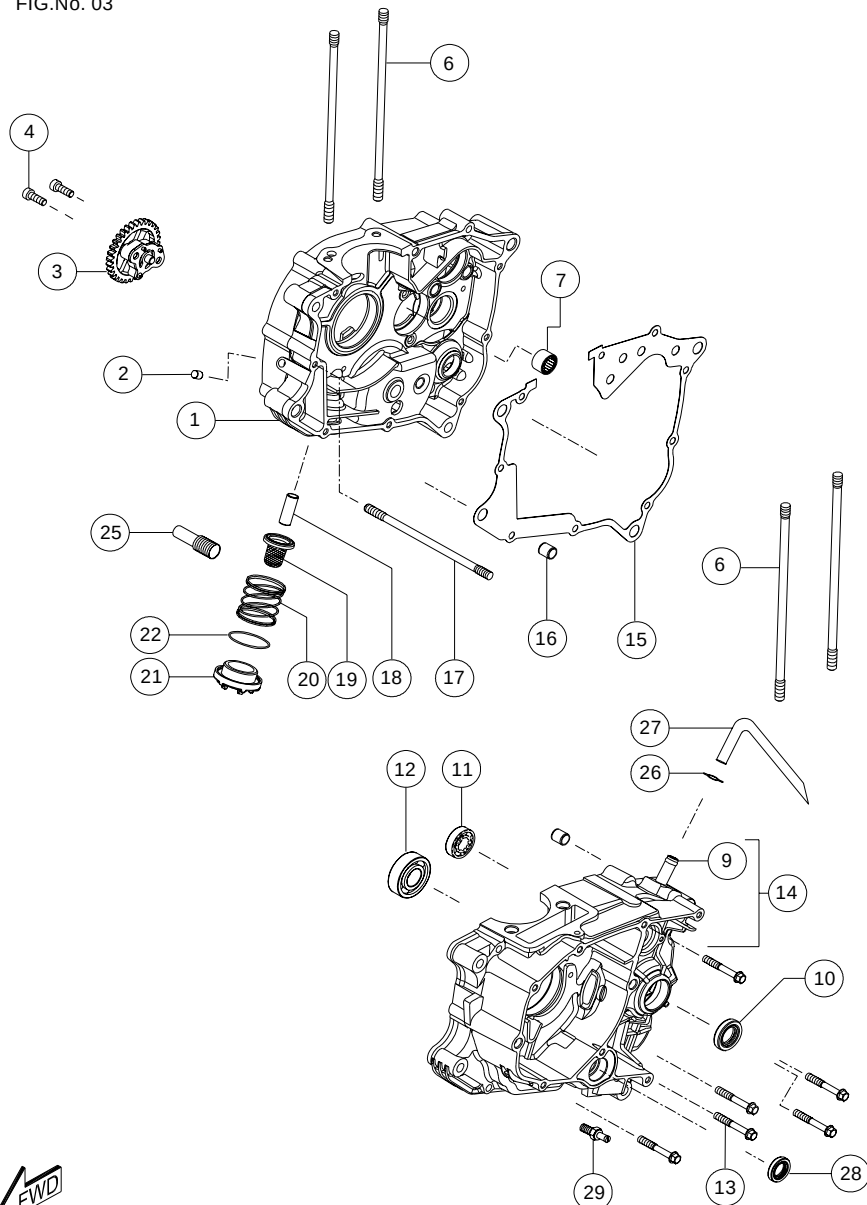
REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	S1200270	TUBULAR DOWEL	4	4	4	4	
2	N2010220	GASKET, CYLINDER	1	1		1	
2A	N1010160	GASKET, CYLINDER			1		
3	N2010160	CYLINDER BLOCK	1	1		1	
3A	N3010880	CYLINDER BLOCK			1		
4	N2010390	GASKET, CYLINDER HEAD	1	1		1	
4A	N1010210	GASKET, CYLINDER HEAD			1		
5	S1010180	GASKET, TENSIONER ADJUSTER	1	1	1	1	
6	N3010340	ADJUSTER ASSY. TENSIONER	1	1		1	
6A	N5010470	ADJUSTER ASSY. TENSIONER			1		
7	420462700	HEX BOLT M6x20	2	2	2	2	
8	---	RING, PISTON TOP - STD	1	1			REF.SL.No.22
9	---	RING, PISTON 2ND - STD	1	1			"
10	---	OIL RING - 3 PIECE - STD	1	1			"
11	---	PISTON	1	1			REF.SL.No. 18
11A	---	PISTON			1		REF.SL.No. 18A
11B	---	PISTON				1	REF.SL.No. 18B
12	N2010690	PIN, PISTON	1	1	1	1	
13	N2200340	CIRCLIP, PIN PISTON	2	2	2	2	
14	N3320170	CRANKSHAFT COMP.	1	1		1	
14A	N3321040	CRANKSHAFT COMP.			1		
15	420702000	WOODRUFF KEY	1	1	1	1	
16	N3080170	KEY 4x415	1	1	1	1	
17	N2011030	GUIDE CAMCHAIN	1	1		1	
17A	N3010790	GUIDE CAMCHAIN			1		
18	N2320110	PISTON KIT - STD	1	1			**
18A	N9320380	PISTON KIT - STD			1		**
18B	N3321000	PISTON KIT - STD				1	**



REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
19	N2320130	PISTON KIT - I O/S	1	1			**
19A	N9320340	PISTON KIT - I O/S			1		**
19B	N3321010	PISTON KIT - I O/S				1	**
20	N2320140	PISTON KIT II O/S	1	1			**
20A	N9320350	PISTON KIT II O/S			1		**
20B	N3321020	PISTON KIT II O/S				1	**
21	N2200390	BALL BEARING 25x52x15	1	1	1	1	
22	N2010990	RING SET PISTON DIA 51 - STD	1	1			
22A	N9320390	RING SET PISTON DIA 51 - STD			1		
22B	---	RING SET PISTON DIA 51- I O/S				1	
23	N3320710	RING SET PISTON DIA 51- I O/S	1	1			
23A	N9320320	RING SET PISTON DIA 51- I O/S			1		
23B	---	RING SET PISTON DIA 51- I O/S				1	
24	N3320720	RING SET PISTON DIA 51- II O/S	1	1			
24A	N9320330	RING SET PISTON DIA 51- II O/S			1		
24B	N5320460	RING SET PISTON DIA 51- II O/S				1	
25	420462700	HEX SCREW M6x16	1	1	1	1	
26	N1010650	DAMPER -1, CYLINDER			1		
27	N1010660	DAMPER -2, CYLINDER			1		
28	N2320170	CYLINDER BLOCK & PISTON KIT STD	1	1			**
28A	N9320410	CYLINDER BLOCK & PISTON KIT STD			1		**
28A	N3321030	CYLINDER BLOCK & PISTON KIT STD				1	**
29	N3320060	MAJOR GASKET KIT	1	1			

N.I - NOT ILLUSTRATED

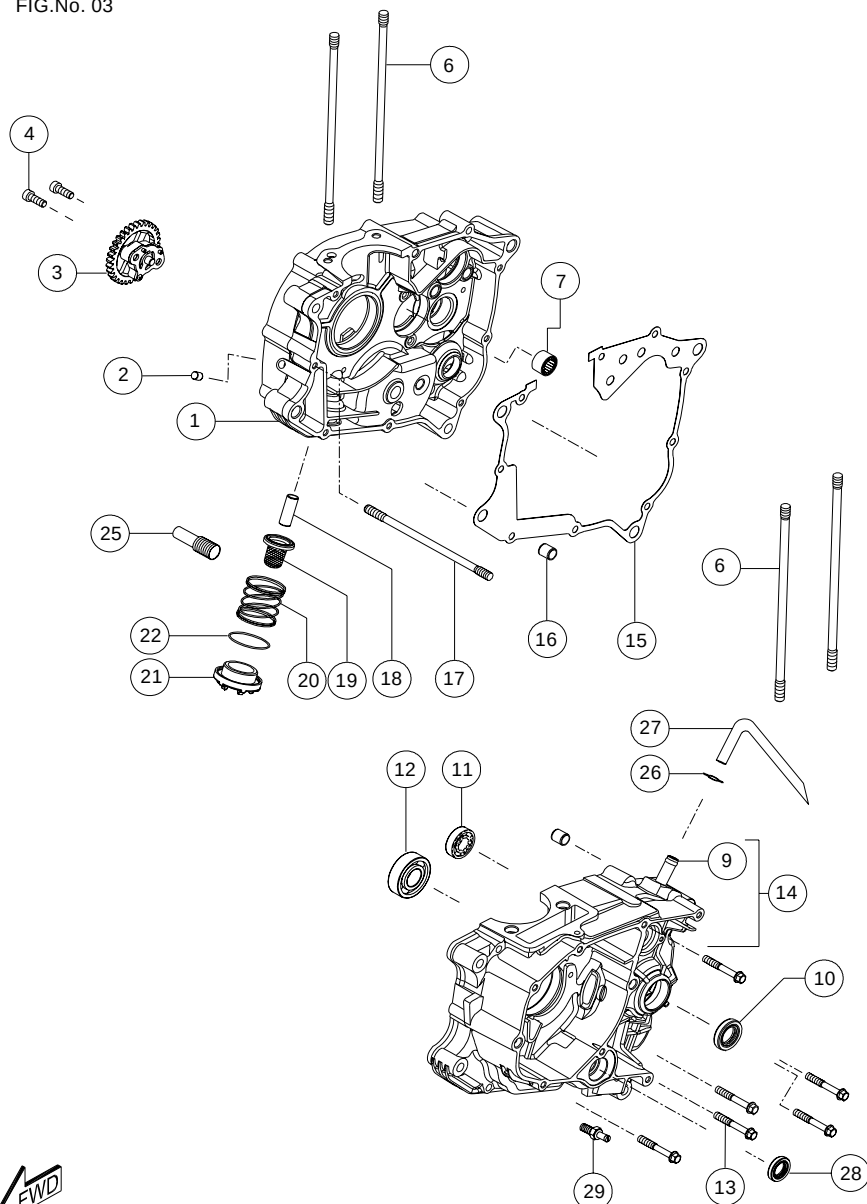
** - REFER KIT & KIT CONTENTS



CRANKCASE LH, RH & OIL PUMP ASSY.



REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	N2030080	CRANKCASE COMP. RH	1	1		1	
1A	N1030020	CRANKCASE COMP. RH			1		
2	---	PLUG, OIL HOLE	1	1	1	1	
3	N2081800	OIL PUMP ASSY.	1	1		1	
3A	N3080400	OIL PUMP ASSY.			1		
4	N3200360	CSK HEX SOCK HD SCREW M6x25	2	2	2	2	
5	---	OIL PUMP DRIVEN	1				
6	N2010240	STUD CYLINDER HEAD LH	2	2			
6A	N1010560	STUD CYLINDER HEAD LH			2		
6B	N3010920	BOLT CYLINDER HEAD				4	
7	N2200350	NEEDLE ROLLER BEARING	1	1	1	1	
8	N2010230	STUD CYLINDER HEAD RH	2	2			
8A	N1010570	STUD CYLINDER HEAD RH			2		
9	N2080920	PIPE BREATHER	1	1	1	1	
10	T4080540	OIL SEAL SHAFT DRIVE DIA17x29x6	1	1	1	1	
11	N2200400	BALL BEARING 17x40x8	1	1	1	1	
12	N2200150	BALL BEARING 17x40x12	1	1	1	1	
13	M1200500	HEX FLANGE BOLT M6x40	7	7	7	7	
14	N2320740	CRANKCASE ASSY.LH	1	1		1	
14A	N3320780	CRANKCASE ASSY. LH			1		



CRANKCASE LH, RH & OIL PUMP ASSY.



CRANKCASE LH, RH & OIL PUMP ASSY.

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
15	N2030240	GASKET CRANKCASE	1	1		1	
15A	N1030030	GASKET CRANKCASE			1		
16	S1200270	DOWEL PIN 11x12	2	2	2	2	
17	N2200260	STUD M6x1	1	1	1	1	
18	---	PIPE INLET, OIL PUMP	1	1	1	1	
19	S1080070	OIL FILTER ENGINE STRAINER	1	1	1	1	
20	S1080090	SPRING, OIL STRAINER	1	1	1	1	
21	M1010380	CAP INSPECTION HOLE	1	1	1	1	
22	M1010390	O - RING DRAIN PLUG	1	1	1	1	
23	N2200420	E - RING	1				
24	N2200280	WASHER	1	1	1	1	
25	N2081360	STOPPER SHIFT ARM	1	1	1	1	
26	N2041480	CLAMP HOSE	1	1	1	1	
27	N2041470	TUBE BREATHER	1	1	1	1	
28	N2081720	OIL SEAL GEAR SHIFT	1	1	1	1	
29	K3060260	THERMAL SENSOR			1	-	
30	N3320230	ENGINE OIL SEAL KIT	1	1	1	1	**

*** - REFER KIT & KIT CONTENTS

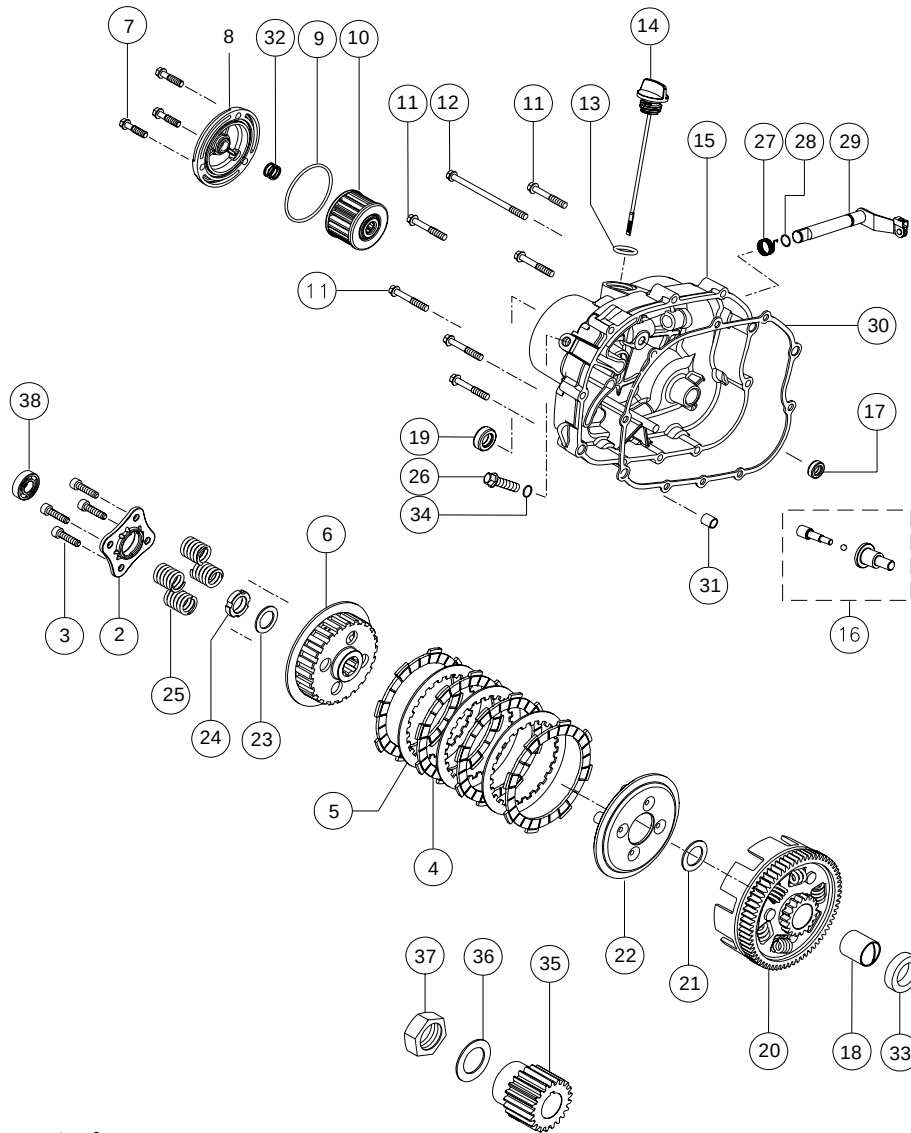


CLUTCH & COVER CLUTCH ASSY.

CLUTCH & COVER CLUTCH ASSY.

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	---	CLUTCH ASSY	1	1	1	1	N.I / N.S
2	N2070360	PLATE, CLUTCH RELEASE	1	1	1	1	
3	M1200530	HEX SOCKET CAP SCREW M6x25	4	4	4	4	
4	N2320640	SET PLATE CLUTCH DRIVE (4 Nos)	1	1	1	1	
5	N2320750	SET PLATE, CLUTCH DRIVEN (3 Nos)	1	1	1	1	
6	N2070220	HUB, CLUTCH	1	1	1	1	
7	M1200520	HEX FLANGE BOLT M6x16	3	3	3	3	
8	N2080670	CAP, OIL FILTER	1				
8A	N2082010	CAP, OIL FILTER LG. SIL		1		1	
8B	N3030190	CAP OIL FILTER			1		
9	N2080840	O - RING OIL FILTER CAP	1	1	1	1	
10	N2080860	FILTER COMP ENGINE OIL	1	1	1	1	
11	M1200500	HEX FLANGE BOLT M6x40	9	9	9	9	
12	M1200450	HEX FLANGE BOLT M6x95	1	1	1	1	
13	S1200860	O RING	1	1	1	1	
14	N2081150	GAUGE, OIL LEVEL	1	1		1	
14A	N1080110	GAUGE, OIL LEVEL			1		
15	N2030120	COVER CLUTCH	1				
15A	N2030270	COVER CLUTCH LG SIL.		1		1	
15B	N3030120	COVER CLUTCH			1		
16	N2070380	KIT PIN, CLUTCH REALEASE (SPLIT TYP	1	1	1	1	
17	N2200550	SEAL, CRANK SHAFT RH	1	1	1	1	
18	N2070320	SPACER CLUTCH	1	1	1	1	
19	S1200490	OIL SEAL KICK STARTER SHAFT	1	1	1	1	
20	N2081820	GEAR ASSY. PRI. DRIVEN	1	1	1	1	
21	N2200120	SHIM	1	1	1	1	
22	N2070200	DISC CLUTCH PRESSURE	1	1	1	1	
23	N2070300	SPRING DISC	1	1	1	1	

N.I - NOT ILLUSTRATED



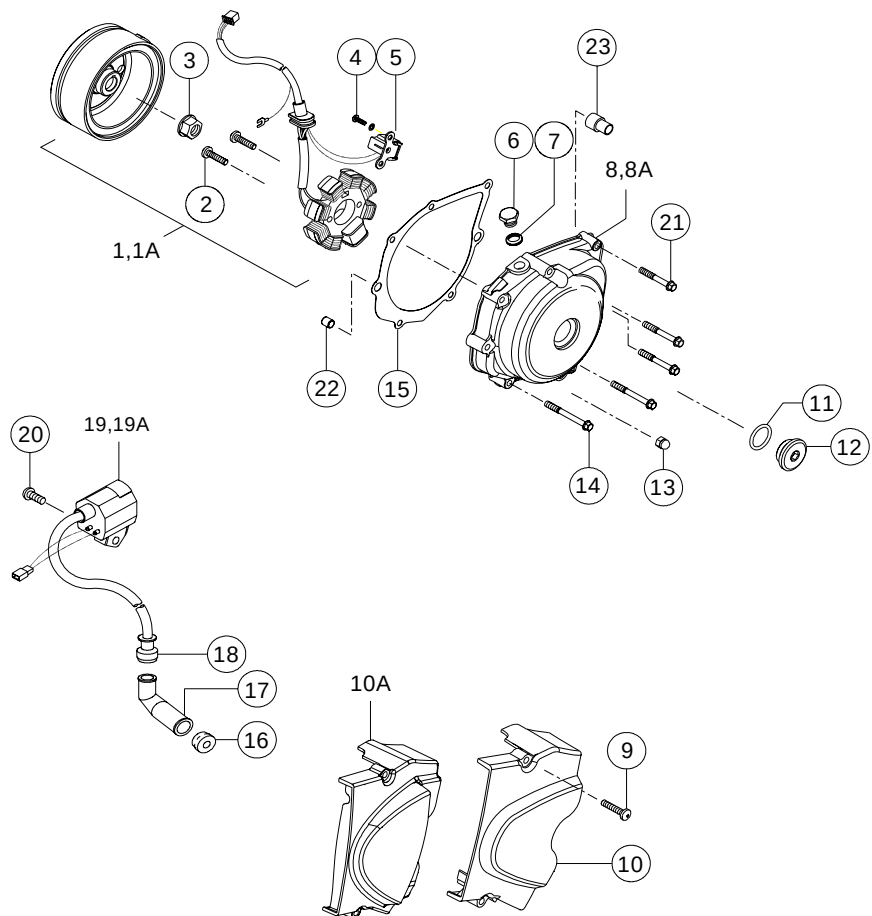
CLUTCH & COVER CLUTCH ASSY.



CLUTCH & COVER CLUTCH ASSY.

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
24	N2070310	NUT, CLUTCH SHAFT	1	1	1	1	
25	N2070370	SPRING CLUTCH	4	4		4	
25A	N1070010	SPRING CLUTCH			4		
26	N2200480	HEX FLANGE BOLT M10x12	1	1	1	1	
27	N2080800	SPRING CLUTCH CABLE RETURN	1	1	1	1	
28	N2080810	O RING	1	1	1	1	
29	N2080770	ROD CLUTCH RELEASE COMP	1	1	1	1	
30	N2030140	GASKET COVER CLUTCH	1	1	1	1	
31	0074010	DOWEL PIN 9x14	2	2	2	2	
32	S1081010	SPRING OIL FILTER	1	1	1	1	
33	N2080270	SPACER PRIMARY DRIVEN	1	1	1	1	
34	N2081600	GASKET OIL GALLERY PLUG	1	1	1	1	
35	N2081779	GEAR PRIMARY DRIVE	1	1	1	1	
36	S1201050	DISK SPRING	1	1	1	1	
37	M1200250	HEX NUT M16	1	1	1	1	
38	N2200400	BEARING 12x28	1	1	1	1	
39	N2320720	KIT CLUTCH (HALF CLUTCH)	1	1	1	1	** (MINOR)

*** - REFER KIT & KIT CONTENTS

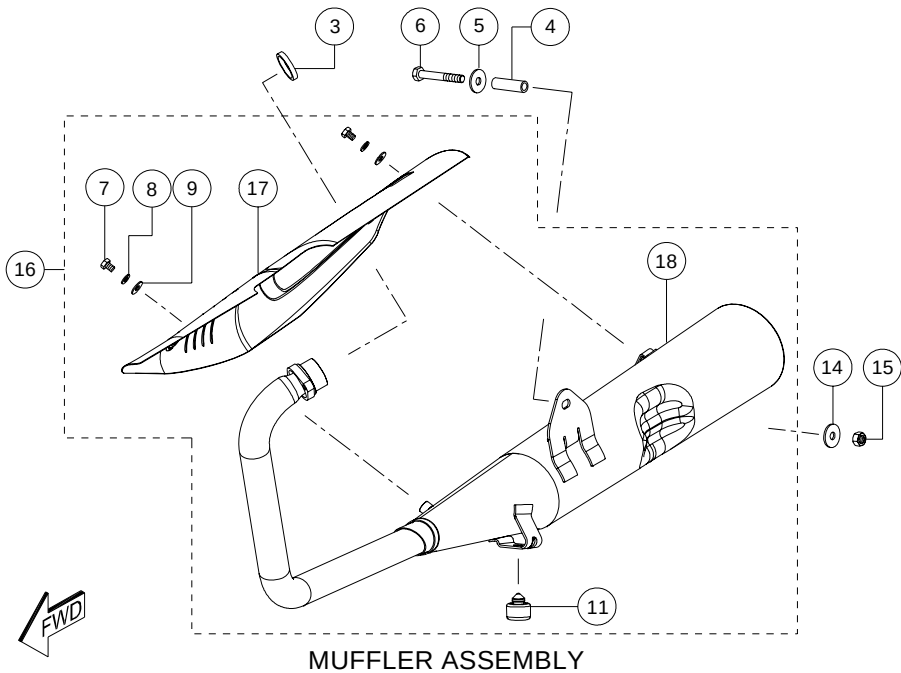
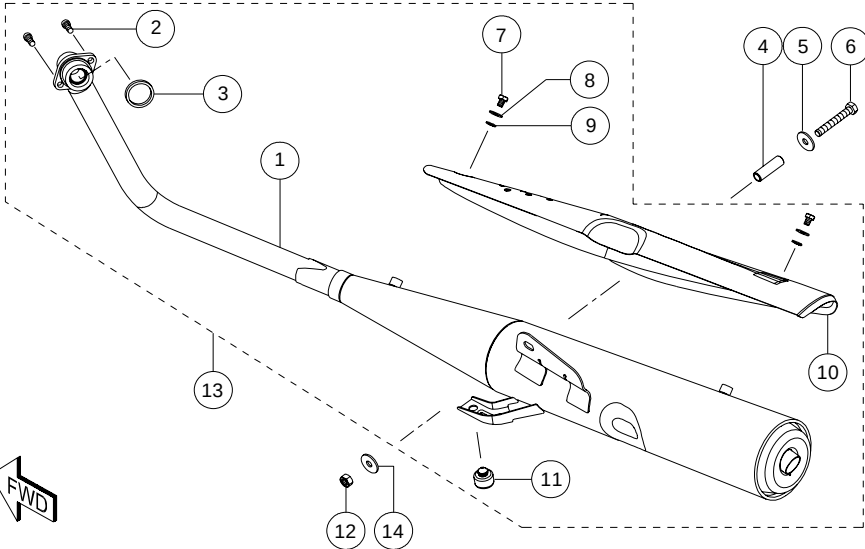


MAGNETO & IGNITION ASSEMBLY

MAGNETO & IGNITION ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	N2060040	MAGNETO ASSY	1	1			E.L.
1A	N3060200	MAGNETO ASSY			1	1	
2	M1200820	CRR PAN HEAD SCREW M6x25	2	2	2	2	
3	M1200770	HEX FLANGE NUT M12	1	1	1	1	
4	0331708	CRR PAN HD SCREW M5x16	2	2	2	2	
5	---	PULSER COIL	1	1	1	1	
6	N2200480	PLUG TDC	1	1	1	1	
7	S1011290	SEALING WASHER	1	1	1	1	
8	N2030150	COVER MAGNETO	1				
8A	N2030280	COVER MAGNETO LG SIL.		1		1	
8B	N3030130	COVER MAGNETO			1		
9	M1200510	HEX FLANGE BOLT M6x25	2	2	2	2	
10	N2180060	COVER ENGINE SPROCKET	1				
10A	N2180160	COVER ENGINE SPROCKET LG SIL.		1		1	
10B	N9180010	COVER ENGINE SPROCKET			1		
10C	N3180210	COVER ENGINE SPROCKET				1	
11	N2081690	O RING	1	1	1	1	
12	N2082000	PLUG CRANKSHAFT HOLE BLACK	1	1	1	1	
13	M1200900	HEX FLANGE NUT M6	1	1	1	1	
14	N2200450	HEX FLANGE BOLT M6x50	3	3	3	3	
15	N2030170	GASKET, MAGNETO COVER	1	1	1	1	
16	S1060310	SEAL SPARK PLUG	1	1	1	1	
17	N3060150	CAP ASSY. SPRK PLUG	1	1	1	1	
18	N2180130	SEAL HIGH TENSION CORD	1	1	1	1	
19	N2060070	IGNITION COIL ASSY.	1	1			
19A	N9060030	IGNITION COIL ASSY.			1		
19B	N3060190	IGNITION COIL ASSY.				1	
20	M1200670	CRR PAN HD SCREW M6x20	1	1	1	1	
21	M1200590	HEX FLANGE BOLT M6x35	3	3			
21A	M1200470	HEX FLANGE BOLT M6x30			3		
22	0074010	DOWEL PIN	2	2	2		
23	N9080080	BUSH COVER MAGNETO			1		

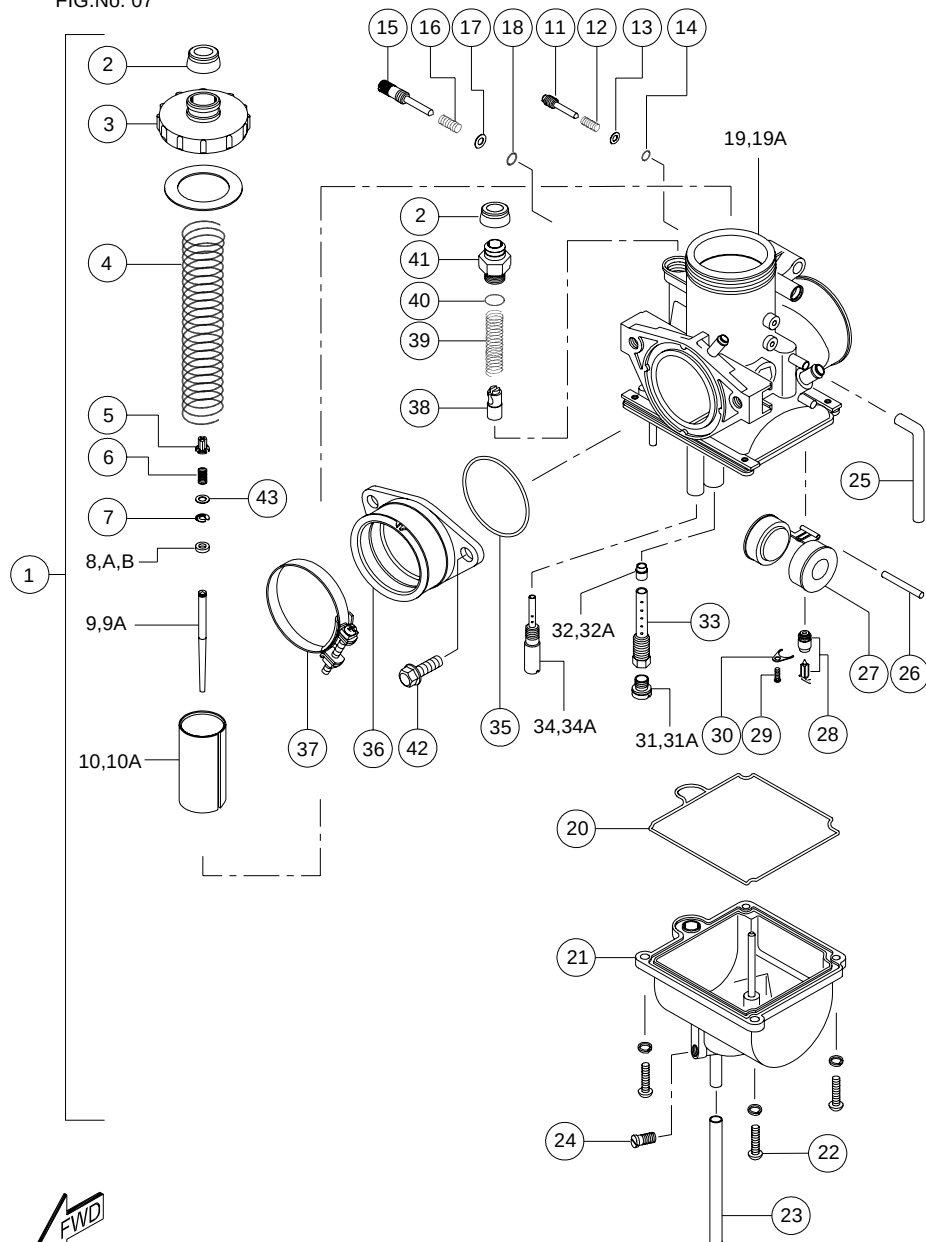
E.L. : ENGINE LIFTING



MUFFLER ASSEMBLY

MUFFLER ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	N3050010	MUFFLER ASSY.	1	1		1	
2	N2200470	HEX SOCKET HEAD SCREW M6x20	2	2	2	2	
3	T4050180	GASKET PIPE EXHAUST	1	1	1	1	
4	N3050350	SPACER MUFFLER BRKT	1	1	1	1	
5	N3200210	PUNCHED WASHER 8.2x15	1	1	1	1	
6	N3200200	HEX BOLT M8x55	1	1	1	1	
7	0331688	HEX SCREW M6x8	2	2	2	2	
8	0335608	PUNCHED WASHER 6.5x16x1.2	2	2	2	2	
9	0330408	WAVE SPRING WASHER M6	2	2	2	2	
10	N3050460	GUARD EXHAUST	1	1		1	
11	S1125310	CUSHION	1	1	1	1	
12	0334548	HEX NUT M8	1	1		1	
13	N3050590	MUFFLER SUB ASSY.	1	1		1	
14	0336018	PUNCHED WASHER	1	1		1	
15	0334545	HEX NUT M8x1.25			1		
16	N9320430	MUFFLER SUB ASSY.			1		
17	N9050580	GUARD COMP. EXHAUST			1		
18	N9050510	MUFFLER COMP.			1		

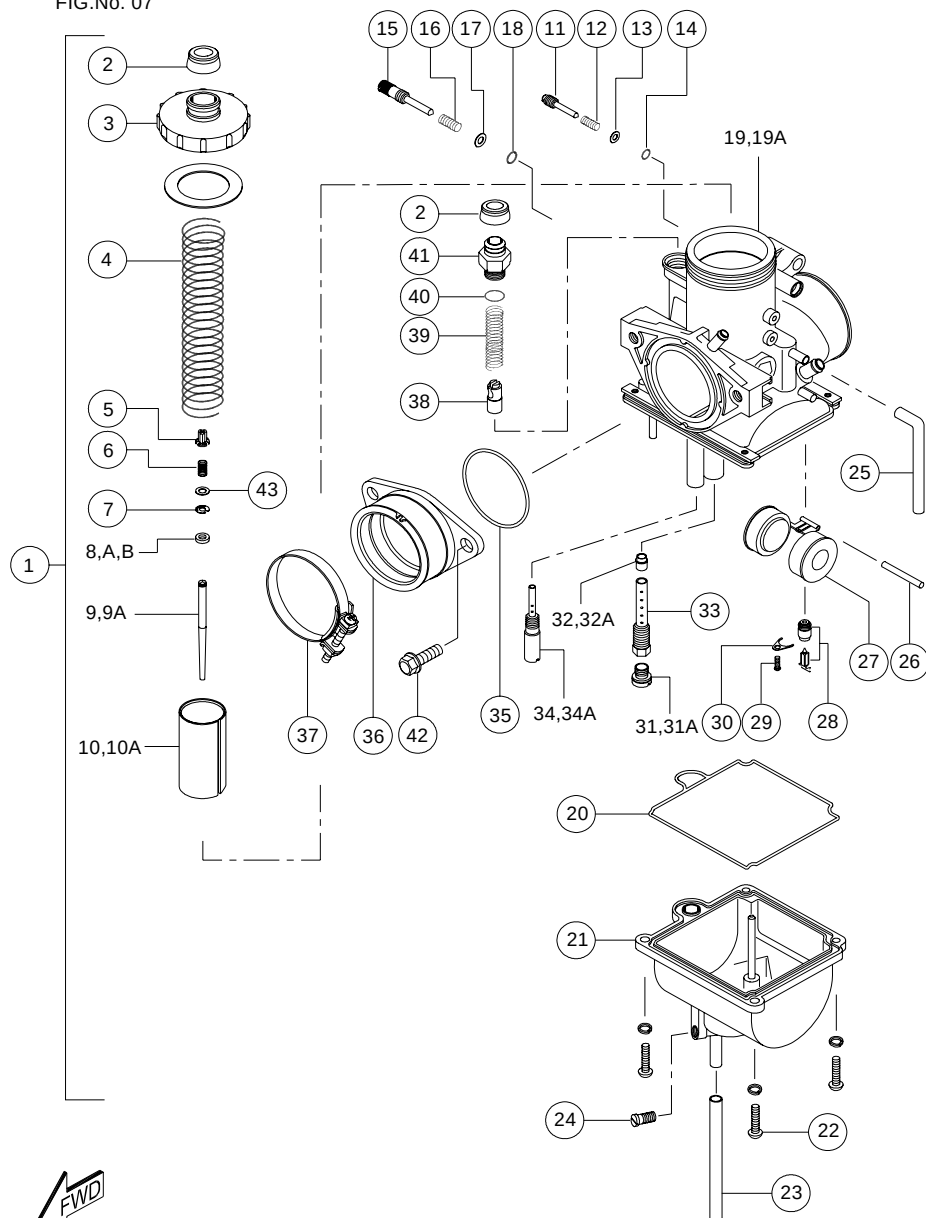


CARBURETTOR ASSEMBLY

CARBURETTOR ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	N2040010	CARBURETTOR ASSY.	1	1			
1A	N1040060	CARBURETTOR ASSY.			1		
1B	N3040640	CARBURETTOR ASSY.				1	
2	N2320380	TOP CAP	2	2	2	2	
3	N2320560	CAP THROTTLE	1	1	1	1	
4	N2320370	SPRING PISTON VALVE	1	1	1	1	
5	N2320610	HOLDER JET NEEDLE	1	1	1	1	
6	N2320330	SPRING JET NEEDLE	1	1	1	1	
7	N2320340	E RING	1	1	1	1	
8	N2320350	RING JET NEEDLE	1	1			
8A	N9320200	RING JET NEEDLE			1		
8B	N3320950	SHIM 2.00 (RING JET NEEDLE)				1	
9	N2320270	JET NEEDLE	1	1		1	
9A	N9320210	JET NEEDLE			1		
10	N2320280	PISTON VALVE	1	1			
10A	N9320220	PISTON VALVE			1		
10B	N3320960	PISTON VALVE				1	
11	N2320390	AIR SCREW (AS)	1	1	1		
11A	N3320970	AIR SCREW (AS)				1	
12	N2320400	SPRING AS	1	1	1	1	
13	N2320410	WASHER (TS)	1	1	1	1	
14	N2320420	O - RING AS	1	1	1	1	
15	N2320430	SCREW THROTTLE STOP(TS)	1	1	1	1	
16	N2320440	SPRING (TS)	1	1	1	1	
17	N2320450	WASHER (TS)	1	1	1	1	
18	N2320460	O - RING (TS)	1	1	1	1	
19	N2320300	MIXING BODY	1	1		1	N.S
19A	N9320230	MIXING BODY			1		N.S

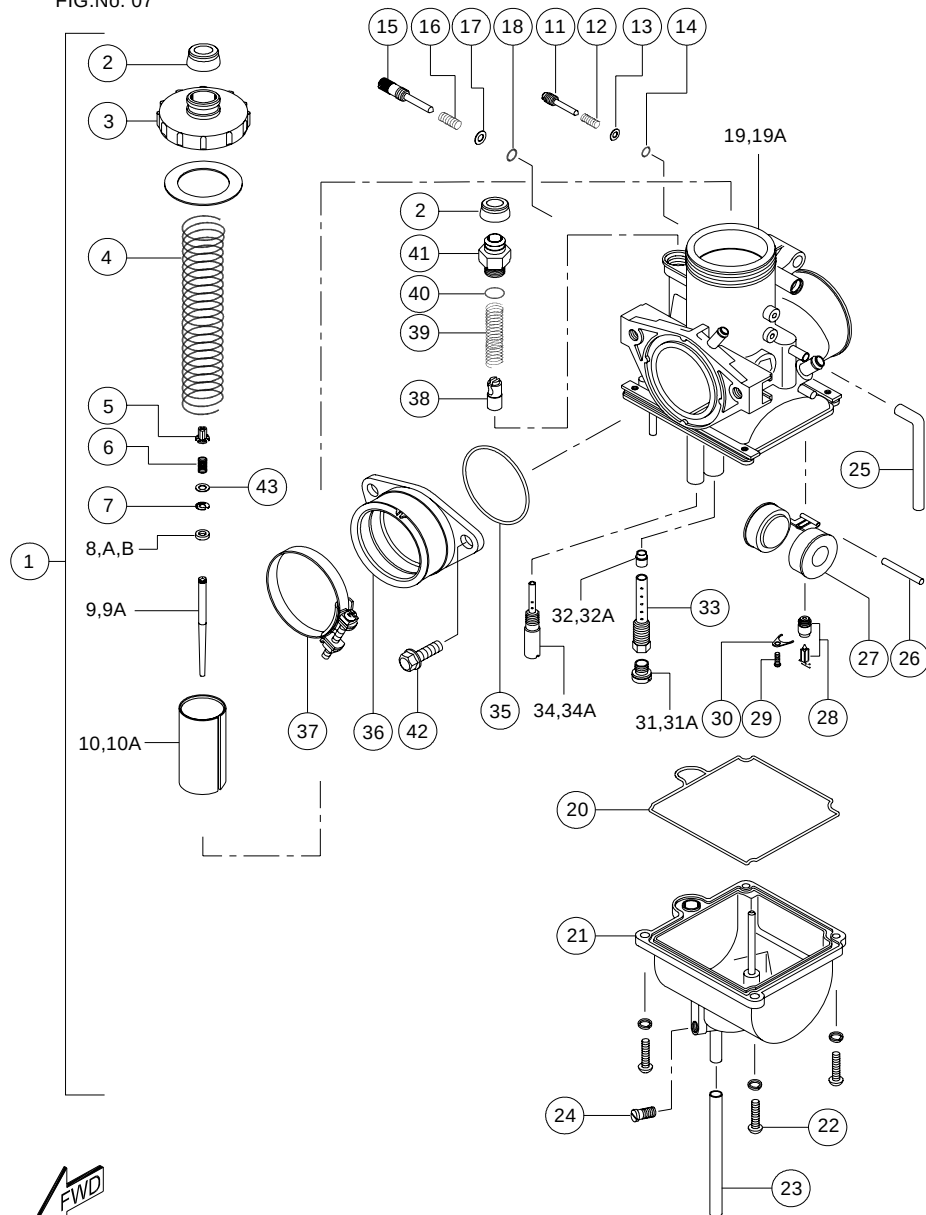
N.S. - NOT SERVICE



CARBURETTOR ASSEMBLY

CARBURETTOR ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
20	N2320320	SEAL BOWL	1	1	1	1	
21	---	FLOAT BODY ASSY.	1	1	1	1	
22	N2320500	SCREW FLOAT CHAMBER	4	4	4	4	
23	N2320540	HOSE DRAIN	1	1	1	1	
24	N2320310	SCREW DRAIN	1	1	1	1	
25	N2320530	HOSE AIR VENT	2	2	2	2	
26	N2320510	PIN FLOAT	1	1	1	1	
27	N2320520	FLOAT ASSY.	1	1	1	1	
28	N2320290	NEEDLE VALVE ASSY.	1	1	1	1	
29	N2320480	SCREW VALVE SEAT	1	1	1	1	
30	N2320470	PLATE VALVE SEAT	1	1	1	1	
31	N2320230	MAIN JET	1	1		1	
31A	N9320240	MAIN JET			1		
32	N2320240	NEEDLE JET	1	1			
32A	N9320250	NEEDLE JET			1		
32B	N3320930	NEEDLE JET (0.4)				1	
33	N2320250	JET HOLDER	1	1	1		
33A	N3320940	JET HOLDER (5.2)				1	
34	N2320260	PILOT JET	1	1		1	
34A	N9320260	PILOT JET (12.5)			1		
35	N2320570	O - RING CARB. FLANGE	1	1	1	1	
36	N2041400	ADAPTOR COMP CARBURETTOR	1	1			
36A	N1040330	ADAPTOR COMP CARBURETTOR			1		
37	A054190	HOSE CLIP 37	1	1	1	1	
38	N2320600	PLUNGER STARTER	1	1	1	1	
39	N2320590	SPRING STARTER	1	1	1	1	
40	N2320620	O - RING MIXING BODY	1	1	1	1	
41	N2320490	GUIDE HOLDER ASSY	1	1	1	1	

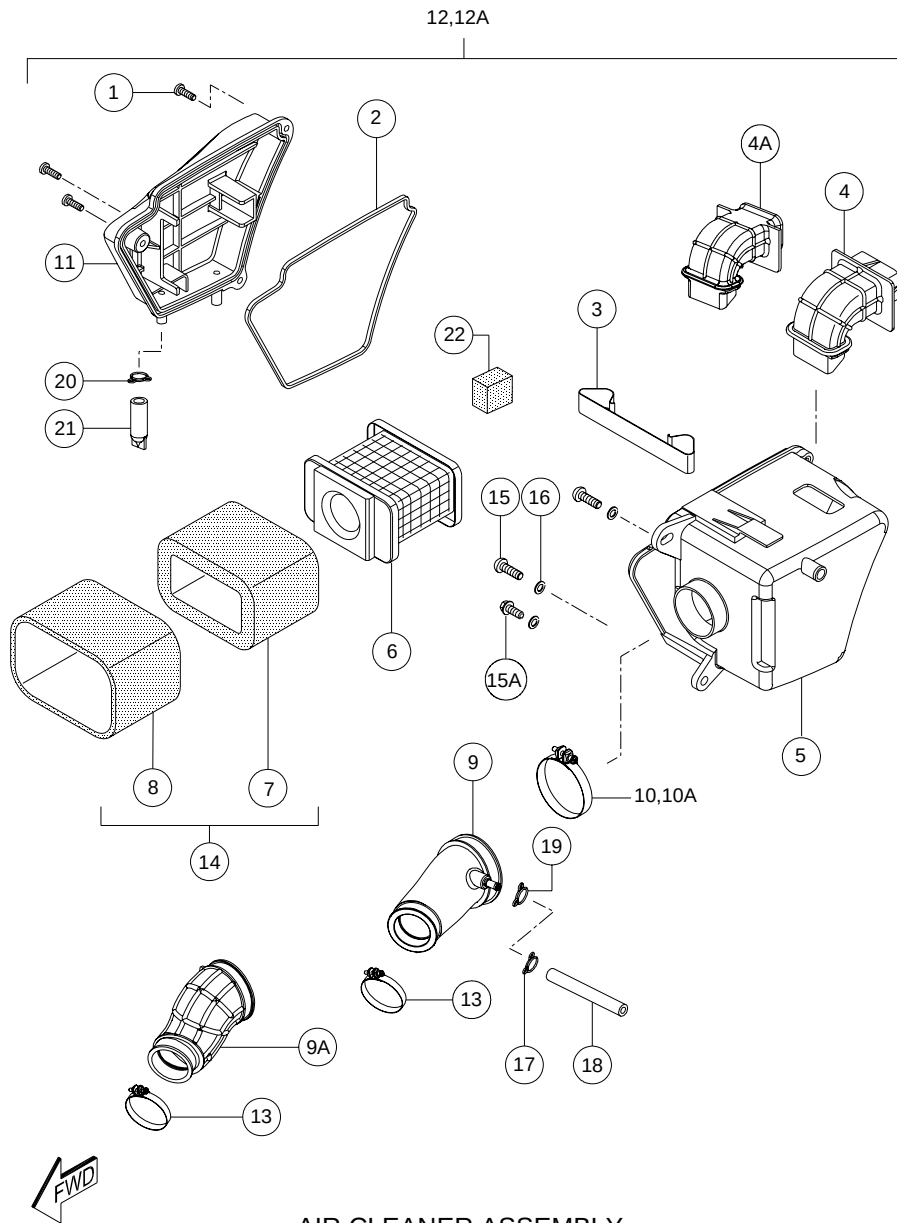


CARBURETTOR ASSEMBLY

CARBURETTOR ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
42	M1200520	FLANGE BOLT	2	2	2	2	
43	N2320630	WASHER JET NEELDE	2	2	1	1	
44	N3320120	FLOAT KIT	1	1	1	1	**
45	N3320130	MINOR KIT	1	1	1	1	**
46	N3320140	CARBURETTOR OVER FLOW KIT	1	1	1	1	**

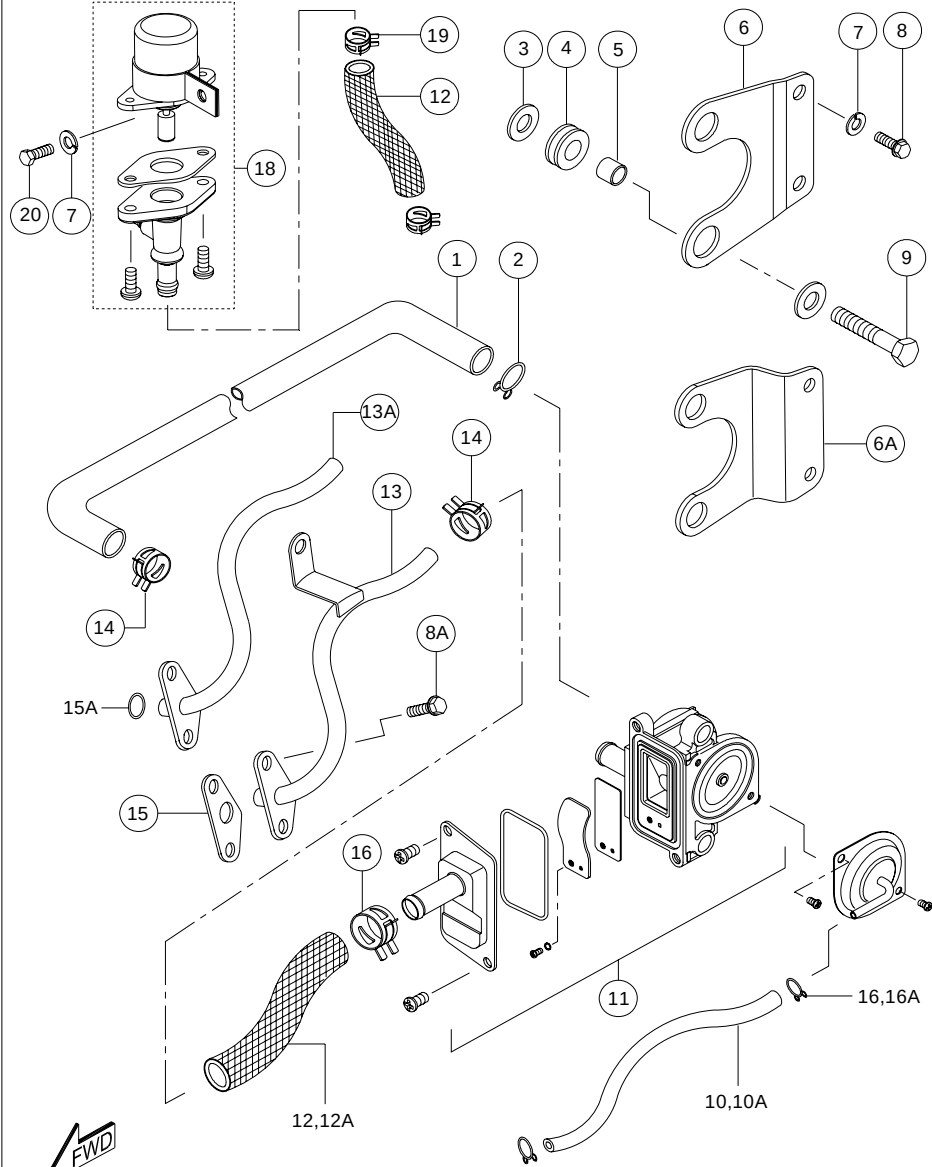
** - REFER KIT & KIT CONTENTS



AIR CLEANER ASSEMBLY

AIR CLEANER ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	0331718	CRR PAN HEAD SCREW M5x16	3	3	3	3	
2	N2040210	SEAL AIR CLEANER	1	1	1	1	
3	N2041690	CLAMP END CAP	1	1	1	1	
4	N2041300	TUBE INTAKE	1	1			
4A	N1040010	TUBE INTAKE			1		
4B	N3040340	PIPE INTAKE				1	
5	N2041080	CASE - LH AIR CLEANER	1	1	1	1	
6	N2040719	TRAP FLAME	1	1	1	1	
7	N2040650	FILTER INNER	1	1	1	1	
8	N2040640	FILTER OUTER	1	1	1	1	
9	N2041520	TUBE OUTLET	1	1		1	
9A	N9040200	TUBE OUTLET			1		
10	N2040490	HOSE CLIP	1	1		1	
10A	N9040230	HOSE CLIP DIA 56			1		
11	N2041310	CASE AIR CLEANER RH	1	1	1	1	
12	N2041320	AIR CLEANER ASSY	1	1		1	
12A	N1040070	AIR CLEANER ASSY.			1		
13	P100480	HOSE CLIP	1	1	1	1	
14	N2040660	FILTER COMP AIR CLEANER	1	1	1	1	
15	0332275	SCREW M6x16	3	3		3	
15A	N3200220	HEX FLANGE BOLT M6x16			3		
16	0335608	WASHER	3	3	3	3	
17	N2041480	CLAMP HOSE			1		
18	N9040250	HOSE 2 DECLARATION CUT OFF			1		
19	N2041150	HOSE CLIP No.1			1		
20	N3040370	CLAMP DRAIN PIPE			1		
21	N3040360	DRAIN PIPE			1		
22	N2041540	FILTER ELEMENT (S A I)	1	1	1	1	

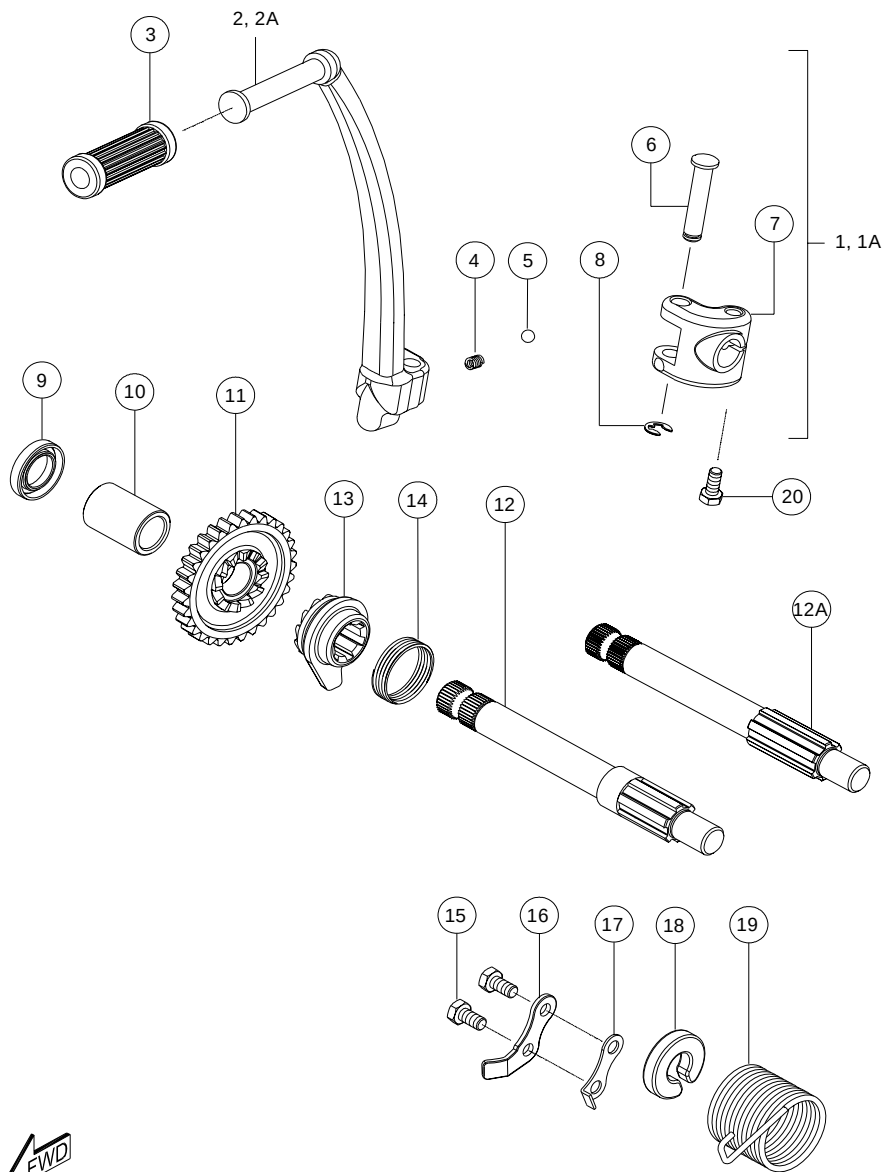


SECONDARY AIR INJECTION ASSY.

SECONDARY AIR INJECTION ASSY.

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	N2041130	HOSE No.2	1	1	1	1	
2	N2041150	HOSE CLIP No.1	1	1	1	1	
3	0335608	PUNCHED WASHER	4	4	4	4	
4	N2041670	CUSHION VALVE MOUNTING	2	2	2	2	
5	N3160220	SPACER RC LAMP	2	2	2	2	
6	N3120880	BRACKET SEC. AIR INJ VALVE	1	1		1	
6A	N9121210	BRACKET SEC. AIR INJ VALVE			1		
7	0330408	WAVE SPRING WASHER	2	2	3	2	
8	420452700	HEX SCREW M6x12	2	2		2	
8A	M1200520	HEX FLANGE BOLT M6x16			2		
9	N3200190	HEX BOLT M6x30	2	2	2	2	
10	N2041140	HOSE No 3 (VALVE TO INTAKE)	1	1		1	
10A	N9040300	HOSE AIR CUT VALVE			1		
11	N2040990	SECONDARY AIR INJECTION VALVE	1	1	1	1	
12	N2041120	HOSE No.1	1	1		1	
12A	N9040020	HOSE AIR OUTLET			1		
13	N2041330	PIPE COMP. AIR INJECTION	1	1		1	
13A	N9040010	PIPE COMP. AIR INJECTION			1		
14	N2041160	HOSE CLIP No.2	2	2	2	2	
15	N2041490	GASKET AIR INJECTION	1	1	1	1	
16	414147000	CLIP FUEL HOSE	2				
16A	N8040370	CLIP FUEL HOSE		2	2	2	
17	N3040350	ASSY. SEC. AIR INJECTION VALVE	1	1	1	1	N.I
18	N9160270	ACTUATOR ASSY.			1		
19	K140820	HOSE CLIP No.2			2		
20	420464700	HEX SCREW M6x16			1		

N.I - NOT ILLUSTRATED

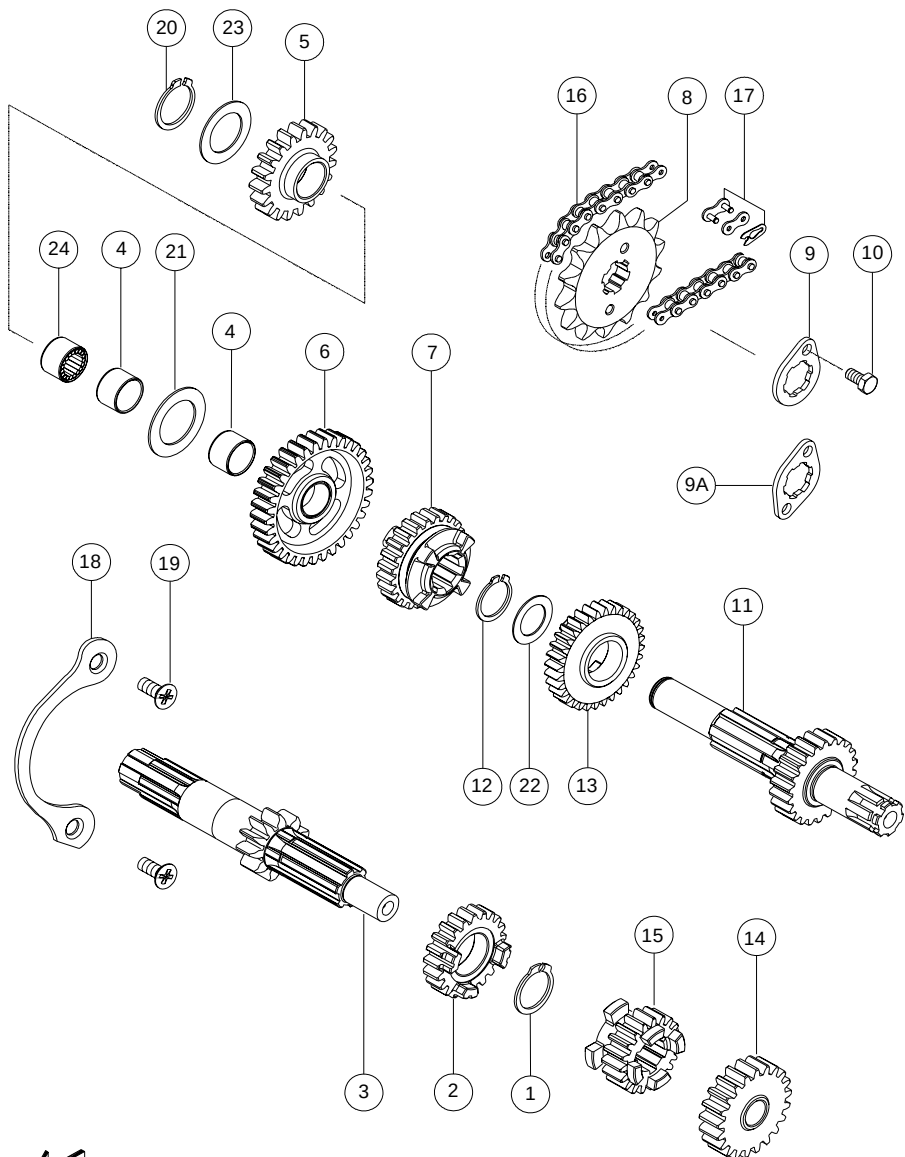


KICK STARTER ASSEMBLY



KICK STARTER ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	N2081420	LEVER ASSY. KICK STARTER	1	1			
1A	N1080090	LEVER ASSY. KICK STARTER			1	1	
2	N2081410	LEVER KICK STARTER	1	1			
2A	N1080080	LEVER KICK STARTER			1	1	
3	N2081760	RUBBER KICK STARTER LEVER	1	1	1	1	
4	N2081430	SPRING LEVER ASSY. KICK STARTER	1	1	1	1	
5	N2081440	BALL LEVER ASSY KICK STARTER	1	1	1	1	
6	N2081450	PIN LEVER ASSY KICK STARTER	1	1	1	1	
7	N2081400	JOINT LICK STARTER	1	1	1	1	
8	N3200240	CIRCLIP - TYPE E	1	1	1	1	
9	S1200490	OIL SEAL K S SHAFT	1	1	1	1	
10	N2080830	SPACER GEAR KICK STARTER	1	1	1	1	
11	N2081700	GEAR KICK STARTER DRIVE	1	1	1	1	
12	N2080380	SHAFT KICK STARTER	1	1			
12A	N1080100	SHAFT KICK STARTER			1	1	
13	N2081120	STARTER KICK	1	1	1	1	
14	N2081660	SPRING KICK STARTER	1	1	1	1	
15	N3200220	HEX FLANGE BOLT M6x16	2	2	2	2	
16	N2081100	GUIDE KICK STARTER	1	1	1	1	
17	N2081650	STOPPER LICK STARTER	1	1	1	1	
18	N3080270	GUIDE KICK STARTER SPRING	1	1	1	1	
19	N2081480	SPRING KICK STARTER RETURN	1	1	1	1	
20	S1101250	HEX BOLT M8x35	1	1	1	1	

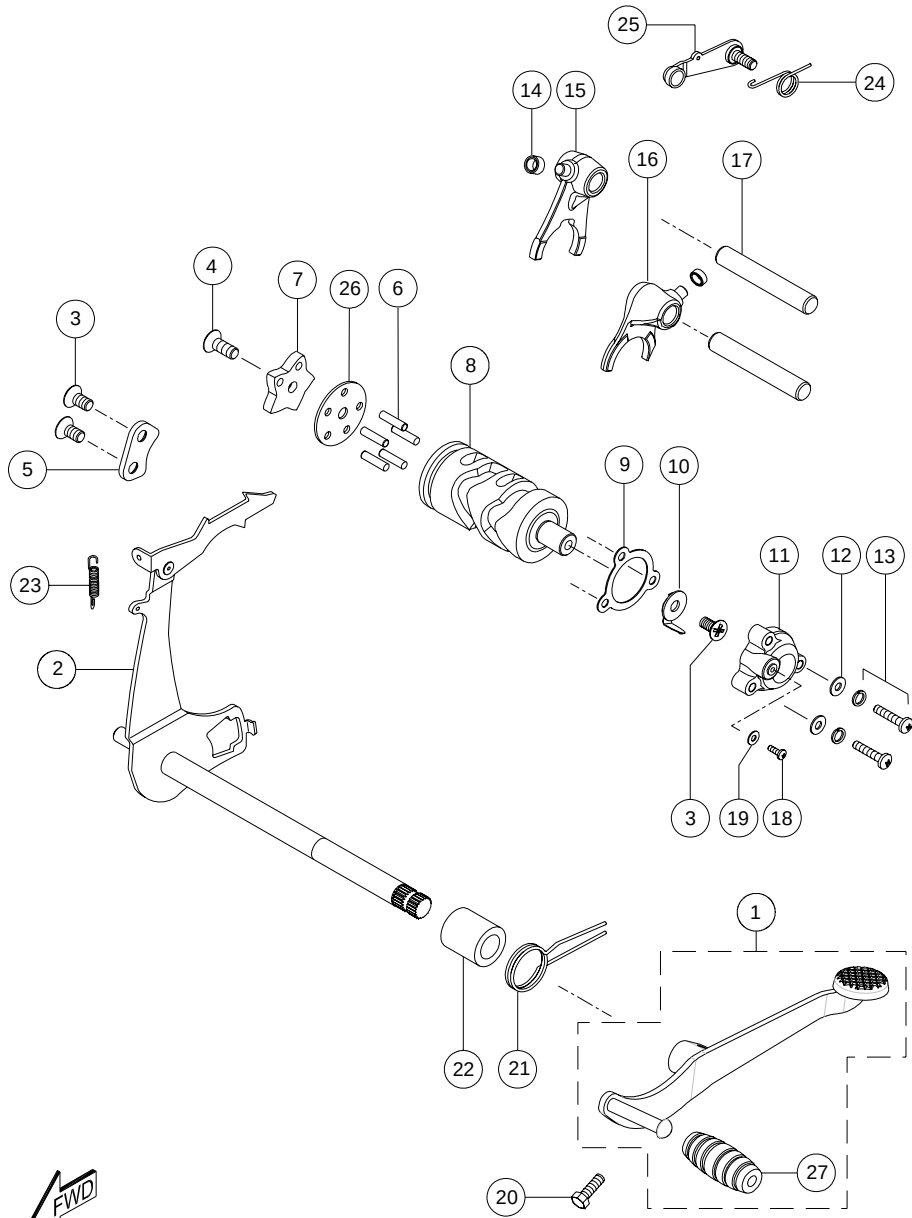


TRANSMISSION ASSEMBLY

TRANSMISSION ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	0330174	CIRCLIP 20x1.2	1	1	1	1	
2	N2081250	GEAR 3RD DRIVE (21T)	1	1	1	1	
3	N2081460	SHAFT COUNTER (12T)	1	1	1	1	
4	N2081580	BUSH 1 ST DRIVEN	2	2	2	2	
5	N2081840	GEAR COMP. KS IDLE	1	1	1	1	
6	N2080430	GEAR COMP. 1ST DRIVEN (34T)	1	1	1	1	
7	N2080340	GEAR 3RD DRIVEN (24T)	1	1	1	1	
8	N3080160	SPROCKET 13T	1	1	1	1	
9	T4080520	LOCK PLATE SPROCKET	1	1			
9A	N3080250	LOCK PLATE SPROCKET		1	1	1	
10	M1200940	HEX SCREW M5x10	1	2	2	2	
11	N2080320	SHAFT DRIVE (22T)	1	1	1	1	
12	0330174	CIRCLIP	1	1	1	1	
13	N2080700	GEAR 2ND DRIVEN (32T)	1	1	1	1	
14	N2081380	GEAR 4TH DRIVE (24T)	1	1	1	1	
15	N2081390	GEAR 2ND DRIVE (20T)	1	1	1	1	
16	N3080370	CHAIN ASSY DRIVE 106L	1	1		1	
16A	N9080010	CHAIN ASSY DRIVE 112L			1		
17	N3320290	LINK SET CHAIN	1	1	1	1	
18	N2081160	RETAINER COUNTER SHAFT BRG.	1	1	1	1	
19	0332238	RECESSED CSK HEAD SCREW M6x12	2	2	2	2	
20	N2200420	CIRCLIP 15x1	1	1	1	1	
21	N3202110	THRUST WASHER	1	1	1	1	
22	N2080330	SHIM	1	1	1	1	
23	N2200280	THRUST WASHER 15x23x0.8	1	1	1	1	
24	N2200350	NEEDLE ROLLER BEARING	1	1	1	1	
25	N2081130	COUNTER SHAFT ASSY.	1	1	1	1	N.I
26	N3320040	CHAIN & SPROCKET KIT	1	1			**
26A	N9320270	CHAIN & SPROCKET KIT			1		**
27	N2081850	SHAFT ASSY. DRIVE	1	1	1	1	N.I

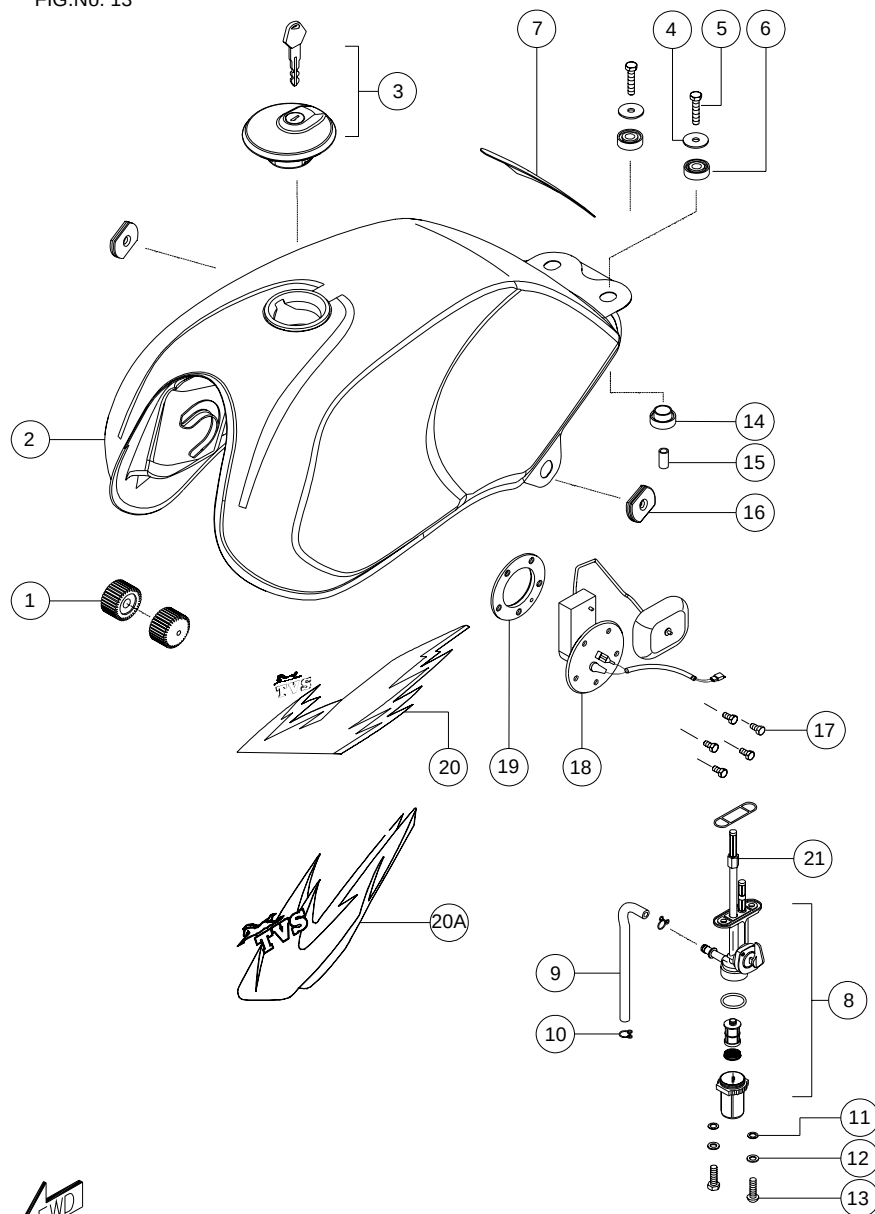
N.I - NOT ILLUSTRATED



GEAR SHIFT MECHANISM ASSY.

GEAR SHIFT MECHANISM ASSY.

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	N2081490	LEVER COMP. GEAR SHIFT	1	1			
1A	N9080040	LEVER COMP. GEAR SHIFT			1	1	
2	N2080630	SHAFT COMP. GEAR SHIFT	1	1			
2A	N9080090	SHAFT COMP. GEAR SHIFT			1	1	
3	0332238	RECESSED CSK HEAD SCREW M6	2	2	2	2	
4	N3202170	CRR CSK HEAD SCREW M6x16	1	1	1	1	
5	N2080590	RETAINER GEAR SHIFT CAM	1	1	1	1	
6	N2081560	PIN GEAR SHIFT CAM	5	5	5	5	
7	N2081370	PLATE SHIFT CAM STOPPER	1	1	1	1	
8	N2080360	CAM GEAR SHIFT	1	1			
8A	N2081860	CAM GEAR SHIFT			1	1	
9	N2160150	GASKET GEAR SHAFT SWITCH	1	1	1	1	
10	N2060100	CONTACT COMP GEAR SHIFT SWITCH	1	1	1	1	
11	N2081590	BODY GEAR SHIFT SWITCH	1	1	1	1	
12	0335068	WASHER 4.3x10x0.8	3	3	3	3	
13	C8200030	CRR PAN HD SCREW M4x18	3	3	3	3	
14	N2081570	SPACER ROLLER GR SH FROK PIN	2	2	2	2	
15	N2080720	FORK GEAR SHIFT LOW SPEED	1	1	1	1	
16	N2080710	FORK GEAR SHIFT HIGH SPEED	1	1	1	1	
17	N2080520	SHAFT GEAR SHIFT FORK	2	2	2	2	
18	0332018	CRR PAN SCREW M3x4	1	1	1	1	
19	0335548	PUNCHED WASHER 3.3x8x0.5	1	1	1	1	
20	420462700	HEX SCREW M6x20	1	1	1	1	
21	N2081170	SPRING SHIFT SHAFT RETURN	1	1	1	1	
22	N2080970	SPACER SHIFT SHAFT	1	1	1	1	
23	N2080500	SPRING GEAR SHIFT PAWL	1	1	1	1	
24	N2080540	SPRING GEAR SHIFT CAM STOPPER	1	1	1	1	
25	N2081040	STOPPER COMP GEAR SHIFT CAM	1	1	1	1	
26	N2080600	GUIDE GEAR SHIFT CAM STOP PIN	1	1	1	1	
27	N2081740	RUBBER GEAR SHIFT LEVER	1	1	1	1	

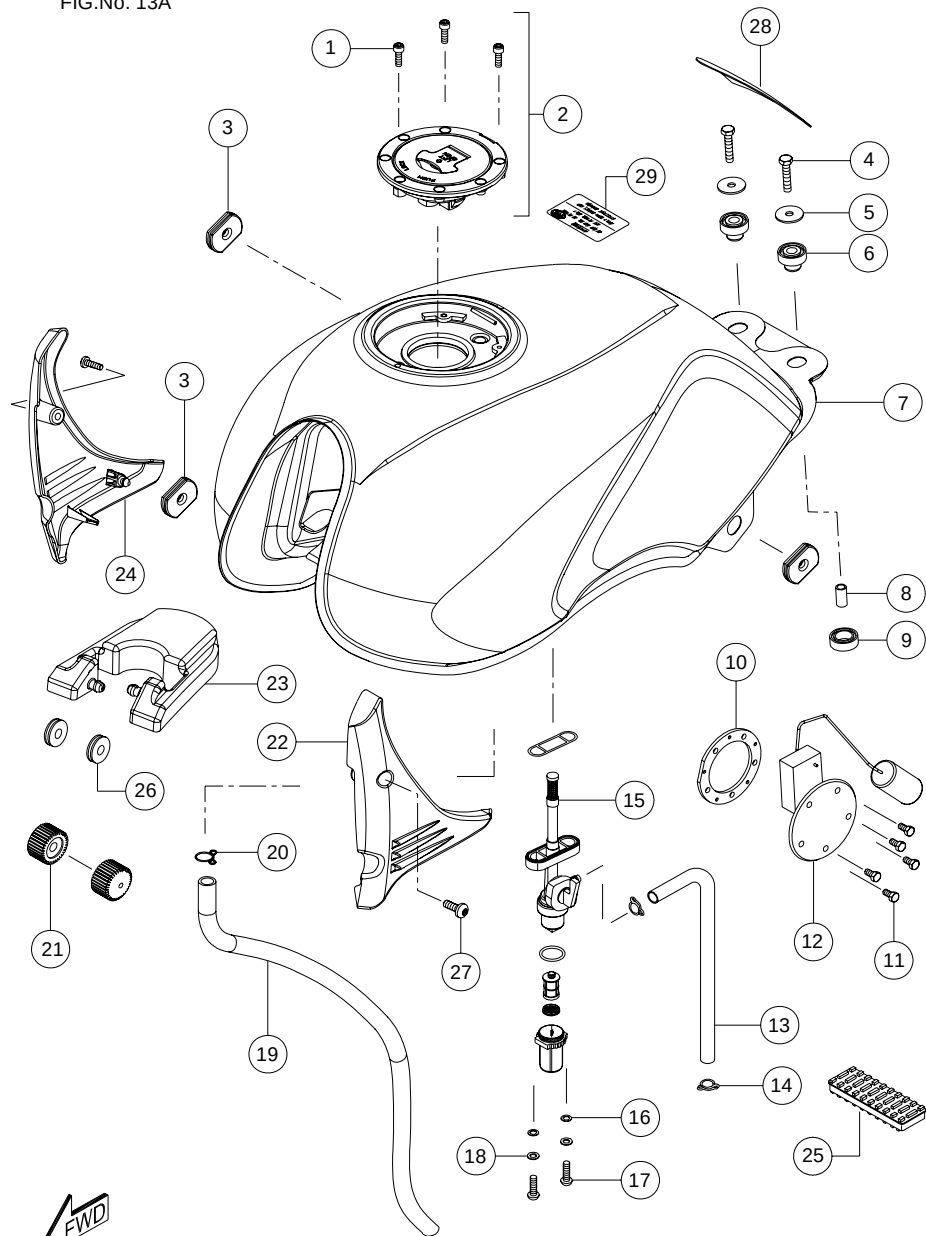


FUEL TANK & FUEL COCK ASSY.

FUEL TANK & FUEL COCK ASSY.

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	N2140060	CUSHION FUEL TANK FRONT	2	2		2	REF.COLOUR VEH.
2	---	TANK COMP FUEL	1	1		1	
3	N3140060	CAP ASSY FUEL TANK	1	1			
3A	M1140530	CAP ASSY FUEL TANK	1	1		1	
4	0335876	PUNCHED WASHER 6.5x24x1.6	2	2		2	REF.COLOUR VEH.
5	420476700	HEX SCREW M6x30	2	2		2	
6	N3140160	CUSHION FUEL TANK REAR UPPER	2	2		2	
7	---	STICKER PROTECTION	1	1		1	
8	N3140070	COCK ASSY FUEL	1	1		1	
9	D143290	HOSE FUEL	1	1		1	
10	S1140390	CLAMP FUEL LINE	2	2		2	
11	N3140120	GASKET FUEL COCK	2	2		2	
12	420001700	PUNCHED WASHER	2	2		2	
13	K200700	SCREW FUEL COCK	2	2		2	
14	N3140170	CUSHION FUEL TANK RR LOWER	2	2		2	
15	N3140150	SPACER FUEL TANK REAR	2	2		2	
16	K122810	CUSHION FRAME COVER	2	2		2	
17	M1200940	HEX SCREW M5x10	5	5		5	
18	N3140030	FUEL GAUGE ASSY	1	1		1	
19	N3140080	PACKING FUEL GAUGE	1	1		1	
20	---	TAPE SET	1				
20	---	TAPE SET - NEW		1			
20	---	TAPE SET				1	
21	N3320300	FUEL TUBE	1	1		1	
22	N2140080	BRKT FUEL TANK MTG	1	1		1	N.I
23	N2140090	CUSHION FUEL TANK MTG	1	1		1	N.I
24	N2320700	KIT FUEL TANK REAR MTG	1	1		1	N.I

* PLEASE MENTION COLOR CODE FOR PAINTED COMPONENTS: N.I - NOT ILLUSTRATED
0DB - HG BLACK, 2GA - W RED, 4BA - D PURPLE, CA - SIL M GREY

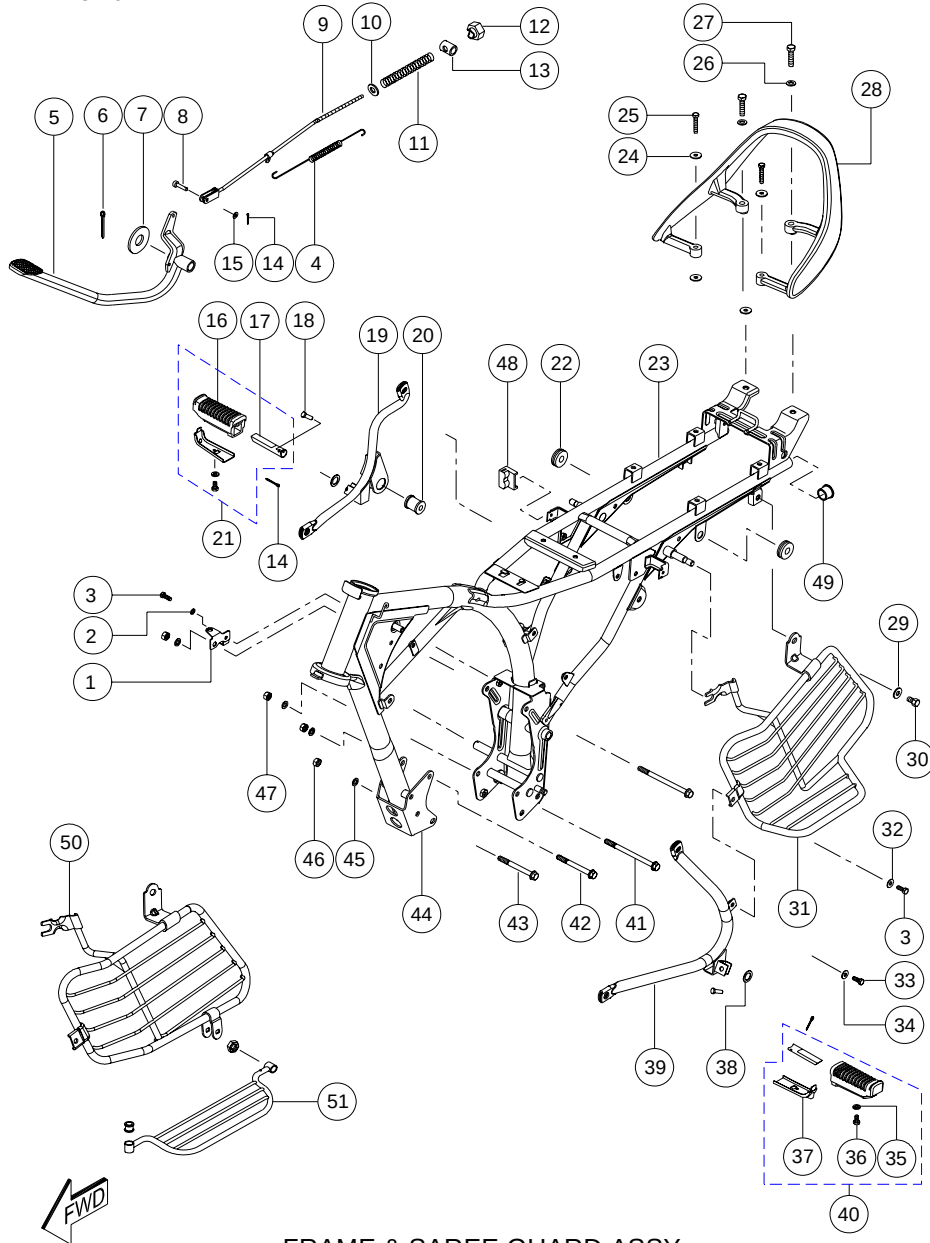


FUEL TANK & FUEL COCK ASSY. (GLX)

FUEL TANK & FUEL COCK ASSY. (GLX)

FIG.NO. 13A

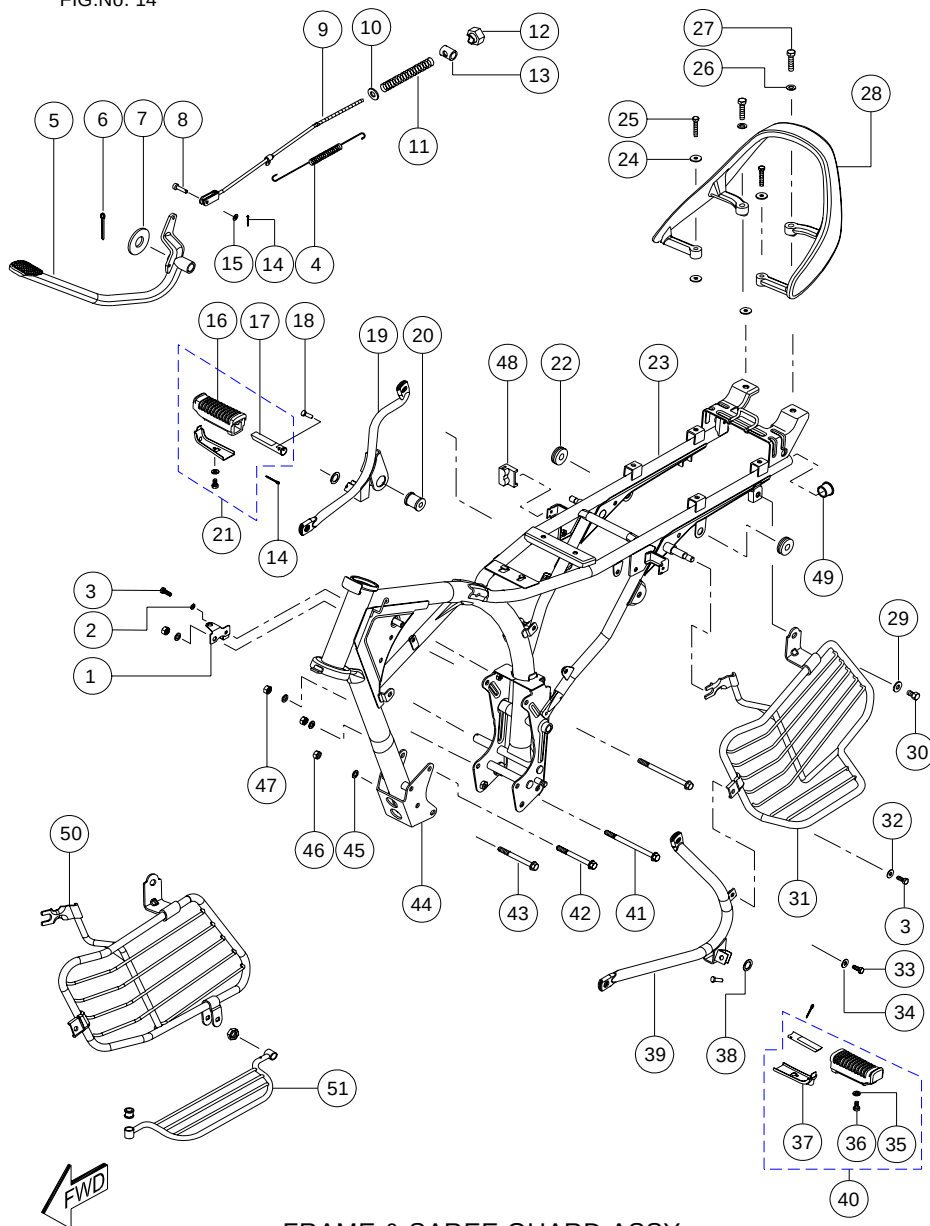
REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	M7120180	SOCKET HEAD CAP SCREW M5x15			3		REF. COLOUR VEH.
2	M7140010	CAP ASSY. FUEL TANK			1		
3	K122810	CUSHION FRAME COVER			4		
4	0331248	HEX SCREW M6x30			2		
5	0335876	PUNCHED WASHER 6.5x24x1.6			2		
6	N3140160	CUSHION, FUEL TANK REAR UPPER			2		
7	---	FUEL TANK COMP.			1		
8	N3140150	SPACER FUEL TANK REAR			2		
9	N3140170	CUSHION FUEL TANK REAR LOWER			2		
10	M1140170	PACKING FUEL GAUGE			1		
11	M1200940	HEX SCREW M5x10			5		
12	N9140240	FUEL GAUGE ASSY.			1		
13	D143290	HOSE FUEL			1		
14	S1140390	CLAMP FUEL LINE			2		
15	N9140210	COCK ASSY. FUEL			1		
16	N3140120	GASKET FUEL COCK			2		
17	420518700	REC.PAN HD SCREW M6X20			2		
18	420001700	PUNCHED WASHER			2		
19	M7140370	HOSE FUEL TANK			1		
20	M1040650	HOSE CLIP			1		
21	N2140060	CUSHION FUEL TANK FRONT			2		
22	N9120640	COVER FUEL TANK LH			1		
23	N9121150	COVER FUEL TANK FRONT			1		
24	N9120650	COVER FUEL TANK RH			1		
25	0258070	CUSHION FUEL TANK CENTER			1		
26	---	CUSHION COVER FUEL TANK FRONT			2		
27	K3200860	SCREW PAN HEAD SCREW M6x			2		
28	N3210190	STICKER PRTECTION			1		



FRAME & SAREE GUARD ASSY.

FRAME & SAREE GUARD ASSY.

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	N3121060	BRKT COMP. ABT CC&SL SWITCH	1	1		1	E. L
1A	N3123450	BRKT COMP. CC & SL SWITCH				1	
2	0330408	WAVE SPRING WASHER	1	1		1	
3	N3200220	HEX SCREW M6x16	2	2		2	
4	N2110700	BRAKE RETURN SPRING	1	1		1	
5	N2110010	PEDAL COMP BRAKE	1				E. L
5A	N3111020	PEDAL COMP BRAKE		1		1	
6	0330028	COTTER PIN BRAKE PEDAL	1	1		1	
7	0335708	WASHER BRAKE PEDAL	1	1		1	
8	N2110600	PIN REAR BRAKE CONNECTOR	1	1		1	
9	N2110550	ROD REAR BRAKE COMP.	1	1		1	
10	0335578	PLAIN WASHER A6.5	1	1		1	
11	N3110360	SPRING RR BRAKE ROD ADJUSTER	1	1		1	
12	0334278	NUT REAR BRAKE ROD ADJUSTER	1	1		1	
13	S1111930	PIN REAR BRAKE ROD LEVER	1	1		1	
14	0330048	SPLIT PIN 2.0x20	3	3		3	
15	0335558	PLAIN WASHER A5.5	1	1		1	
16	N3120630	RUBBER FOOTREST PILLION	2	2		2	
17	N3120650	HOLDER R FOOTREST PILLION	2	2		2	
18	S1125300	PIN PILLION FOOTREST	2	2		2	
19	N3120520	FOOTREST COMP. R PILLION	1	1		1	
20	N2121060	CUSHION EXHAUST MTG.	1	1		1	
21	N3120940	HOLDER ASSY RH PILLION	1	1		1	
22	N3130100	CUSHION FRAME COVER	2	2		2	
23	N3122680	FRAME COMP.	1	1		1	
23A	N3122940	FRAME COMP.				1	
24	420011700	PUNCHED WASHER 6.5x20x1.6	2	2		2	
25	K200540	HEX SCREW M6x38	2	2		2	
26	0336018	PUNCHED WASHER 8.5x16x1.2	2	2		2	
27	N3200180	HEX SOCK HEAD BOLT M8x35	2	2		2	



FRAME & SAREE GUARD ASSY.

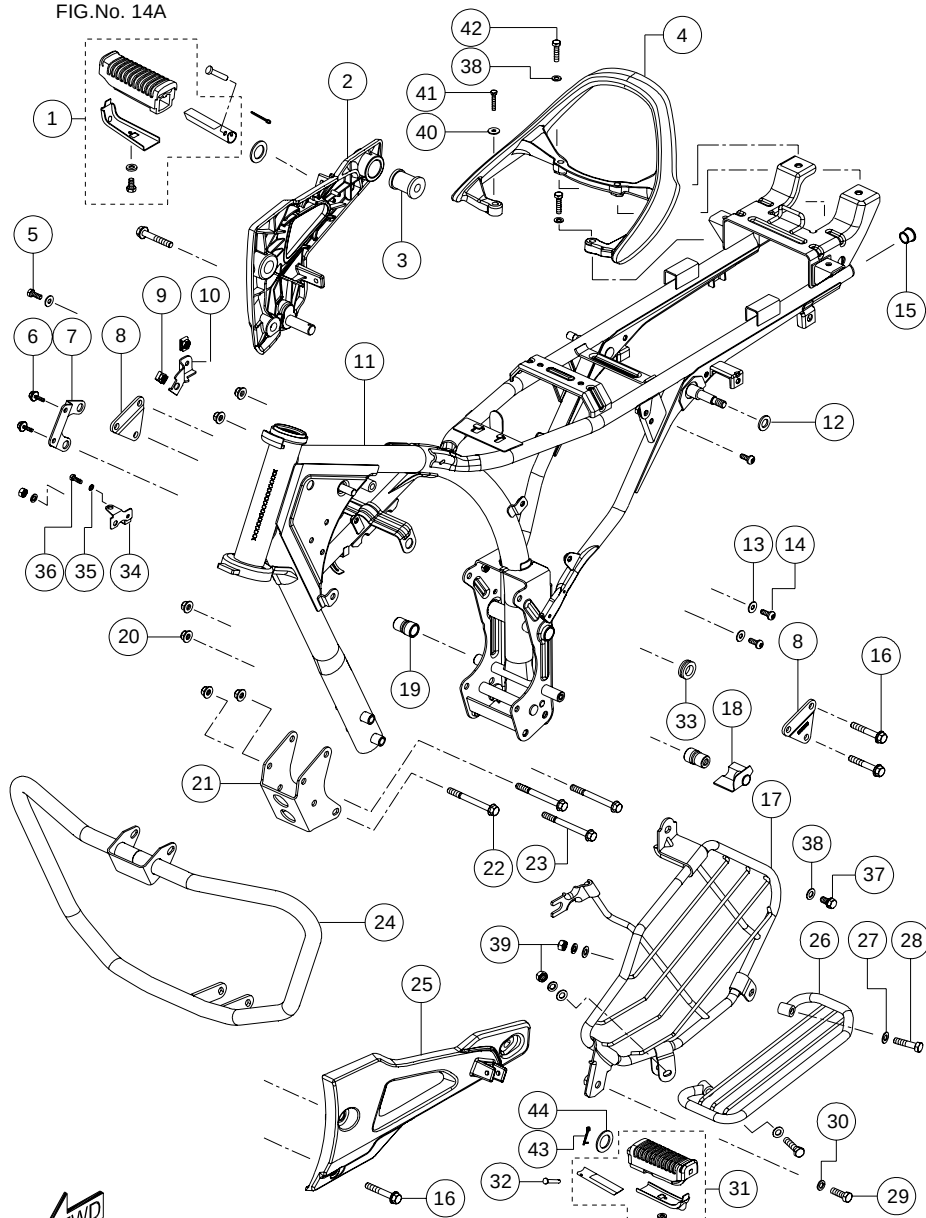
FRAME & SAREE GUARD ASSY.

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
28	N3121400	PILLION HANDLE	1	1			
28A	N3220020	PILLION HANDLE PAINTED				1	
29	0336018	PUNCHED WASHER 8.5x20x2	1	1		1	
30	0331058	HEX BOLT M8x16	1	1		1	
31	N3300050	SAREE GUARD COMP	1				
32	0335608	PUNCHED WASHER 6.5x16x1.2	1	1		1	
33	0335018	HEX SCREW M8x20	2	2		2	
34	0330318	WAVE SPRING WASHER M8	3	3		3	
35	N3120920	BUSH FOOTREST PILLION	2	2		2	
36	420452700	HEX SCREW M6x12	2	2		2	
37	N3120890	PLATE FOOTREST	2	2		2	
38	0335728	WASHER PILLION FOOTREST	2	2		2	
39	N3120480	FOOTREST COMP L PILLION	1	1		1	
40	N3120910	HOLDER ASSY L PILLION	1	1		1	
41	0331278	HEX FLANGE BOLT M8x115	2	2		2	
42	N3200100	HEX FLANGE BOLT M8x80	3	3		3	
43	N3200060	HEX FLANGE BOLT M8x85	1	1		1	
44	N2120160	FRONT BRKT ENGINE MTG	1	1		1	
44A	N9121640	FRONT BRKT ENGINE MTG				1	E.L.
45	A200500	WAVE SPRING WASHER	4	4		4	
46	M1200890	HEXAGNOAL NUT M8x8	4	4		4	
47	0334548	HEXAGNOAL NUT M8x8	2	2		2	
48	N2121260	GROMMET COVER FRAME	2	2		2	
49	N3120410	PLUG TUBE UPPER	2	2		2	
50	N3300110	SAREE GUEARD COMP.	1	1		1	
51	N3300120	FOOTREST COMP. PILLION	1	1		1	
52	N3122480	DUSTCOVER CRANKCASE				1	N.I
53	N8121780	BOLT SPL. PILLION FOOTREST				2	

N.I - NOT ILLUSTRATED

E.L. : ENGINE LIFTING

FIG.No. 14A



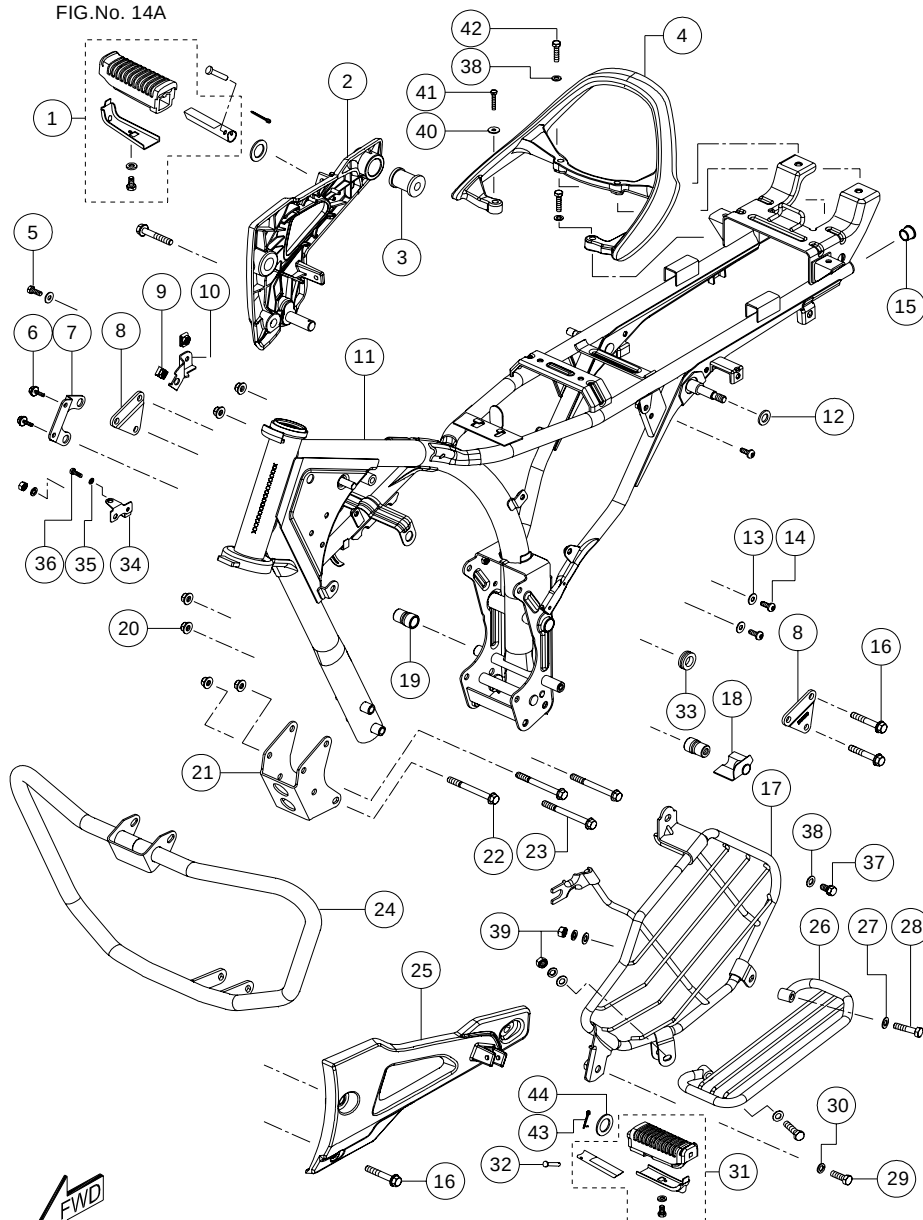
FRAME & SAREE GUARD ASSEMBLY(GLX)

FRAME & SAREE GUARD ASSY. (GLX)



FIG.NO. 14A

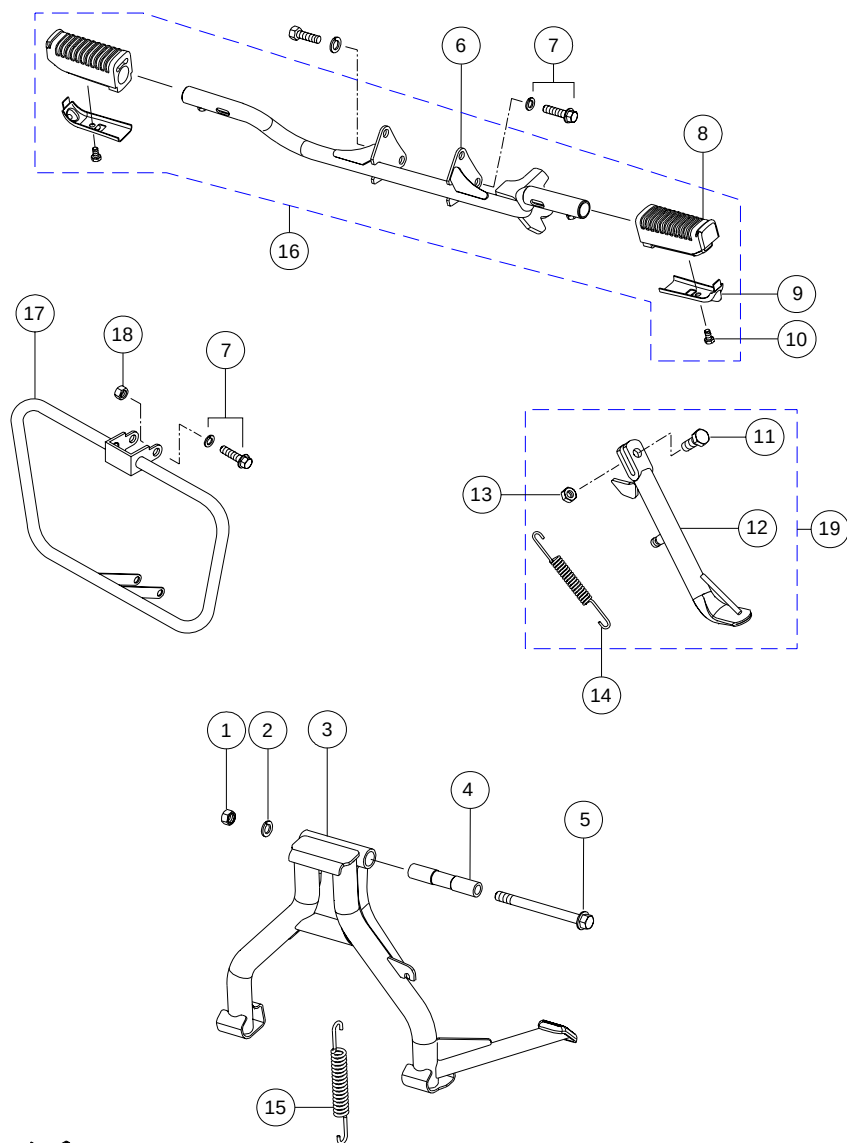
REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	N3120940	HOLDER ASSY. RH PILLION			1		
2	N9120440	BRACKET COMP. RH PILLION FOOTREST			1		
3	N2121060	CUSHION EXHAUST MTG			1		
4	N9120300	HANDLE PILLION			1		
5	N3200220	HEX FLANGE BOLT M6x16			2		
6	420464700	HEX SCREW M6x16			2		
7	N9121210	BRKT SEC. AIR INJECTION VALVE			1		
8	N9121630	PLATE TOP ENGINE MTG.			2		
9	S1200700	RETAINER CLIP COMP. PANEL			2		
10	N9120770	PLATE RH MTG COVER FRAME			1		
11	N9120010	FRAME COMP.			1		
12	0335538	PUNCHED WASHER 12.5x22x2.3			1		
13	0335608	PUNCHED WASHER 6.5x16x1.2			4		
14	0332275	CRR PAN HD SCREW M6x16			3		
15	N3120410	PLUG TUBE UPPER			2		
16	N9200030	HEX BOLT M8x45			2		
17	N9300020	SAREE GUARD COMP.			1		
18	N9090490	CHAINCASE COVER LOWER			1		
19	N9120710	SPACER MTG. PILLION FOOTREST			2		
20	M1200890	HEX FLANGE U NUT M8x1.25			4		
21	N2120160	FRONT BRKT ENG. MTG			1		
22	N3200060	HEX FLANGE BOLT M8x85			1		
23	N3200100	HEX FLANGE BOLT M8x80			3		
24	N9300010	CRASH GUARD COMP.			1		
25	N9120430	BRKT COMP. LH PILLION FOOTREST			1		
26	N9300030	FOOTREST COMP.			1		
27	0335516	PUNCHED WASHER			4		
28	S1101250	HEX BOLT M8x38			2		



FRAME & SAREE GUARD ASSEMBLY(GLX)

FRAME & SAREE GUARD ASSY. (GLX)

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
29	1202440	HEX SCREW M8x25			1		
30	0330318	WAVE SPRING WASHER M8			3		
31	N3120910	HOLDER ASSY. LH PILLION			1		
32	N9121790	PIN PILLION FOOTREST			2		
33	N3130100	CUSHION FRAME COVER			2		
34	N9121690	ABUTTMENT CLUTCH CABLE			1		
35	0330408	WAVE SPRING WASHER			1		
36	420462700	HEX SCREW M6X20 8.8 ZNB			1		
37	0331058	HEX BOLT M8x16			1		
38	0336018	PUNCHED WASHER 8.5x20x2			4		
39	0334548	HEX NUT M8			4		
40	420011700	PUNCHED WASHER 6.5x20x1.6			2		
41	K200540	HEX SCREW M6x38			2		
42	N3200180	HEX SHOCK HEAD BOLT M8x35			2		
43	0330048	SPLIT PIN 2.0x20			2		
44	0335728	WASHER PILLION FOOTREST			2		



CENTER STAND & FOOTREST ASSY.

CENTER STAND & FOOTREST ASSY.

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	0334038	HEX NUT M10	1	1		1	E.L.
2	0330328	WAVE SPRING WASHER M10	1	1		1	
3	N3120750	STAND COMP. CENTER	1	1		1	
3A	N9121890	STAND COMP. CENTER				1	
4	N3121540	SPACER CENTER STAND	1	1		1	
5	0331298	HEX FLANGE BOLT M10x1.25x110	1	1		1	
6	N3121340	BAR COMP FOOTREST FRONT	1				
6A	N9120990	BAR COMP FOOTREST FRONT		1		1	
6B	N3123150	BAR COMP FOOTREST FRONT				1	
7	0331058	BOLT COMBI + SPRING WASHER	4	4		4	
8	N3121320	RUBBER FOOTREST FRONT	2	2		2	
9	N3120890	PLATE FOOTREST	2	2		2	
10	420452700	HEX SCREW M6x12	2	2		2	
11	0331508	HEX BOLT M10x1.25x27	1	1		1	
12	N3120680	PROPSTAND COMP	1				
12A	M7120430	PROPSTAND COMP		1		1	
13	0334398	HEXAGNOAL NUT M10	1	1		1	
14	N3120690	SPRING PROP STAND	1				
14A	M7121530	SPRING PROP STAND		1		1	
15	N3120860	SPRING CENTER STAND	1	1		1	**
16	N3121330	FOOTREST ASSY FRONT	1				
17	N3300060	CRASH GUARD COMP.	1	1		1	
18	0334548	HEX NUT M8	2	2		2	
19	N3320220	PROP STAND KIT	1				
19A	M7320290	PROP STAND KIT		1		1	**

*** - REFER KIT & KIT CONTENTS

E.L...: ENGINE LIFTING



CENTER STAND & FOOTREST ASSY. (GLX)

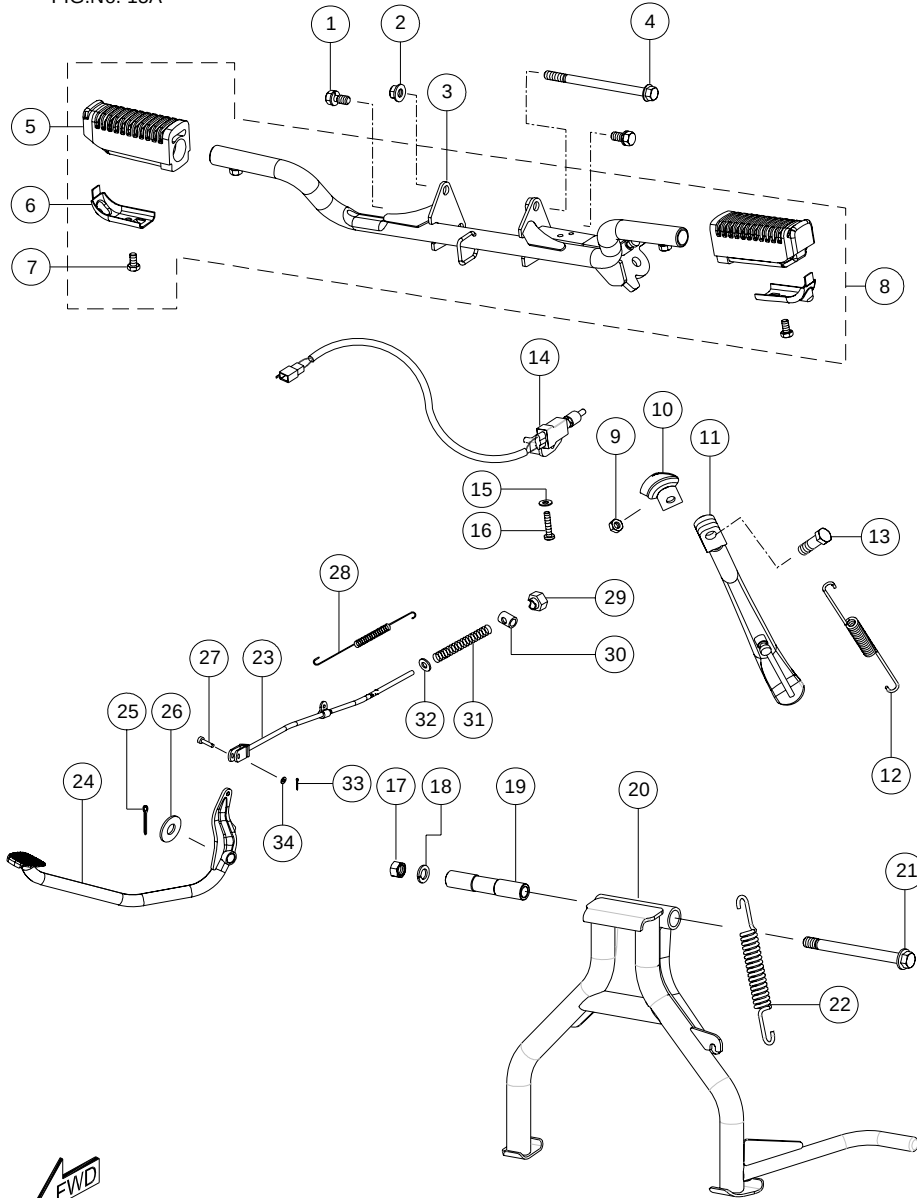
FIG.NO. 15A

CENTER STAND & FOOTREST ASSY. (GLX)

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	0331058	HEX BOLT M8x16 + (SPRING WASHER)			2		
2	M1200890	HEX FL. U NUT M8x1.25			1		
3	N9120990	BAR COMP. FOOTREST FRONT			1		
4	0331278	HEX FL. BOLT M8x115			1		
5	N3121320	RUBBER FOOTREST FRONT			2		
6	N3120890	PLATE FOOTREST FRONT			2		
7	420452700	HEX SCREW M6x12			2		
8	N9320300	FOOTREST FRONT ASSY.			1		
9	0334398	HEX NUT M8 ZNK			1		
10	N9121070	CAM COMP. PROP STAND			1		
11	N9121050	PROP STAND COMP			1		
12	M7121530	SPRING PROP STAND			1		
13	N9200010	HEX.BOLT M8x1.25x30			1		
14	N9160160	BEEPER SIDE STAND SWITCH			1		
15	0335558	PUNCHED WASHER 5.5x12x1.0			1		
16	0332808	CRR PAN HEAD SCREW M5x25			1		
17	0334038	HEX NUT M10 8 ZNB			1		
18	0330328	WAVE SPRING WASHER M10 ZNB			1		
19	N3121540	SPACER CENTER STAND			1		
20	N9120470	STAND COMP CENTER			1		
21	N8200050	BOLT CENTRE STAND			1		
22	N3120860	SPRING CENTER STAND			1		
23	N9110110	ROD REAR BRAKE COMP			1		
24	N9110100	PEDAL COMP BRAKE			1		
25	0330028	SPLIT PIN 3.2x25			1		
26	0335708	PUNCHED WASHER 15.5x26x2.3			1		
27	N2110600	PIN REAR BRAKE CONNECTOR			1		
28	N2110700	BRAKE RETURN SPRING			1		

N.I - NOT ILLUSTRATED

FIG.No. 15A



CENTER STAND & FOOTREST ASSY. (GLX)



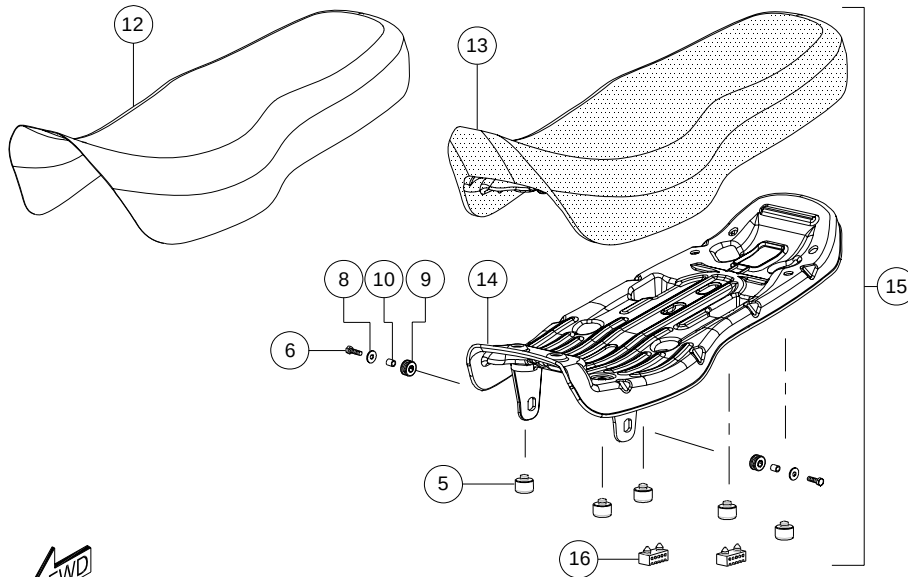
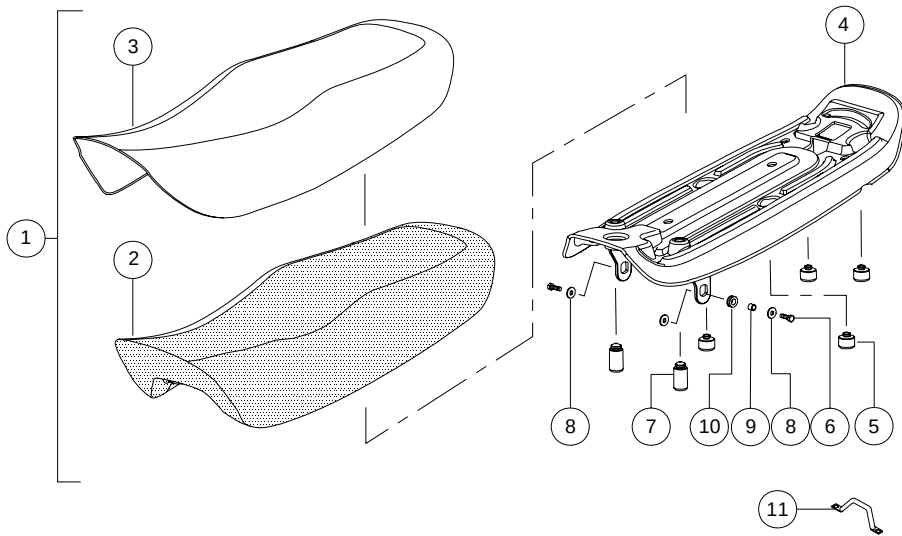
CENTER STAND & FOOTREST ASSY. (GLX)



FIG.NO.15A

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
29	0334278	NUT REAR BRAKE ROD ADJUSTER			1		
30	S1111930	PIN REAR BRAKE ROD LEVER			1		
31	N3110360	SPRING REAR BRAKE ROD ADJUSTER			1		
32	420001700	PUNCHED WASHER A6.6			1		
33	0330048	SPLIT PIN 2.0x20			1		
34	0335558	PLAIN WASHER A5.5			1		
35	N9320280	PROP STAND KIT			1		

N.I - NOT ILLUSTRATED



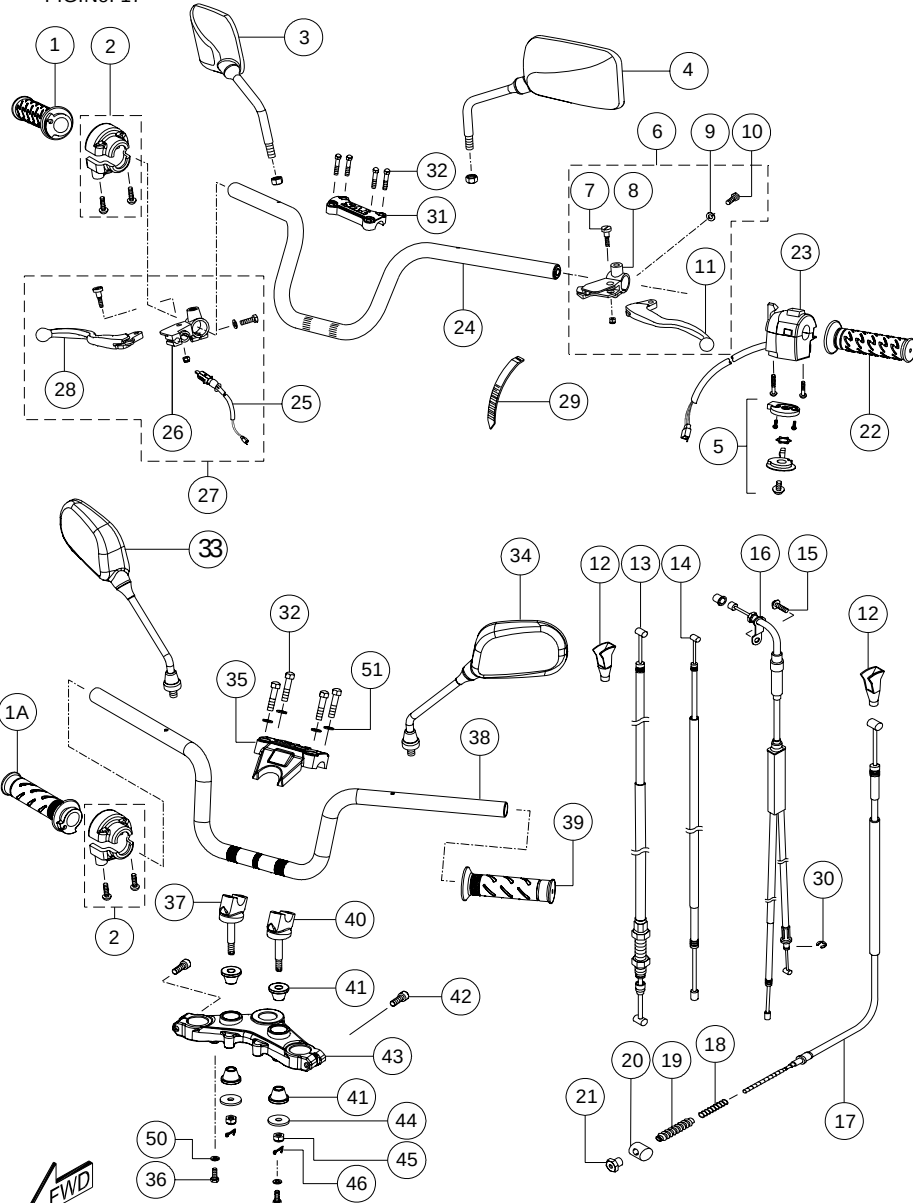
SEAT ASSEMBLY

SEAT ASSEMBLY

FIG.NO. 16

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	N3130010	SEAT ASSEMBLY	1				
1A	N3130270	SEAT ASSEMBLY (BLACK)		1			
1B	N3130290	SEAT ASSEMBLY (GOLDEN BEIGE)		1			
1C	N3130280	SEAT ASSEMBLY (SIL. MET. GREY)		1			
1D	N3130310	SEAT ASSEMBLY				1	
2	N3130020	SEAT FOAM	1	1			
2A	N3130140	SEAT FOAM				1	
3	N3130080	SEAT COVER	1				
3A	N3130250	SEAT COVER BLACK		1			
3B	N3130210	SEAT COVER SIL. MET.GREY		1			
3C	N3130230	SEAT COVER GOLDEN BEIGE		1			
3D	N3130330	SEAT COVER COMP.				1	
4	N3130030	SEAT BASE	1	1			
4A	N3130260	SEAT BASE				1	
5	N3130040	SEAT REST REAR	4	4	6	4	
6	420462700	HEX BOLT M6x20	2	2	2	2	
7	N3130050	SEAT REST FRONT	2	2		2	
8	420011700	PUNCHED WASHER M6	2	2	2	2	
9	N3130070	BUSH SEAT BASE	2	2	2	2	
10	N3130060	GROMMET SEAT BASE	2	2	2	2	
11	N3122310	SUPPORT SEAT	1	1	1	1	
12	N9130040	COVER COMP. SEAT			1		
13	N9130020	SEAT FOAM			1		
14	N9130030	SEAT BASE			1		
15	N9130010	SEAT ASSEMBLY			1		
16	M1130230	CUSHION			2		

FIG.No. 17



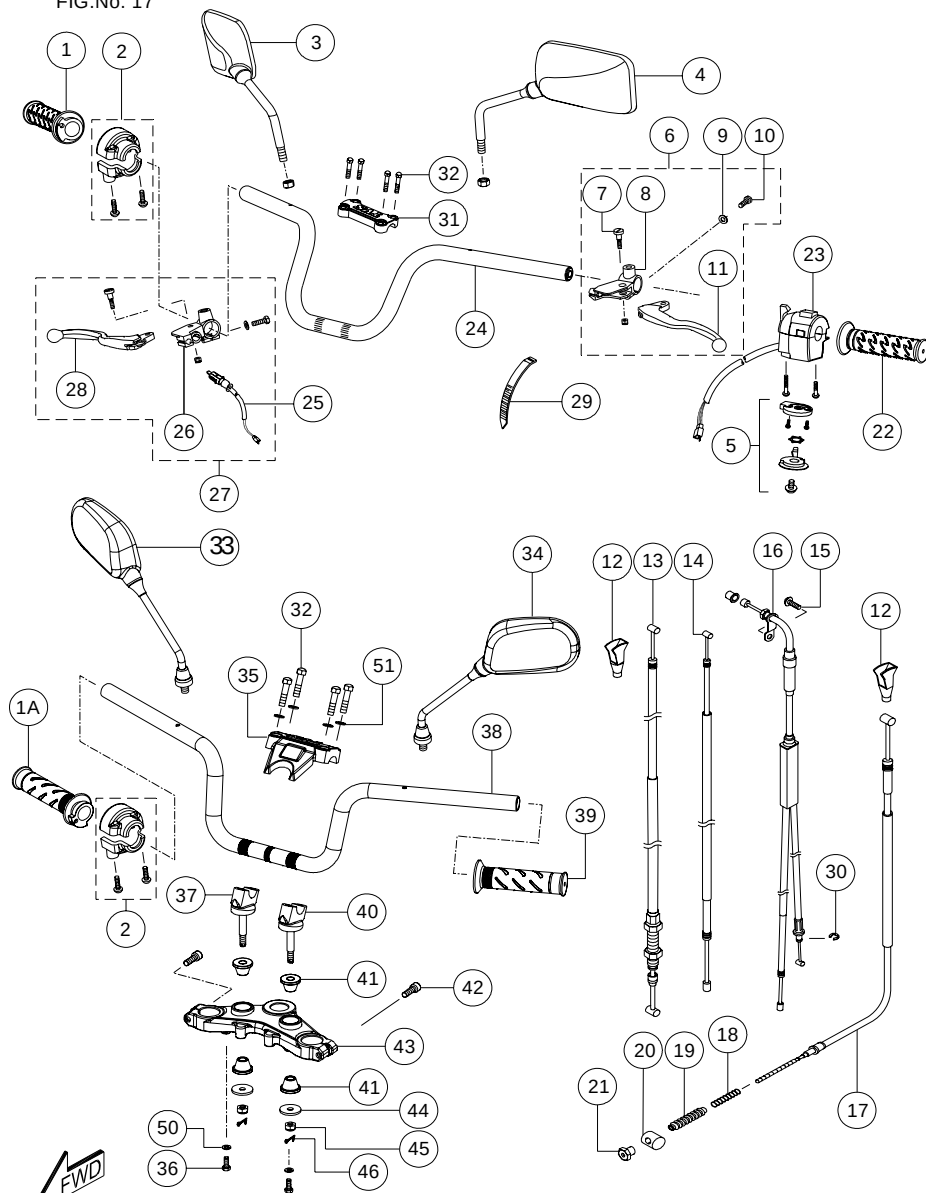
HANDLE BAR SWITCH & CABLE ASSY.

HANDLE BAR SWITCH & CABLE ASSY.

FIG.NO. 17

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	N3150080	GRIP COMP THROTTLE	1				E.L
1A	N9150040	GRIP COMP THROTTLE		1	1	1	
2	N3150140	THROTTLE HOLDER ASSY	1	1	1	1	
3	N3150030	MIRROR ASSY. REAR VIEW RH	1				
3A	M7150410	MIRROR ASSY. RH - DUAL COLOR		1			
3B	N5150080	MIRROR ASSY REAR VIEW RH				1	
4	N3150020	MIRROR ASSY REAR VIEW LH	1				
4A	M7150400	MIRROR ASSY LH - DUAL COLOR		1			
4B	N5150070	MIRROR ASSY. REAR VIEW LH				1	
5	N3150350	CHOCK LEVER ASSY	1	1	1	1	
6	N3150100	LEVER AND SUPPORT ASSY. LH	1	1	1	1	
7	N3150340	STUD LEVER HANDLE	2	2	2	2	
8	N3150330	LEVER BRKT LH	1	1	1	1	
9	0335936	PUNCHED WASHER 6.5x13x1	2	2	2	2	
10	7200120	HEX BOLT M6x25	2	2	2	2	
11	N3150320	LEVER CLUTCH	1	1	1	1	
12	N3170060	DUST COVER CLUTCH & BRAKE	2	2	2	2	
13	N3170020	CABLE ASSY CLUTCH	1	1		1	
13A	N9170060	CABLE ASSY CLUTCH			1		
13B	N3170170	CABLE ASSY. CLUTCH				1	
14	N3170040	CABLE ASSY CHOCK	1	1		1	
14A	N9170030	CABLE ASSY CHOKE			1		
15	N3200230	SCREW M5x11	1	1	1	1	
16	N3170030	THROTTLE CABLE ASSY.	1	1		1	
16A	N9170020	THROTTLE CABLE ASSY.			1		
17	N3170010	CABLE ASSY FRONT BRAKE	1	1		1	
17A	N9170050	CABLE ASSY FRONT BRAKE			1		
18	N2110690	SPRING FRONT BRAKE CABLE	1	1	1	1	
19	N2110680	DUST SEAL FRONT BRAKE CABLE	1	1	1	1	
20	S1111940	PIN FRONT CABLE LEVER	1	1	1	1	

FIG.No. 17



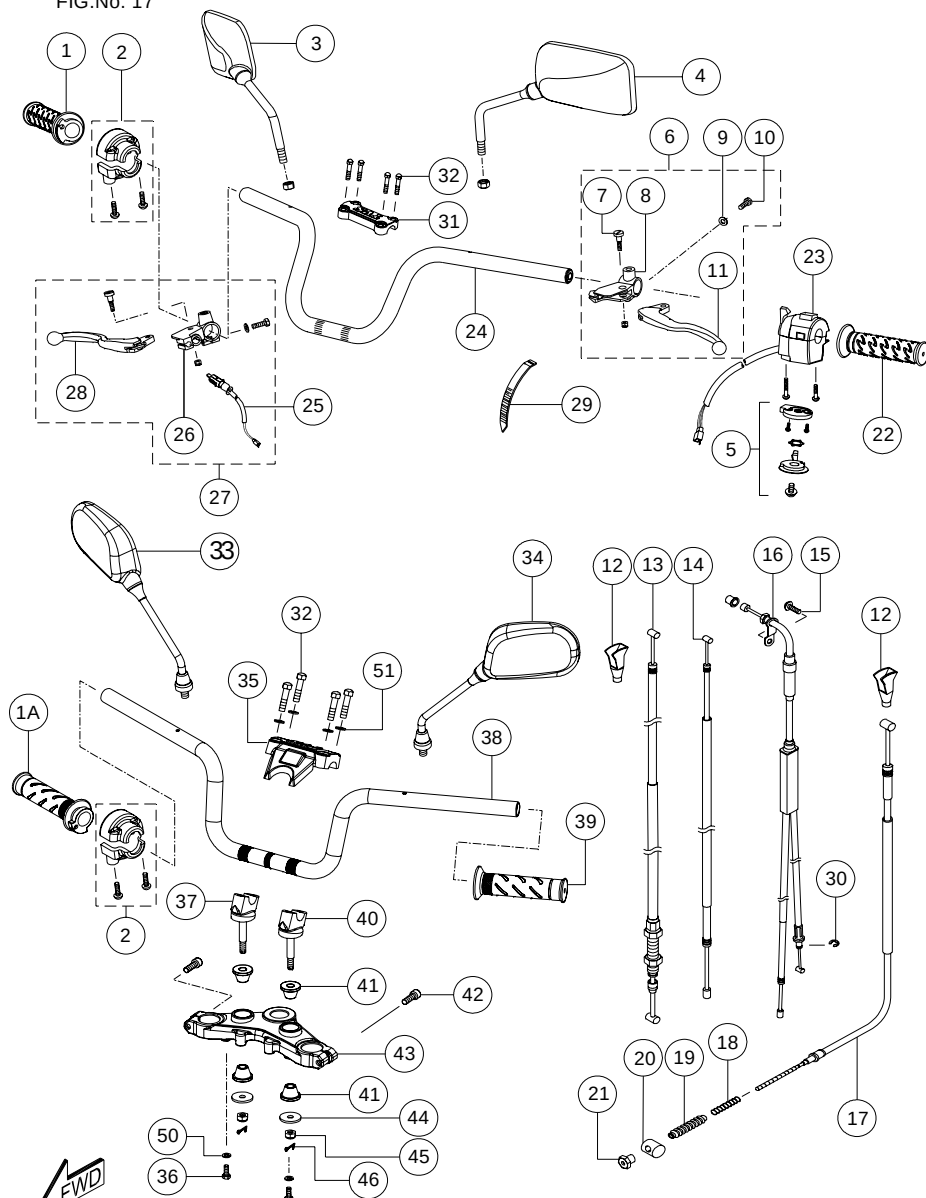
HANDLE BAR SWITCH & CABLE ASSY.

HANDLE BAR SWITCH & CABLE ASSY.

FIG.NO. 17

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
21	0334268	NUT FRONT BRAKE CABLE ADJ.	1	1	1	1	
22	N3150060	GRIP - LH	1				
22A	N9150030	GRIP - LH		1	1	1	
23	N3150130	SWITCH ASSY. HANDLE LH	1				
23A	N3150520	SWITCH ASSY. HANDLE LH		1	1	1	
24	N3150120	HANDLE BAR	1	1		1	
25	N3160500	SWITCH STOP LAMP FRONT	1				
25A	N3320510	SWITCH STOP LAMP FRONT		1	1	1	
26	N3150360	BRKT LEVER RH	1				
26A	N5150160	BRKT LEVER RH		1	1	1	
27	N3150090	LEVER AND SUPPORT ASSY RH	1				
27A	N5150140	LEVER AND SUPPORT ASSY RH		1	1	1	
28	N5150150	LEVER FRONT BRAKE	1	1	1	1	
29	N3160310	CLAMP HANDLE SWITCH HARNESS	2	2	2	2	
30	8200320	E RING	1	1	1	1	
31	N3150490	COVER HANDLE BAR		1			
31A	N3220010	COVER HANDLE BAR				1	
32	N3200270	BOLT COVER HANDLE BAR M6x30		4		4	
32A	3257507	BOLT			4		
33	N5150080	MIRROR ASSY. RH			1		
34	N5150070	MIRROR ASSY. LH			1		
35	N9150140	COVER HANDLE BAR			1		
36	420464700	HEX SCREW M6x16			2		
37	N9150130	HANDLE HOLDER COMP. RH LOWER			2		
38	N9150070	HANDLE BAR			1		
40	N9150150	HANDLE HOLDER COMP. LH LOWER			1		
41	M7100290	DAMPER RUBBER			4		

FIG.No. 17

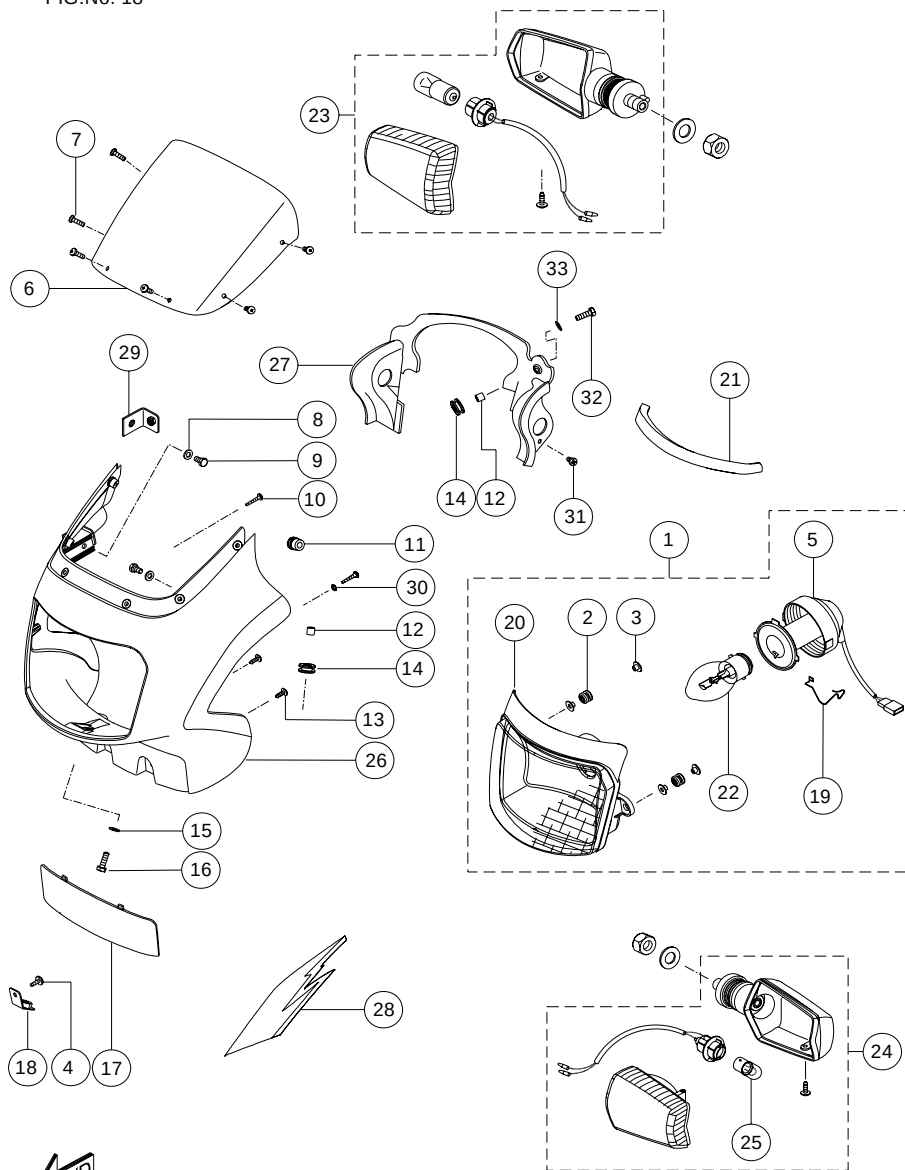


HANDLE BAR SWITCH & CABLE ASSY.

HANDLE BAR SWITCH & CABLE ASSY.

FIG.NO. 17

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
42	M7100650	HEX SOCKET CAP SCREW M8x25			2		(DISC BR.)
43	N9100160	UPPER BRACKET			1		
44	M7100630	3D WASHER A8.4			2		
45	413050000	HEX LOCK NUT M8			2		
46	0330038	SPLIT PIN 2x18			2		
47	N3310010	KIT FRONT BRAKE SWITCH			1		
48	M7150490	DAMPER HANDLE BAR (DISC BRAKE)			1		
49	M1201060	CRR CSK HEAD SCREW M6x50			1		
50	0330408	WAVE SPRING WASHER M6			2		
51	0330318	WAVE SPRING WASHER M8			4		

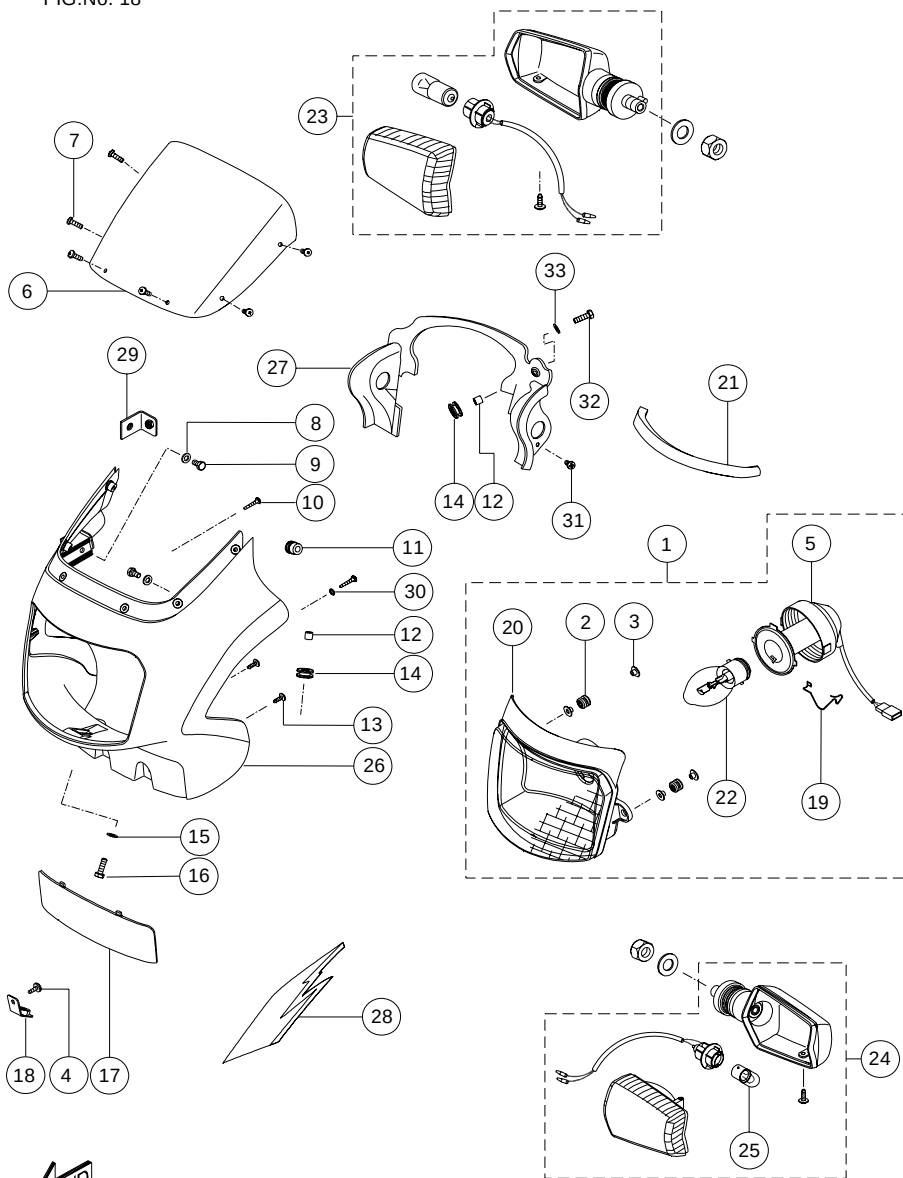


HEAD LAMP ASSEMBLY & TSL LH, RH

HEAD LAMP ASSY. & TSL LH,RH

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	N3160010	HEAD LAMP ASSY	1	1		1	
1A	N3320860	HEAD LAMP ASSY. (W/O BULB)	1	1		1	
2	S1160190	GROMMET HEAD LAMP	2	2		2	
3	S1160200	WASHER	4	4		4	
4	K5200010	CRR PAN HEAD TAP SCR ST 4.2x9.5	1	1		1	
5	N3160530	BULB HOLDER COMP HEAD LAMP	1	1		1	
6	N3120100	VISOR HEAD LAMP HOUSING	1	1		1	
7	N3200230	SCREW M5x11	6	6		6	
8	420001700	PLAIN WASHER A6.6	2	2		2	
9	420452700	HEX SCREW M6x12	2	2		2	
10	S1201000	CRR PAN HEAD TAP SCR ST 4.2x22.5	2	2		2	
11	N3120990	GROMMET COMP VISOR MTG	6	6		6	
12	N3120140	BUSH TAIL COVER	4	4		4	
13	M1201000	CRR FLANGED PAN HD TAP SCR 4x13	2	2		2	
14	N3120130	GROMMET HEAD LAMP	4	4		4	
15	N3200120	PUNCHED WASHER 6.5x13x1	2	2		2	
16	M1200610	HEX SCREW M6x20	2	2		2	
17	N3210010	LICENCE PLATE FRONT	1	1			
17A	N3211120	LICENCE PLATE FRONT	1	1		1	
18	N3160110	BRKT. COMP. HEADLAMP ADJ.	1	1		1	
19	---	CLIP BULP HOLDER	1	1		1	
20	---	LENS HEAD LAMP	1	1		1	
21	N3121310	PAD HEAD LAMP	1	1		1	
22	S1160150	BULB 12/35W	1	1		1	
23	N3160150	TURN SIGNAL LAMP ASSY FR RH	1				
23A	N3160870	TURN SIGNAL LAMP ASSY. FR RH		1		1	
24	N3160030	TURN SIGNAL LAMP ASSY FR LH	1				

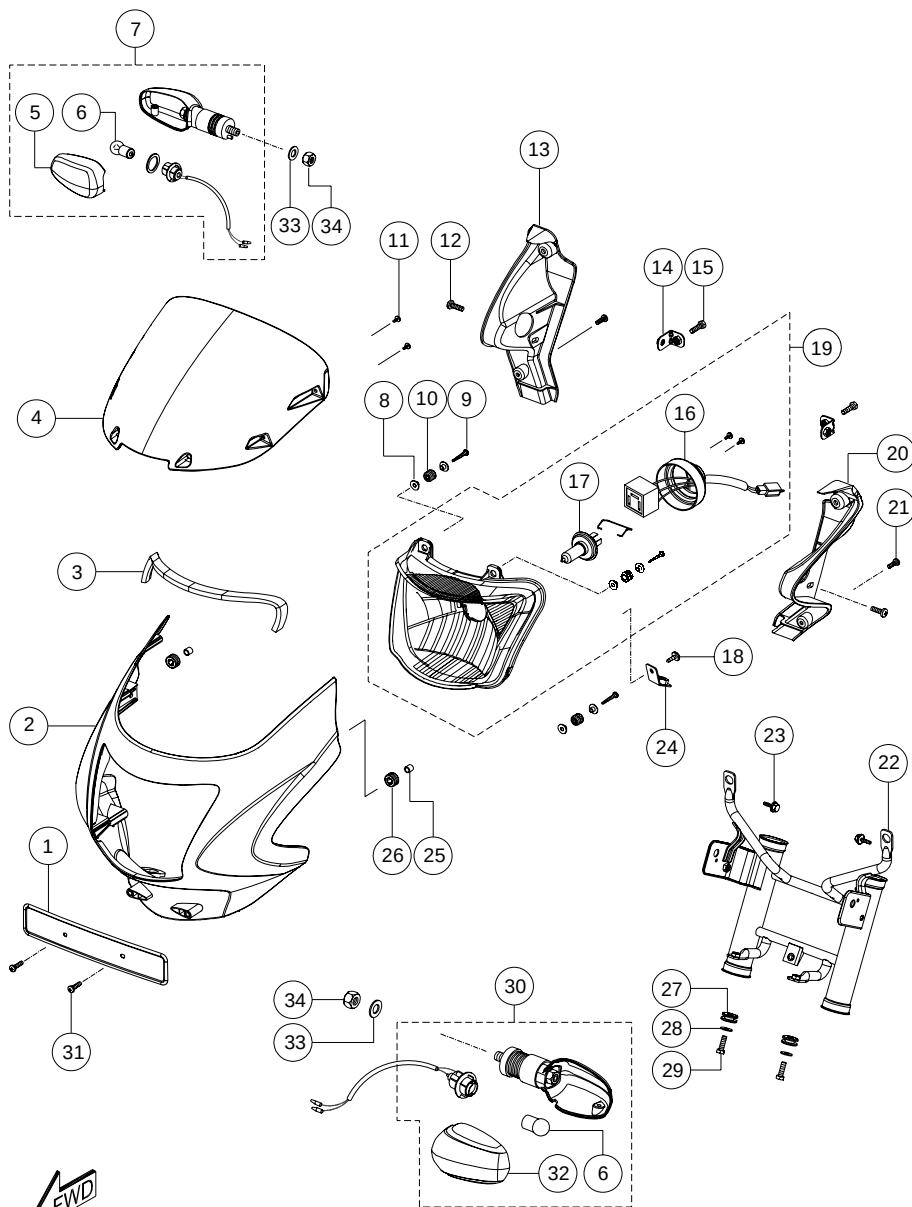
* - PL. MENTION COLOR CODE FOR PAINTED COMPONENTS REF. PAINTED PARTS COLOR MATRIX



HEAD LAMP ASSEMBLY & TSL LH, RH

HEAD LAMP ASSY. & TSL LH,RH

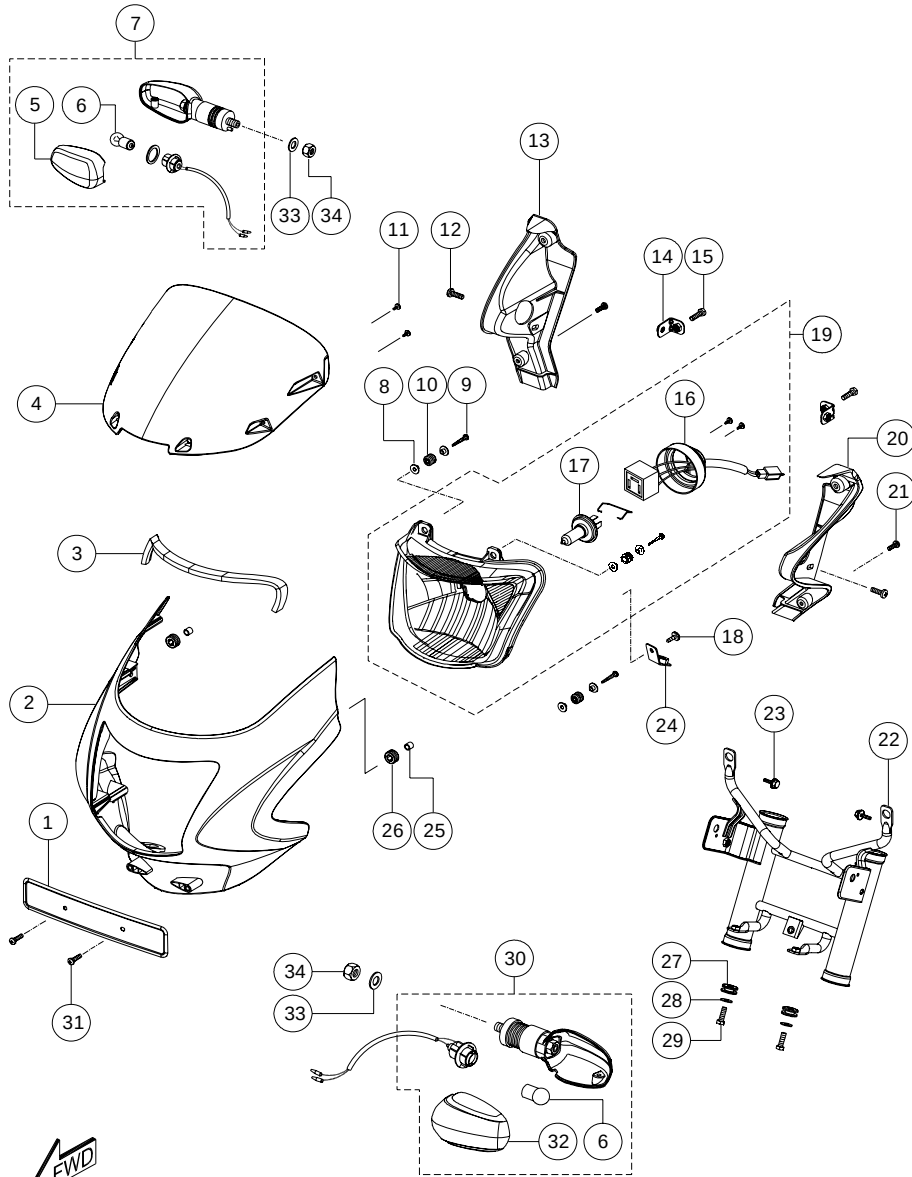
REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
24A	N3160860	TURN SIGNAL LAMP ASSY. FR LH		1		1	
25	N3160210	BULB	2	2		2	
26	---	HOUSING HEAD LAMP FRONT	1	1		1	REF.COLOUR VEH.
27	N3120390	HOUSING HEAD LAMP REAR	1	1		1	
28	---	TAPE SET	1				REF.COLOUR VEH.
28A	---	TAPE SET		1			"
28B	---	TAPE SET				1	"
29	N3120300	BRKT COMP HOUSING HEADLAMP	2	2		2	
30	0335608	PUNCHED WASHER	2	2		2	
31	0332275	SCREW CRPH M6x16	2	2		2	
32	420462700	HEAD SCREW M6x16	2	2		2	
33	0335618	PUNCHED WASHER 6.5x18	2	2		2	



HEAD LAMP ASSEMBLY & TSL LH,RH (GLX)

HEAD LAMP ASSY. & TSL LH,RH (GLX)

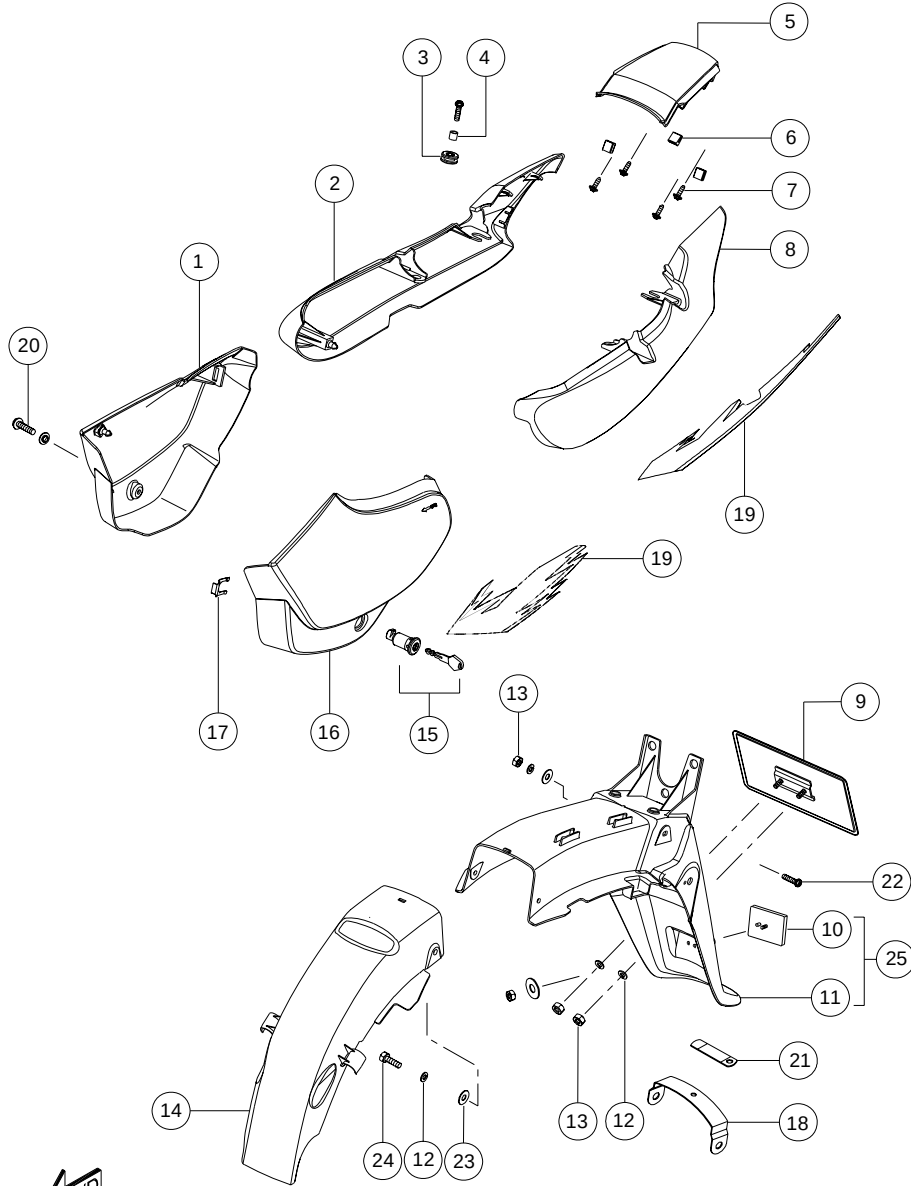
REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	N3211120	LICENCE PLATE, FRONT			1		REF. COLOUR VH. N8160290
2	---	HOUSING, HEAD LAMP			1		
3	N9121490	PAD, HEAD LAMP			1		
4	N9121260	VISOR, HEADLAMP			1		
5	N9160320	LENS TURN SIGNAL LAMP RH			1		
6	N3160210	BULB TURN SIGNAL LAMP			2		
7	N9160090	TURN SIGNAL LAMP ASSY., FR. RH			1		
8	S1160200	WASHER			4		
9	K3200900	CRR PAN HEAD TAP SCREW 4.2x32			2		
10	S1160190	GROMMET HEAD LAMP			2		
11	K5200010	CRR PAN HEAD SCREW 4.2x9.5			6		
12	M1200670	CRR PAN HEAD SCREW M6x20			2		
13	N9121470	HOUSING COMP. HEADLAMP RR - RH			1		
14	M7121680	BRKT COMP. HOUSING HEADLAMP			2		
15	M1200610	HEX, SCREW M6x22			2		
16	N9320600	HEAD LAMP CORD SET			1		
17	M7160190	BULB, HEAD LAMP (HALOGEN)			1		
18	N9200020	HEX SCREW M6x22			1		
19	N9160180	HEAD LAMP ASSY.			1		
20	N9121460	HOUSING COMP. HEADLAMP RR LH			1		
21	M1200660	CRR PAN HEAD SCREW M5x16			2		
22	N9100200	HEADLAMP HSG. MTG. COMP.			1		
23	M1200520	HEX FLANGE BOLT M6x16			2		
24	N9160220	BRKT COMP. HEAD LAMP ADJ.			1		
25	N3120140	BUSH TAIL COVER			2		
26	N5120820	GROMMET HEAD LAMP			2		
27	M7121790	GROMMET HEAD LAMP			2		
28	0335605	PUNCHED WASHER 6.5x16x1.2			2		



HEAD LAMP ASSEMBLY & TSL LH,RH (GLX)

HEAD LAMP ASSY. & TSL LH,RH (GLX)

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
29	420462700	HEX BOLT M6x20			2		N8160280
30	N9160080	TURN SIGNAL LAMP ASSY. FRONT LH			1		
31	0332408	CRPH SCR M5x20 6.8 ZNB			2		
32	N9160310	LENS TURN SIGNAL LAMP LH			1		
33	0330328	WAVE SPRING WASHER M10			2		
34	0334038	HEX NUT M10			2		



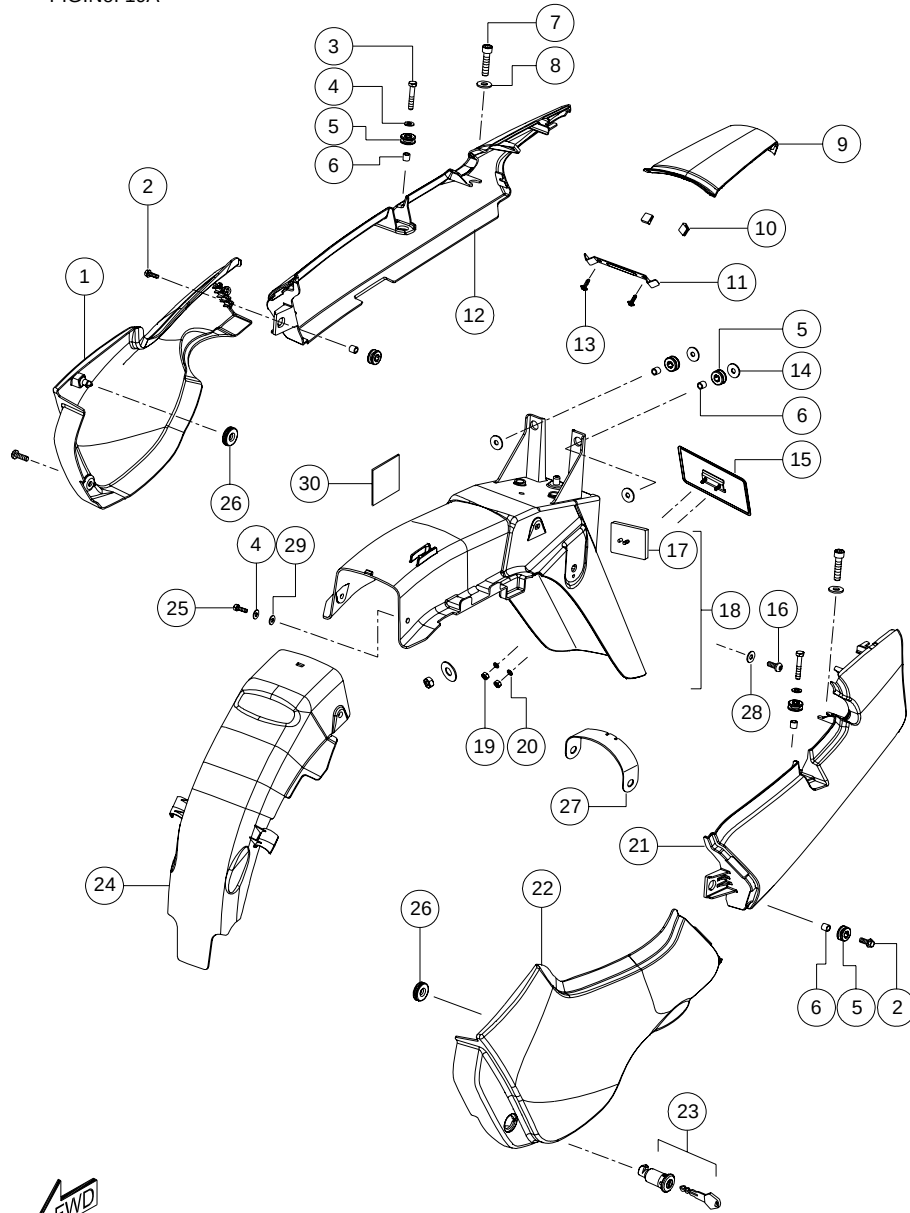
PANEL L,R & REAR FENDER ASSY.

PANEL ASSY. LH,RH & REAR FENDER ASSY.

FIG.NO. 19

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	---	COVER FRAME RH	1	1		1	REF. COLOUR VEH
2	---	COVER SEAT TAIL RH	1	1		1	REF.COLOUR VEH
3	N3120130	GROMMET HEAD LAMP	2	2		2	
4	N3120140	BUSH TAIL COVER	2	2		2	
5	---	COVER CENTER SEAT TAIL	1	1		1	REF.COLOUR VEH
6	N3120600	GROMMET TAIL COVER	5	5		5	
7	M1201000	CRR FLANGED PAN HD TAP SCREW	4	4		4	
8	---	COVER SEAT TAIL LH	1	1		1	REF.COLOUR VEH
9	N3121040	LICENCE PLATE REAR	1	1		1	
10	N3160240	REFLEX REFLECTOR	1	1		1	
11	N3120050	FENDER REAR	1	1		1	
12	0330408	WAVE SPRING WASHER M6	6	6		6	
13	420305700	HEX NUT M6	4	4		4	
14	N2120360	BODY FRONT FENDER REAR	1	1		1	
14A	N3123170	BODY FRONT FENDER REAR				1	E L
15	N2210010	LOCK ASSY. COVER FRAME	1	1		1	
16	---	COVER FRAME LH	1	1		1	REF.COLOUR VEH
17	N2210030	PLATE LOCK ASSY. MTG.	1	1		1	
18	N3121270	BRKT FENDER MTG REAR	1	1		1	
19	---	TAPE SET	1				REF.COLOUR VEH
19A	---	TAPE SET		1			REF.COLOUR VEH
19B	---	TAPE SET				1	REF.COLOUR VEH
20	0332275	SCREW CRPH M6x16	1	1		1	
21	S1125320	CLAMP OIL HOSE No.2	2	2		2	
22	M1200670	CRR TRUSS HEAD SCREW M6x20	2	2		2	
23	0335578	PLAIN WASHER A6.5	4	4		4	
24	420462700	HEX SCREW M6x20	2	2		2	
25	N3121560	FENDER REAR COMP.	1	1		1	

E L. : ENGINE LIFTING



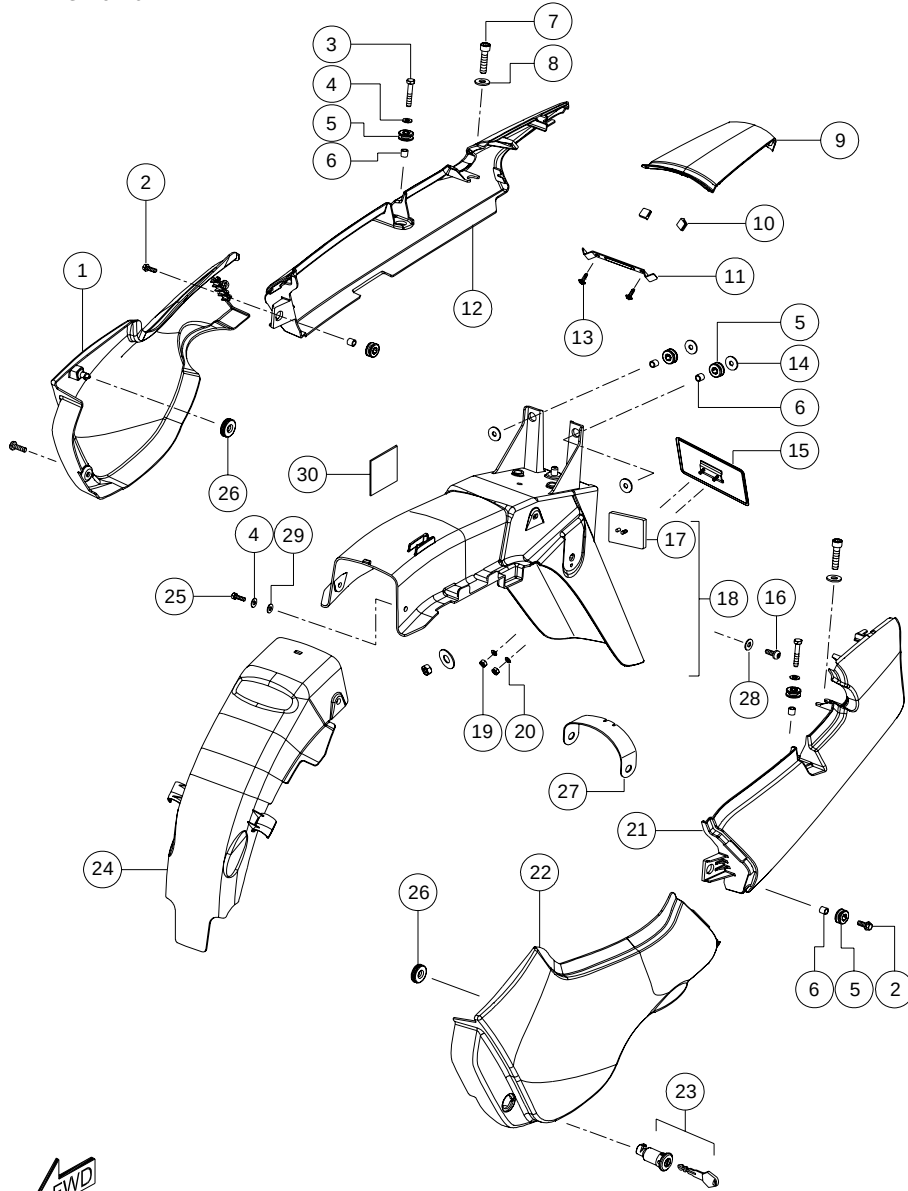
PANEL L,R & REAR FENDER ASSY. (GLX)

PANEL ASSY LH,RH & REAR FENDER ASSY. (GLX) FIG.NO. 19A

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	---	COVER FRAME RH			1		REF.COLOUR VEH
2	N3200220	HEX FLANGE BOLT M6x16			2		
3	420468700	HEX SCREW M6x35			2		
4	0335578	PUNCHED WASHER 6.5x13x1			2		
5	N3120130	GROMMET HEAD LAMP			6		
6	N3120140	BUSH TAIL COVER			6		
7	N3200180	HEX SOCKET HD CAP SCREW M8x35			2		
8	0336018	PUNCHED WASHER 8.5x20x2			2		
9	---	COVER SEAT TAIL, CENTER			1		REF.COLOUR VEH
10	N9220030	GROMMET TAIL COVER			2		
11	N9121320	BRIDGE BRKT., TAIL COVER			1		
12	---	COVER SEAT TAIL RH			1		REF.COLOUR VEH
13	M1201000	CRR FL. PAN HD. TAP. SCREW 4x13			2		
14	0335928	PUNCHED WASHER 6.5x20x1.6			4		
15	N3121250	LICENCE PLATE COMP REAR			1		
16	420518700	CRR PAN HEAD SCREW M6x20			3		
17	M7160120	REFLEX REFLECTOR ASSY.,			1		
18	N9120760	FENDER ASSY., REAR			1		
19	420305700	HEX NUT M6			2		
20	0330408	WAVE SPRING WASHER M6			4		
21	---	COVER SEAT TAIL LH			1		REF.COLOUR VEH
22	---	COVER FRAME LH			1		REF.COLOUR VEH
23	N2210010	LOCK ASSY. COVER FRAME			1		
24	N9121330	BODY FRONT FENDER REAR			1		
25	420462700	HEX BOLT M6x20			2		
26	N9121110	CUSHION FRAME COVER			2		
27	N9120680	BRKT FENDER MTG REAR			1		
28	0335578	PUNCHED WASHER 6.5x13x1			2		

REF. PAINTED PARTS COLOR MATRIX

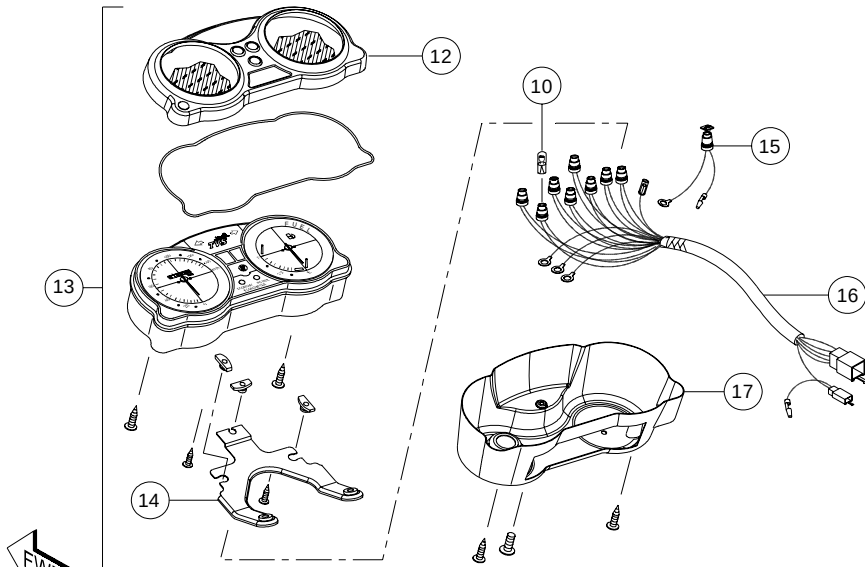
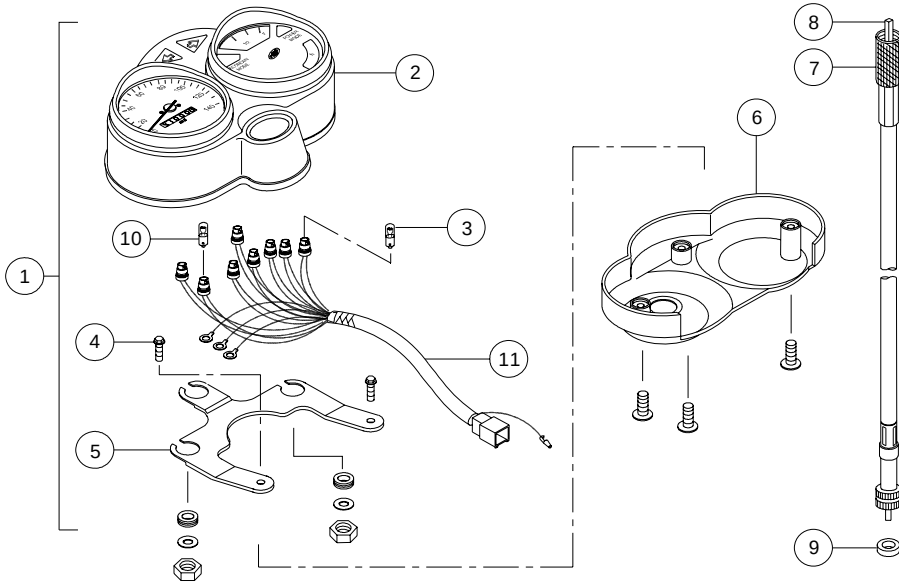
N.I - NOT ILLUSTRATED



PANEL L,R & REAR FENDER ASSY. (GLX)

PANEL ASSY LH,RH & REAR FENDER ASSY. (GLX) FIG.NO.19A

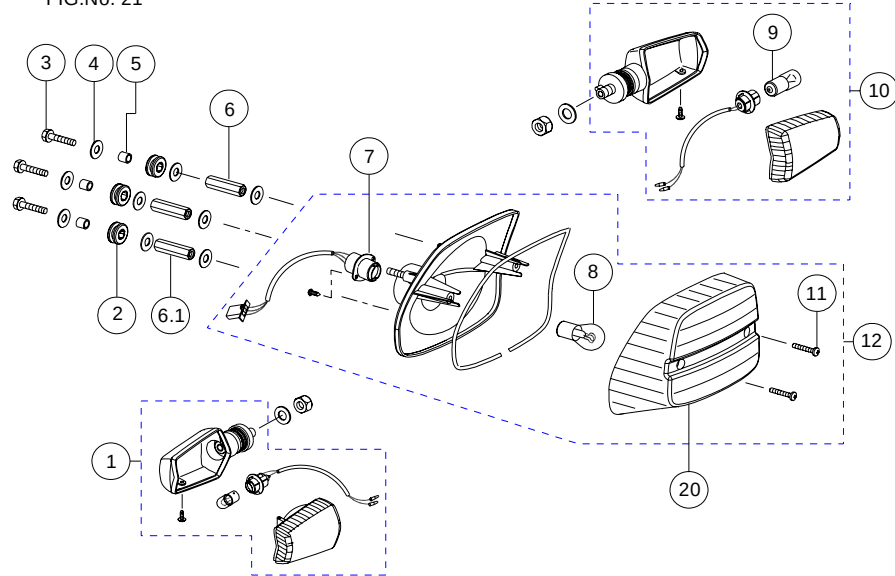
REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
29	0335618	PUNCHED WASHER 6.5x20x1.6			2		N.S
30	---	ENV TAG			1		
31	N9220050	MUD FLAB REAR FENDER			1		



SPEEDOMETER ASSEMBLY

SPEEDOMETER ASSEMBLY

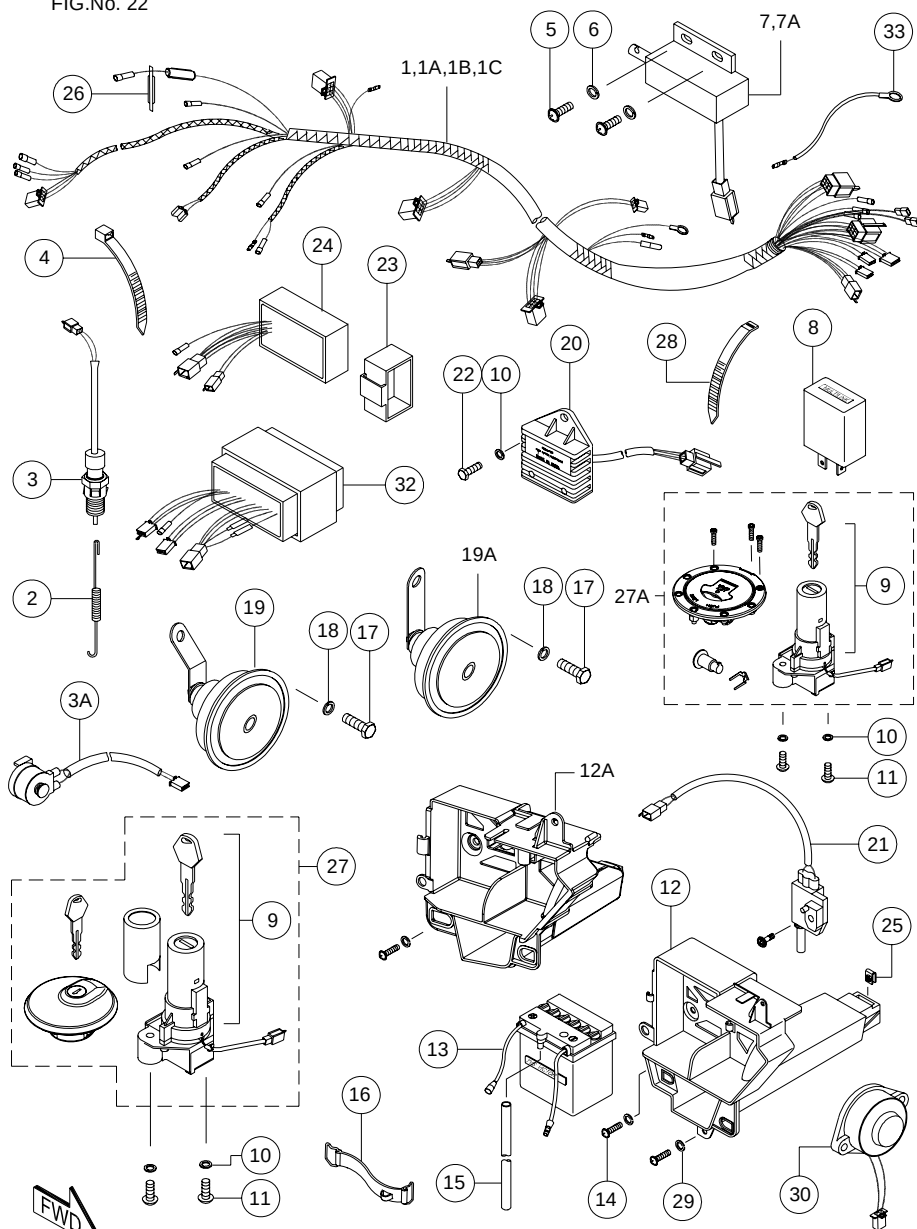
REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	N3150500	SPEEDOMETER ASSY.	1	1			
1A	N3150620	SPEEDOMETER ASSY.				1	
2	N3320680	SPEEDO COVER TOP	1	1		1	
3	N3160490	BULB	6				
4	N3200150	HEX FLANGE BOLT M6x16	2	2		2	
5	N3320700	SPEEDO MTG. BKT.	1	1		1	
6	N3320690	SPEEDO COVER BOTTOM	1	1		1	
7	N3170070	CABLE ASSY SPEEDOMETER	1	1		1	
7A	N9170010	CABLE ASSY SPEEDOMETER			1		DRUM BRAKE
7B	M7170130	CABLE ASSY SPEEDOMETER			1		DISC BRAKE
8	---	SPEEDO CABLE INNER	1	1		1	
9	N3170080	SEAL COMP. SPEEDO CABEL	1	1	1	1	
10	N3160610	BULB (CAPLESS)	2	8	8	8	
11	N3160600	WIRING HARNESS SPEEDO	1	1		1	
12	N9320170	SPEEDO COVER TOP			1		
13	N9150160	SPEEDOMETER ASSY.			1		
14	N9320190	SPEEDO MTG. BKT.			1		
15	N9160340	VTI LED			1		
16	N9160330	WIRING HARNESS SPEEDO			1		
17	N9320180	SPEEDO COVER BOTTOM			1		N.S



REAR LAMP ASSEMBLY & TSL LH,RH

REAR LAMP ASSEMBLY & TSL LAMP LH, RH

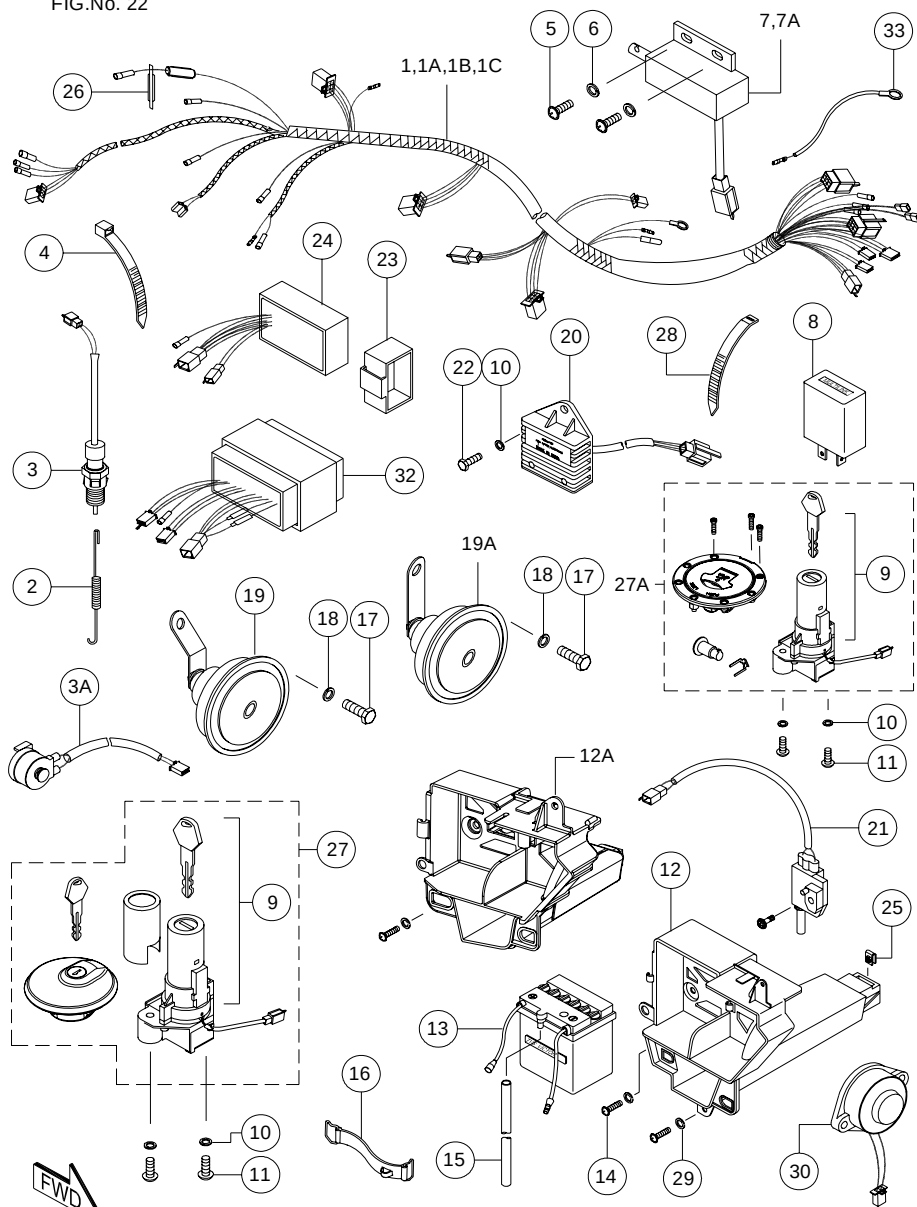
REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	N3160160	TURN SIGNAL LAMP ASSY. RR LH	1				
1A	N3163310	TURN SIGNAL LAMP ASSY. RR LH		1		1	
2	N3120130	GROMMET RC LAMP	3	3	3	3	
3	M1200610	HEX SCREW M6x20 6.8 ZNG	3	3	3	3	
4	0335618	PUNCHED WASHER 6x20x1.5	6	6	4		
4A	420001700	PLAIN WASHER A6-4				6	
5	N3120140	BUSH TAIL COVER	3	3	3	3	
6	N3160130	SPACER NUT R.C LAMP	1	1	1	1	
6A	419141700	SPACER NUT GRILL AT	2	2	2	2	
7	N3160510	BULB HOLDER COMP. RC LAMP	1	1		1	
8	N3160520	BULB RC LAMP	1	1	1	1	
9	N3160210	BULB 12V-10W	2	2	2	2	
10	N3160170	TURN SIGNAL LAMP ASSY. RR RH	1				
10A	N3163320	TURN SIGNAL LAMP ASSY. RR RH		1		1	
11	420522700	CRR PAN HEAD SCREW M4x25	2	2	2	2	
12	N3160020	LAMP ASSY REAR COMBI 12V	1				
12A	N3160720	LAMP ASSY REAR COMBI 12V		1		1	
13	N8160300	TURN SIGNAL LAMP ASSY. REAR LH			1		
14	N9160320	LENS TURN SIGNAL LAMP RH			1		
15	N9160310	LENS TURN SIGNAL LAMP LH			1		
16	M7220070	CUSHION RC LAMP			2		
17	N8160310	TURN SIGNAL LAMP ASSY REAR RH			1		
18	N9160040	LAMP ASSY. REAR COMBI 12V			1		
19	N9160170	LENS REAR COMBI. LAMP			1		
20	N3160820	LENS RC LAMP	1	1		1	
21	0330328	WAVE SPRING WASHER M10			2		
22	0334038	HEX NUT M10			2		



WIRING HARNESS, CDI UNIT & BATTERY ASSY.

WIRING HARNESS, CDI UNIT & BATTERY ASSY.

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	N3160090	WIRING HARNESS	1				
1A	N3160830	WIRING HARNESS		1			
1B	N9160240	WIRING HARNESS			1		
1C	N3163170	WIRING HARNESS				1	
2	N2110620	SPRING STOP LAMP SWITCH	1	1	1		
3	N3160250	SWITCH ASSY STOP LAMP REAR	1	1		1	
3A	N9160140	SWITCH ASSY STOP LAMP REAR			1		
4	N3160330	CLAMP WIRING HARNESS	1	1	1	1	
5	8200120	CRR PAN HEAD SCREW M5x12	2	2	2	2	
6	0330308	WAVE SPRING WASHER	2	2	2	2	
7	N3160140	THROTTLE SWITCH	1	1		1	
7A	N5160140	THROTTLE POTENTIO METER			1		
8	S1060300	RELAY ASSY 12V	1		1		
9	N2160070	STEERING / IGNITION LOCK	1	1		1	
9A	M7160130	STEERING / IGNITION LOCK			1		
10	0330408	WAVE SPRING WASHER	3	3	3	3	
11	0332275	CRR PAN HD SCREW M6x20	2	2	2	2	
12	N3120360	BATTERY HOLDER	1	1		1	
12A	N9121030	BATTERY HOLDER			1		
13	N3060060	BATTERY ASSY 12V	1	1	1	1	
14	0332275	CRR HEAD SCREW M6x16	3	3	3	3	
15	N3060110	BATTERY BREATHER HOSE	1	1	1	1	
16	N3160060	BAND BATTERY	1	1	1	1	
17	0331058	BOLT	1	1	1	1	
18	---	SPRING WASHER	1	1	1	1	
19	N3160180	HORN ASSY. 12V DC	1	1		1	
19A	N9160130	HORN ASSY. 12V DC			1		
20	N3060020	12V DC REGULATOR	1				

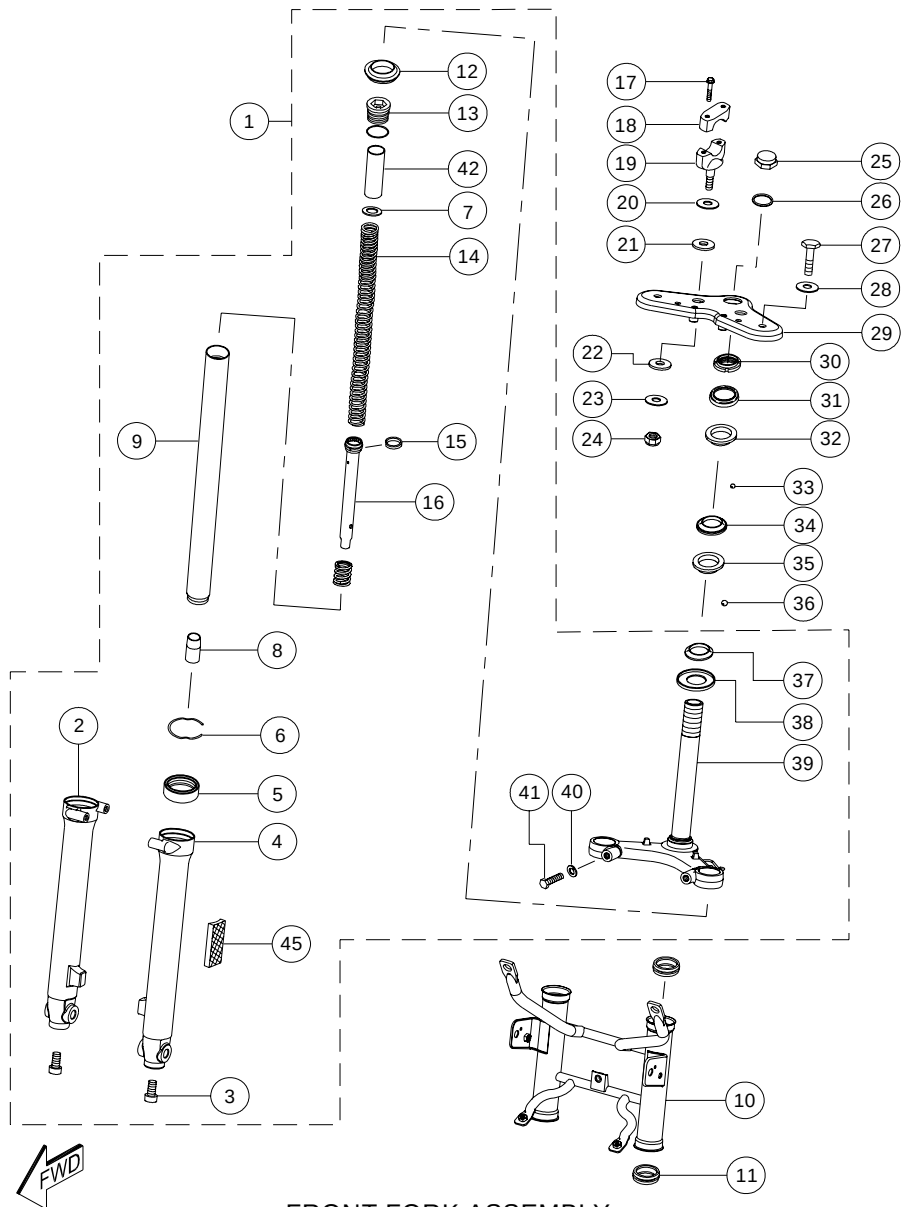


WIRING HARNESS, CDI UNIT & BATTERY ASSY.

WIRING HARNESS, CDI UNIT & BATTERY ASSY.

FIG.NO. 22

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
20A	N3060120	12V DC REGULATOR (5 WIRES)		1	1	1	
21	N9160160	BEEPER SIDE STAND SWITCH			1		
22	420464700	HEX SCREW M6x16	1	1	1	1	
23	N9060090	BOOT CDI	1	1	1	1	
24	N2060080	DIGITAL CDI AC	1				
24A	N3060140	DIGITAL CDI CUM FLASHER		1			
24B	N9060050	ASSY. VARIABLE CDI UNIT			1		
24C	N3060210	DIGITAL CDI CUM FLASHER				1	
25	S1200700	RETAINER CLIP COMP PANEL	1	1	1	1	
26	N3160300	FUSE	1	1	1	1	
27	N3210020	LOCK SET	1	1		1	
27A	M7210080	LOCK SET			1		
28	N3160340	CLAMP WIRING HARNESS	4	4	4	4	
29	0335608	WASHER	3	3			
30	N9160210	BEEPER ASSY.			1		
31	N3210799	BLANK KEY	1	1		1	
31A	M7320180	BLANK KEY			1		
32	N9060040	ASSY. ERCU			1		
33	N9160250	LEAD WIRE SENSOR			1		

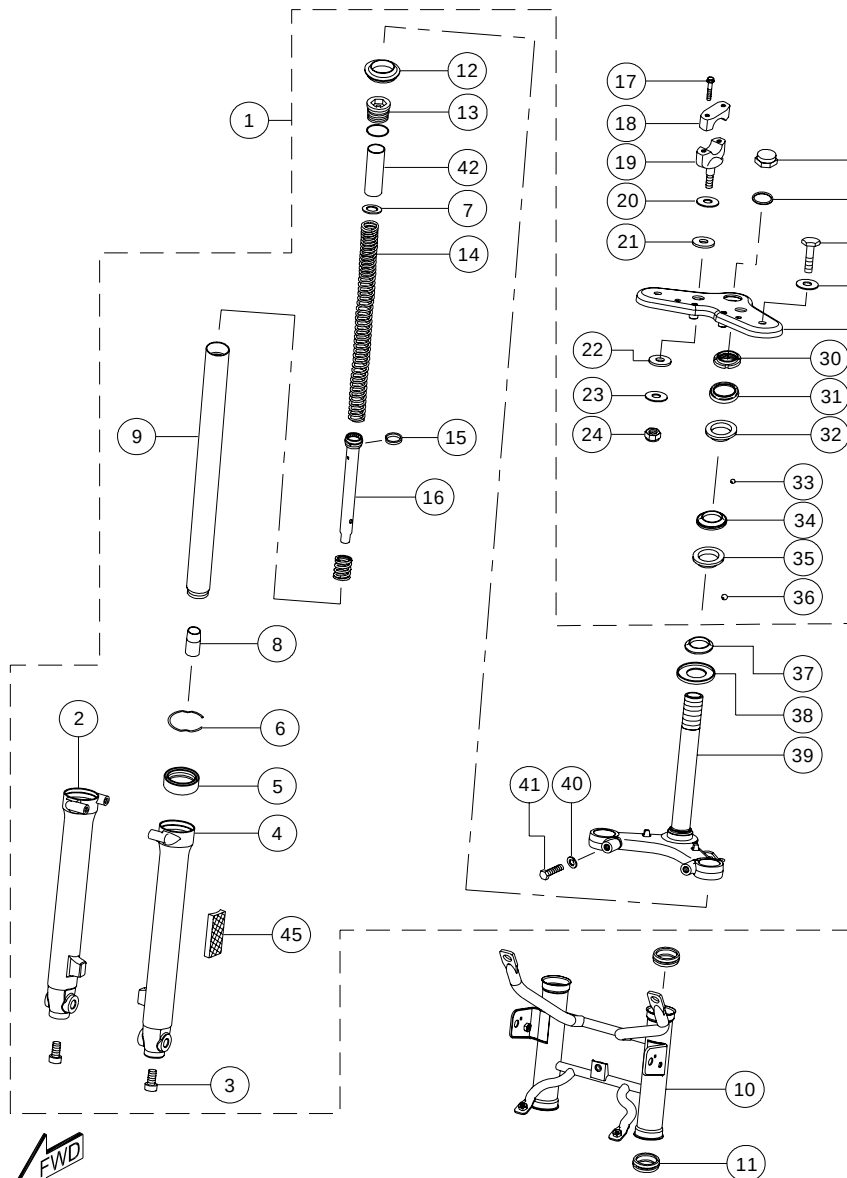


FRONT FORK ASSEMBLY

FRONT FORK ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	N2100260	FRONT FORK ASSY.	1	1		1	E.L.
1A	N3100350	FRONT FORK ASSY.				1	
2	N2100250	FORK OUTER TUBE RH	1	1		1	
3	---	HEX ALLEN SCREW	2	2		2	
4	N2100240	FORK OUTER TUBE LH	1	1		1	
5	N3100280	SEAL OIL	2	2		2	
6	N3100290	CIRCLIP FRONT FORK	2	2		2	
7	---	SHIM	2	2		2	
8	N3100300	SPINDLE TAPER	2	2		2	
9	N3100109	TUBE INNER FRONT FORK	2	2		2	E.L.
9A	N8101280	TUBE INNER FRONT FORK				2	
10	N3100120	HEADLAMP HOUSING. MTG. COMP.	1	1		1	
11	N3100140	PACKING	4	4		4	
12	---	SEAL DUST FRONT FORK	2	2		2	
13	N2100090	NUT FRONT FORK	2	2		2	
14	N3100320	SPRING FRONT FORK	2	2		2	
15	N3100330	PISTON RING	2	2		2	
16	N3100340	PISTON	2	2		2	
17	N3200140	HEX FLANGE BOLT M6x30	4				
18	N3150250	HANDLE HOLDER - UPPER	2				
19	N3150240	HANDLE HOLDER - LOWER	2	2		2	
20	9200150	3D WASHER A12.5	2	2		2	
21	N3150230	CUSHION UPPER	2	2		2	
22	N3150220	CUSHION BOTTOM	2	2		2	
23	9200160	3D WASHER A10.3	2	2		2	
24	N3200040	NYLOCK NUT M10x1.25	2	2		2	
25	N2100170	LOCK NUT STEERING	1	1		1	
26	410043700	SPECIAL WASHER	1	1		1	
27	420955700	HEX BOLT M8x40	2	2		2	

E.L. : ENGINE LIFTING



FRONT FORK ASSEMBLY

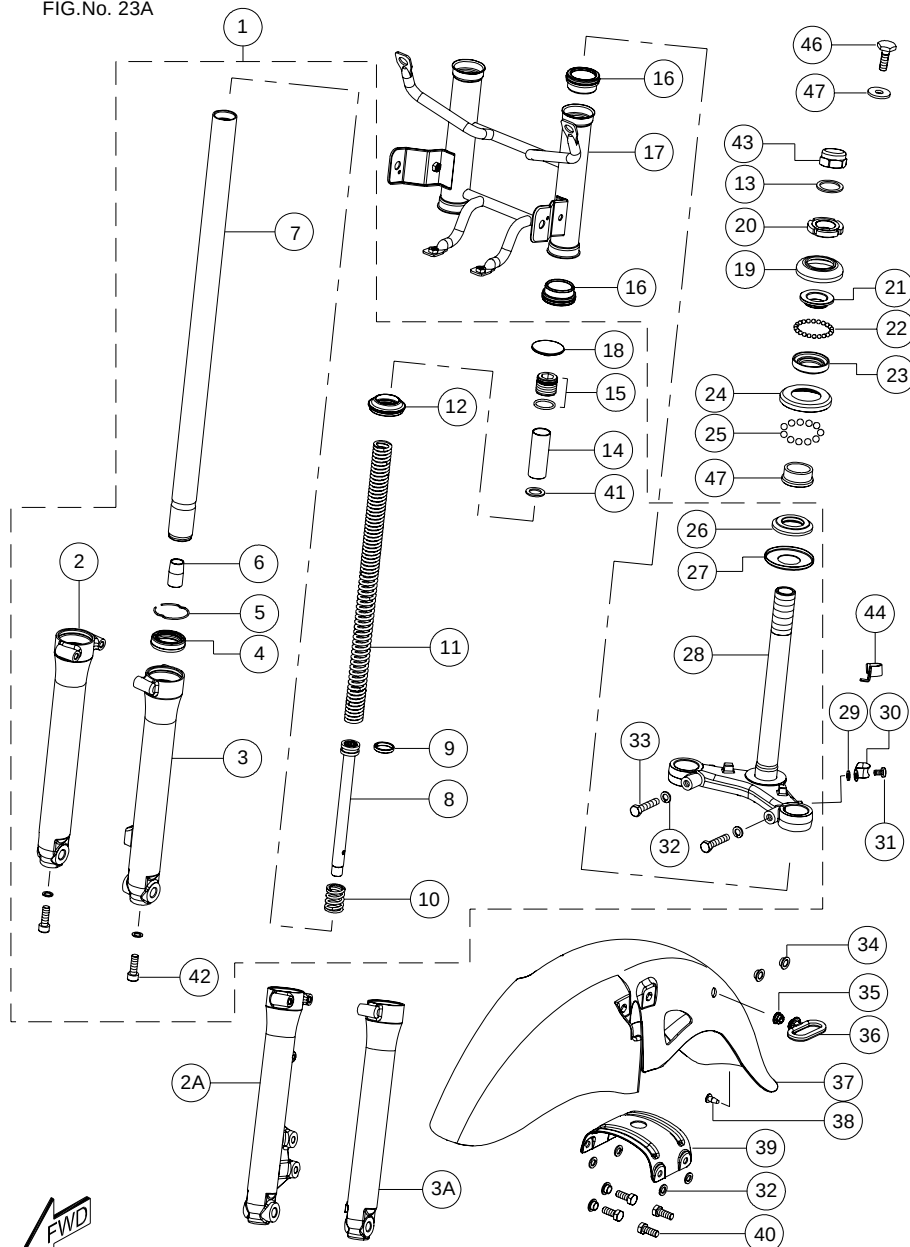
FRONT FORK ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS	
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110		
28	0330308	PUNCHED WASHER	2	2		2		
29	N2100020	UPPER BRKT COMP.	1	1		1		
30	N2100180	ARRESTER STEERING STEM	1	1		1		
31	S1101140	DUST SEAL STEERING UPPER	1	1		1		
32	S1101150	RACE STEERING OUTER	1	1		1		
33	420404000	BALL STEERING (4.762)	22	22		22		
34	S1125290	RACE STEERING INNER	1	1		1		
35	S1100870	CUP BOTTOM	1	1		1		
36	S1100890	STEERING BALL LOWER (7.93)	19	19		19		
37	S4100330	CONE BOTTOM	1	1		1		
38	S1100720	DUST SEAL STEERING LOWER	1	1		1		
39	N2100040	LOWER BRKT COMP	1	1		1		
40	0330318	WAVE SPRING WASHER M8	2	2		2		
41	420955700	HEX SCREW M8x40	2	2		2		
42	N3100310	BUSH FRONT FORK	2	2		2		
43	N2100190	LEG ASSY LH FRONT FORK	1					N.I
43A	N3100730	LEG ASSY RH FRONT FORK (NEW)		1		1		N.I
44	N2100200	LEG ASSY RH FRONT FORK	1					N.I
44A	N3100740	LEG ASSY RH FRONT FORK (NEW)		1		1		N.I
44B	N3102340	LEG ASSY. LH NEW GX				1		E.L. , N.I
44C	N3102350	LEG ASSY. RH NEW GX				1	E.L. , N.I	
45	K3100740	REFLECTOR FRONT LEG		2		2		
46	N3320110	STEERING CONE KIT	1	1		1	**	

** - REF. KIT & KIT CONTENTS

N.I - NOT ILLUSTRATED

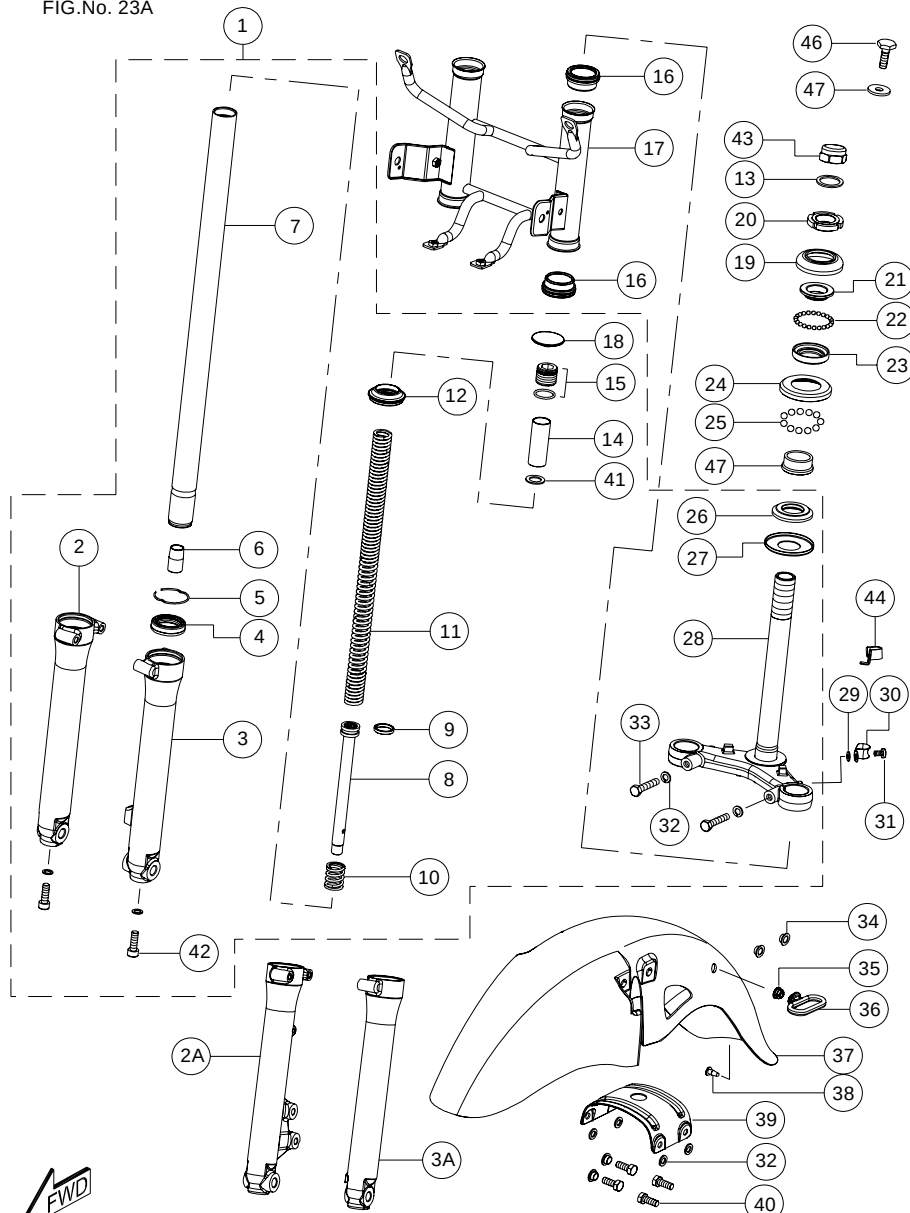
E.L. : ENGINE LIFTING



FRONT FORK ASSEMBLY (GLX)

FRONT FORK ASSEMBLY (GLX)

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	M7100750	FRONT FORK ASSY.			1		
1A	M7101470	FRONT FORK ASSY.(DISC BRAKE RHS)			1		
2	N2100250	FORK OUTER TUBE RH			1		
2A	N9320560	FORK OUTER TUBE RH (DISC BRAKE)			1		
3	N2100240	FORK OUTER TUBE LH			1		
3A	M7100910	FORK OUTER TUBE LH (DISC BRAKE)			1		
4	N3100280	SEAL OIL			2		
5	N3100290	CIRCLIP FRONT FORK			2		
6	N3100300	SPINDLE TAPER			2		
7	M7100149	TUBE INNER FRONT FORK			2		
8	N3100340	PISTON			2		
9	N3100330	PISTON RING			2		
10	---	SPRING			2		
11	M7100930	SPRING FRONT FORK			2		
12	---	SEAL DUST			2		
13	410043700	SPECIAL WASHER			1		
14	M7101110	BUSH FRONT FORK			2		
15	M7100300	NUT FRONT FORK			2		
16	M7100610	PACKING			4		
17	N9100200	HEADLAMP HSG. MTG COMP.			1		
18	M7100330	CAP TOP			2		
19	S1101140	DUST SEAL			1		
20	0254088	ARRESTER STEERING STEM			1		
21	S1101150	RACE STEERING OUTER			1		
22	420404000	BALL STEERING (4.762)			22		
23	S1125290	RACE STEERING INNER			1		
24	S1100870	CUP BOTTOM			1		
25	S1100890	STEERING BALL LOWER (7.93)			19		



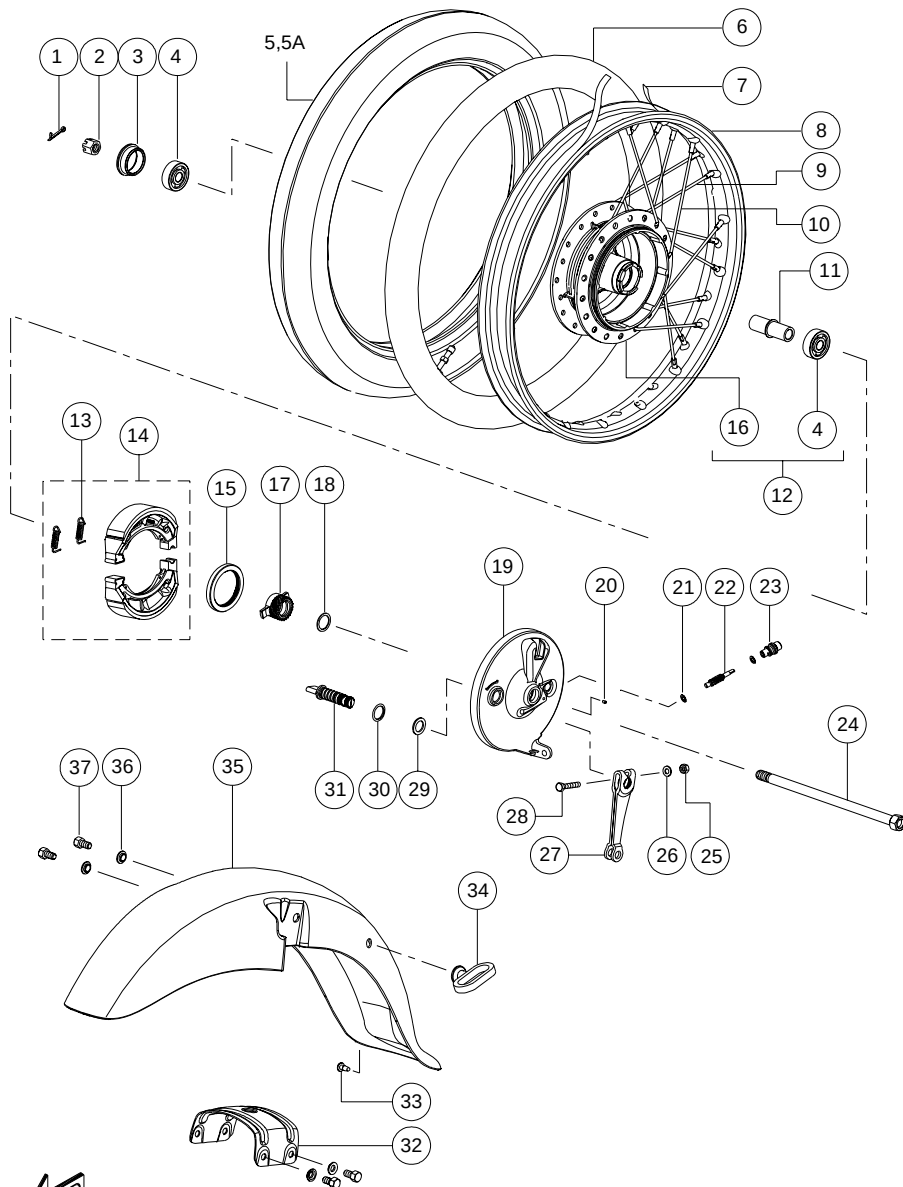
FRONT FORK ASSEMBLY (GLX)

FRONT FORK ASSEMBLY (GLX)

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
26	M1100460	CONE BOTTOM			1		
27	M1100450	DUST SEAL STEERING LOWER			1		
28	M7101080	LOWER BRKT COMP.			1		
29	0330408	WAVE SPRING WASHER M6			1		
30	M7100760	CLIP SPEEDOMETER			1		
31	M1200810	CRR PAN HEAD SCREW M6x10			2		
32	0330318	WAVE SPRING WASHER M8			6		
33	420955700	HEX SCREW M8x40			2		
34	M7101020	SPACER			4		
35	M7100640	CAP FRONT FENDER			1		
36	N3100220	GUIDE CABLE			1		
37	---	FRONT FENDER (F2)			1		REF.COLOUR VEH
38	N3100230	CLIP			1		
39	M7100570	BRACE FRONT FENDER			1		
40	420454700	HEX SCREW M8x20			4		
41	---	WASHER			2		
42	---	HEX ALLEN SCREW			2		
43	N2100170	LOCK NUT STEERING			1		
44	M7100450	LEG ASSY. RH FRONT FORK			1		N.I
44A	M7100790	LEG ASSY. RH FR. FORK (DISC BRAKE)			1		N.I
45	M7100460	LEG ASSY. LH FRONT FORK			1		N.I
45A	M7100710	LEG ASSY. LH FR. FORK (DISC BRAKE)			1		N.I
46	M1320280	STEERING CONE KIT			1		N.I
47	M7101190	EXTENSION CONE BOTTOM			1		

* - PLEASE MENTION COLOR CODE FOR PAINTED COMPONENTS

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FRONT WHEEL ASSEMBLY

FRONT WHEEL ASSEMBLY

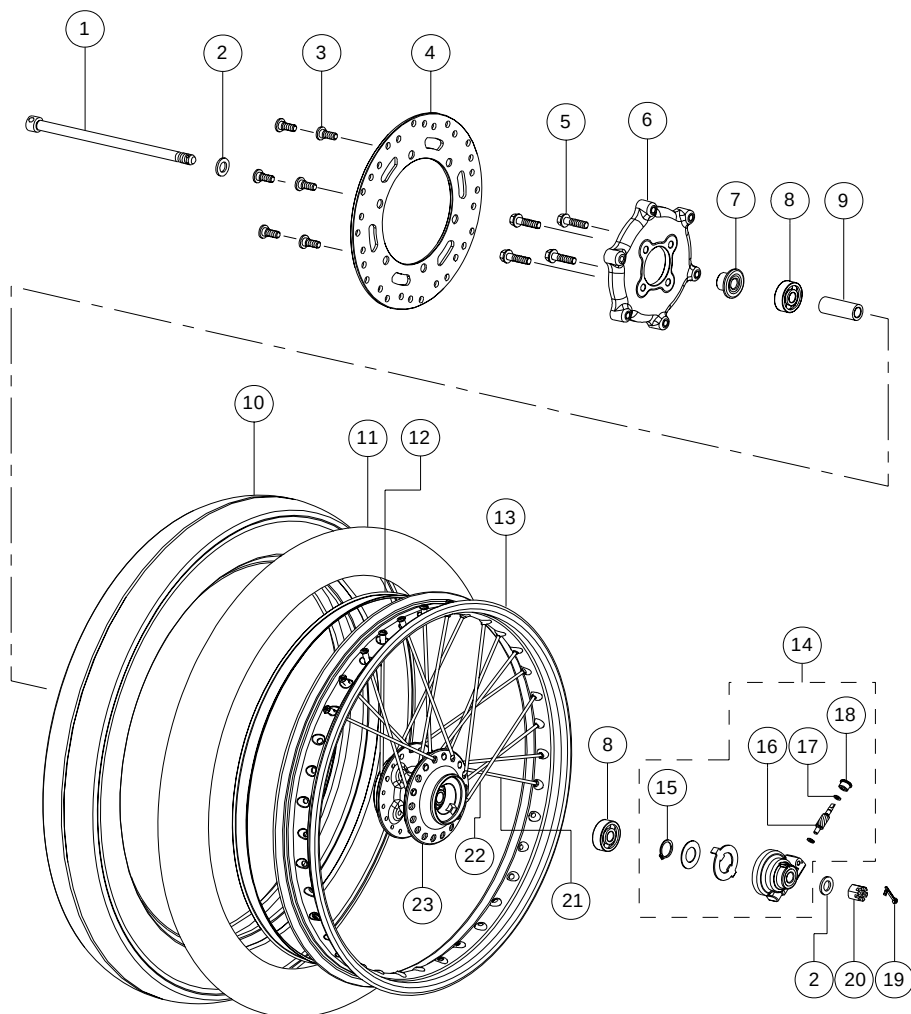
REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	0330028	SPLIT PIN 3.2x25	1	1	1	1	N3110990
2	0334630	CASTLE NUT M12x1.25	1	1	1	1	
3	N3110390	SPACER COMP.	1	1	1	1	
4	N3200010	BALL BEARING 12x37x12	2	2	2	2	
5	M1110230	FRONT TYRE 2.75" - 18"	1	1			
5A	N5111010	FRONT TYRE 2.75" - 18"			1		
6	N3110430	TUBE ASSY. 2.5" / 2.75" - 18"	1	1	1	1	
7	N3110450	PROTECTOR WHEEL INNER	1	1	1	1	
8	N2110530	RIM WHEEL 1.6x18	1	1	1	1	
9	N3110530	SPOKE & NIPPLE ASSY OUTER FR.	18	18	18	18	
10	N3110520	SPOKE & NIPPLE ASSY INNER FR.	18	18	18	18	
11	N2110190	SPACER COMP FRONT HUB	1	1	1	1	
12	N2110090	WHEEL HUB COMP FRONT	1	1	1	1	
13	S1112020	SPRING BRAKE SHOE	2	2	2	2	
14	1110020	SHOE COMP SET . BRAKE 130 DIA	1	1	1	1	
15	N3110260	SEAL FRONT BRAKE PANEL OIL	1	1	1	1	
16	N2110060	HUB COMP. FRONT WHEEL M/C	1	1	1	1	
17	N2110650	GEAR SPEEDOMETER - 24T	1	1	1	1	
18	N3110280	WASHER SPEEDOMETER GEAR THRUS	1	1	1	1	
19	N2110030	PANEL COMP. FRONT BRAKE	1	1	1	1	
20	0332346	SCREW SPEEDOMETER PINION BUSH	1	1	1	1	
21	N3110120	THRUST WASHER SPEEDOMETER PINI	2	2	2	2	
22	N3110110	PINION SPEEDOMETER	1	1	1	1	
23	N3110460	BUSHING SPEEDOMETER PINION OUTE	1	1	1	1	
24	N2110210	AXLE FRONT	1	1	1	1	
25	420305700	HEX NUT M6	1	1	1	1	
26	0335578	PUNCHED WASHER 6.5x13x1	1	1	1	1	
27	N3110400	LEVER FRONT BRAKE CAM	1	1	1	1	



FRONT WHEEL ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
28	0331248	HEX BOLT M6x1x33	1	1	1	1	REF. COLOUR MAT REF. COLOUR VEH REF. COLOUR VEH
29	0335698	PUNCHED WASHER 14.5x22x1.6	1	1	1	1	
30	0178030	O RING BRAKE CAM	1	1	1	1	
31	N2110130	CAM BRAKE FRONT	1	1	1	1	
32	N2100150	BRACE FENDER	1	1		1	
32A	M7100570	BRACE FENDER			1		
33	N3100230	CLIP	1	1	1	1	
34	N3100220	GUIDE CABLE	1	1	1	1	
35	---	FENDER FRONT	1				
35A	---	FENDER FRONT (DUEL COLOR)		1			
35B	---	FENDER FRONT			1		REF. COLOUR VEH
36	N2100220	SPACER	4	4		4	
37	0331058	HEX BOLT M8x16	4	4		4	
39	M7111250	WHEEL ASSY FRONT	1	1		1	
39A	N9110220	WHEEL ASSY FRONT			1		
40	N2110110	PANEL ASSY FRONT	1	1	1	1	**
41	N3320050	SPEEDO GEAR KIT	1	1	1	1	
42	M7101200	MUDFLAP FRONT			1		

** - REF. KIT & KIT CONTENTS



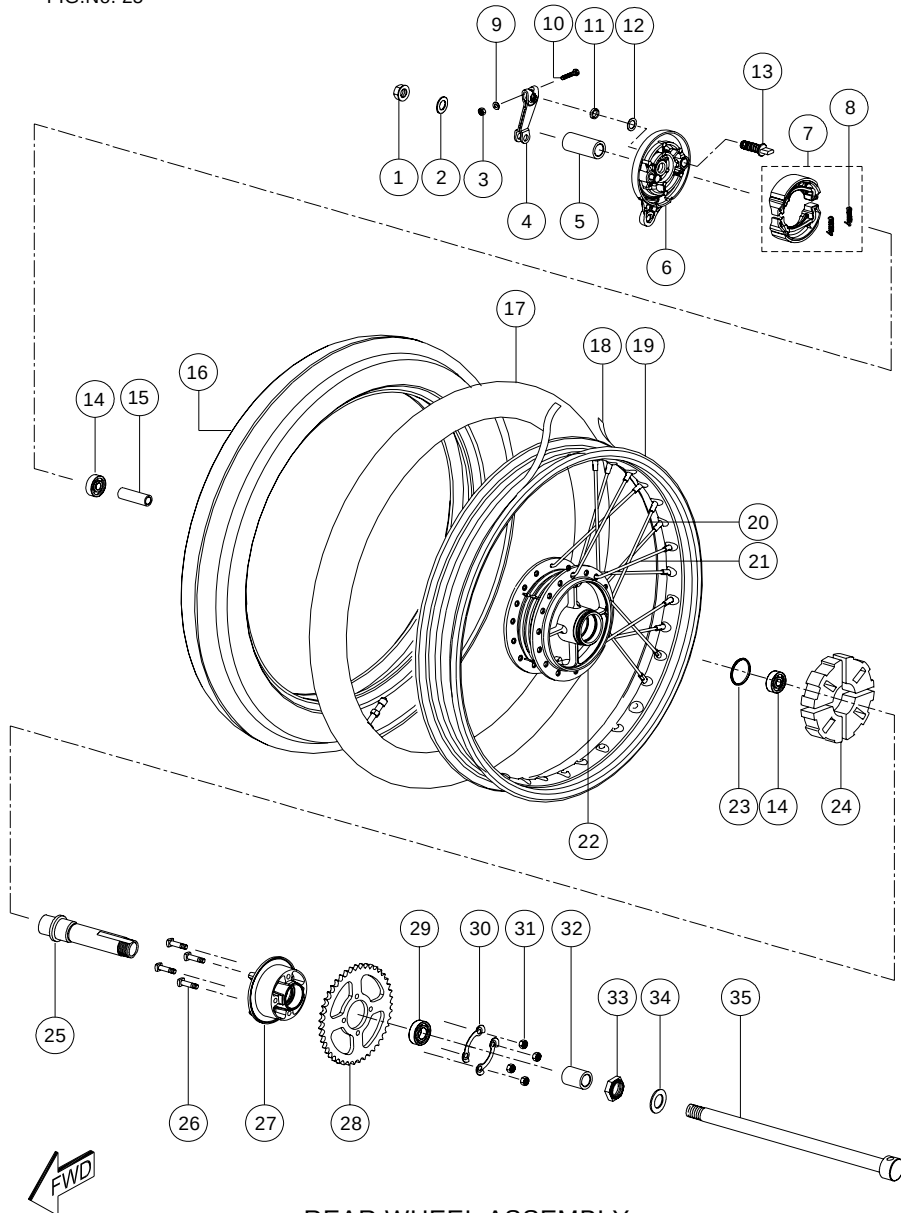
FRONT WHEEL ASSY. (DISC BRAKE)

FRONT WHEEL ASSEMBLY (DISC BRAKE)

FIG.NO. 24A

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	N2110210	AXLE FRONT (DISC BR)			1		
2	0335538	PUNCHED WASHER 12.5x22x2.3			2		
3	M7110090	SCREW SPECIAL M8			6		
4	M7110230	DISC PLATE			1		
5	N5200180	HEX FLANGE BOLT M8x30			4		
6	N1110030	ADAPTOR DISC BRAKE (F2)			1		
7	M7110100	SPACER COMPLETE			1		
8	N3200010	BALL BEARING 12x37x12			2		
9	M7110160	SPACER FRONT HUB BEARING			1		
10	M7111080	FRONT TYRE 2.7x18			1		
11	N3110430	TUBE ASSY. 2.5" / 2.75" - 18			1		
12	N3110450	PROTECTOR WHEEL INNER			1		
13	M7110070	RIM WHEEL FRONT 1.6x18			1		
14	M7111350	HUB DRIVE SPEEDO ASSY.			1		
15	0330230	CIRCLIP SPEEDO METER GEAR			1		
16	1174060	PINNION SPEEDO METER 9T			1		
17	0335078	THRUST WASHER SPEEDO METER PINION			2		
18	N3110460	BUSHING SPEEDO METER PINION OUTER			1		
19	0330028	SPLIT PIN 3.2x25			1		
20	0334630	CASTLE NUT M12x1.25			1		
21	M7320410	SPOKE & NIPPLE ASSY INNER			1		
22	M7320420	SPOKE & NIPPLE ASSY OUTER			1		
23	M7110080	HUB ASSY. FRONT WITH BEARING			1		
24	M7111330	WHEEL ASSY. FRONT			1		N.I

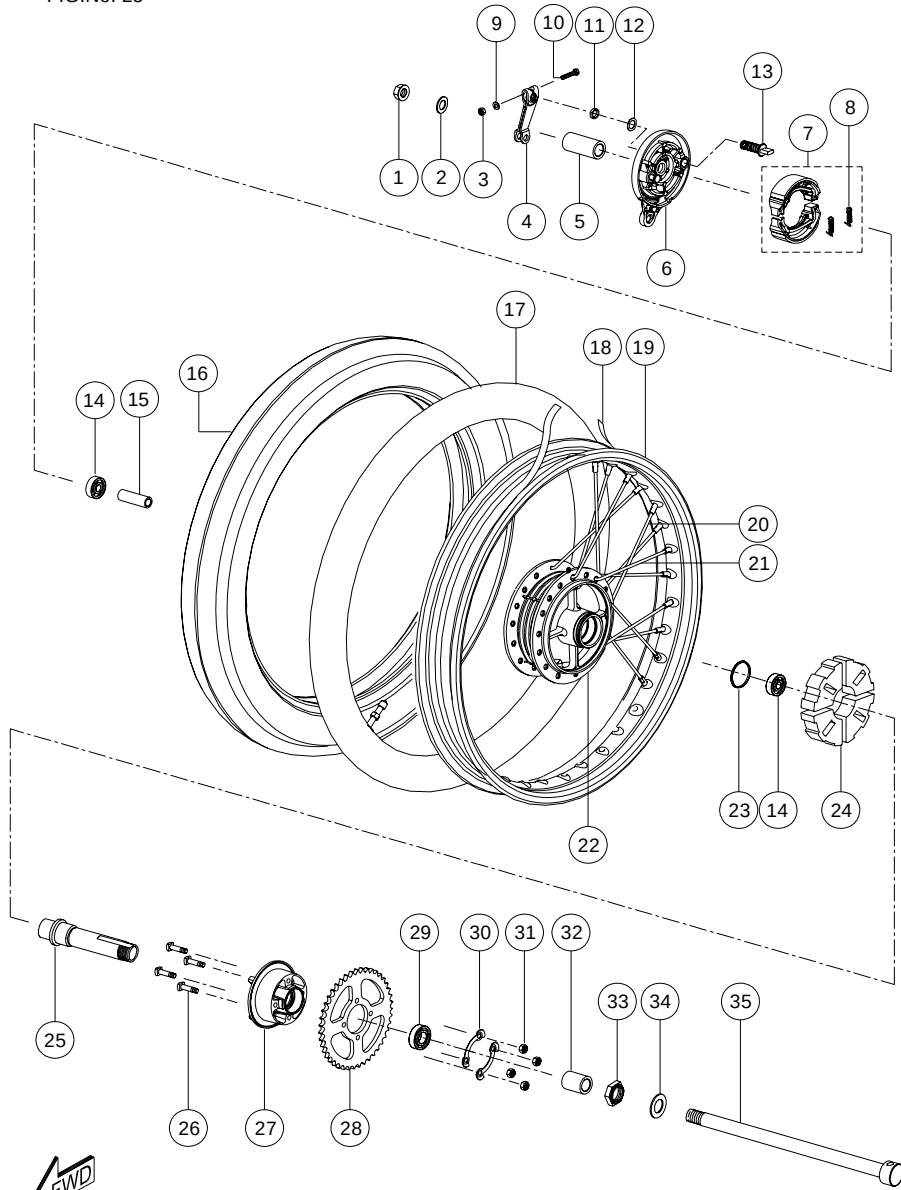
N.I - NOT ILLUSTRATED



REAR WHEEL ASSEMBLY

REAR WHEEL ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	S1200790	HEX FLANGE NUT M12	1	1		1	
2	N3200080	PUNCHED WASHER 12.5x30x3.2	1	1		1	
3	420305700	HEX NUT M6	1	1		1	
4	N3110420	LEVER CAM REAR	1	1		1	
5	N3110030	SPACER RAR AXLE R	1	1		1	
6	N2110290	PANEL REAR COMP.	1	1		1	
7	3171090	SHOE COMPLETE SET BRAKE	1	1		1	
8	S1112020	SPRING BRAKE SHOE	2	2		2	
9	0335578	PUNCHED WASHER 6.5x13x1	1	1		1	
10	0331248	HEX BOLT M6x33	1	1		1	
11	0178030	O RING CAM BRAKE	1	1		1	
12	N3200070	PUNCHED WASHER 14.5x22x1.6	1	1		1	
13	S1111710	CAM BRAKE	1	1		1	
14	N3200010	BALL BEARING 12x37x12	2	2		2	
15	N2110190	SPACER COMP FRONT HUB	1	1		1	
16	1187080	REAR TYRE 3" x 18	1	1		1	
17	N3110440	TUBE ASSY. WHEEL INNER	1	1		1	
18	N3110450	PROTECTOR WHEEL INNER TUBE	1	1		1	
19	N3110210	RIM WHEEL 1.85x18	1	1		1	
20	N3110500	SPOKE & NIPPLE ASSY INNER REAR	18	18		18	
21	N3110510	SPOKE & NIPPLE ASSY OUTER REAR	18	18		18	
22	N2110250	REAR HUB M/C	1	1		1	
23	N2110670	WATER SEAL RING	1	1		1	
24	N2110360	ABSORBER SHOCK REAR HUB	4	4		4	
25	N3110020	SHAFT REAR SPROCKET MTG DRUM	1	1		1	
26	0331318	BOLT REAR SPROCKET	4	4		4	
27	N2110370	DRUM REAR SPROCKET MTG	1	1		1	

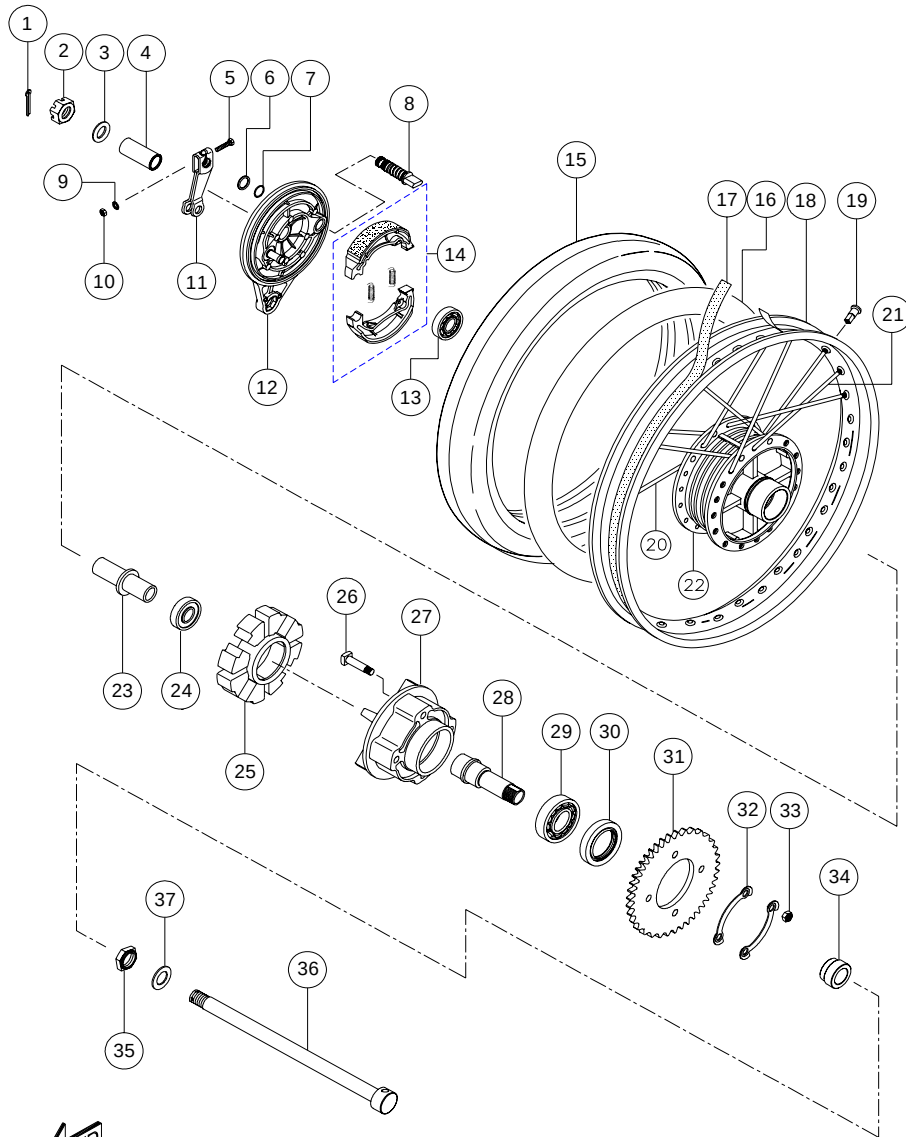


REAR WHEEL ASSEMBLY

REAR WHEEL ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
28	N3080120	SPROCKET 43T	1	1		1	
29	N3200090	BALL BEARING 20x42x12	1	1		1	
30	N3110470	WASHER SPROCKET	2	2		2	
31	0334548	HEX NUT	4	4		4	
32	N2110390	SPACER REAR AXLE	1	1		1	
33	J200030	HEX NUT	1	1		1	
34	N3200020	PUNCHED WASHER 18.5x32x3.2	1	1		1	
35	N2110410	AXLE REAR	1	1		1	
36	N3110750	REAR WHEEL ASSY.	1	1		1	
37	N3320100	REAR WHEEL BEARING KIT	1	1		1	**
38	N2110320	PANEL ASSY REAR	1	1		1	

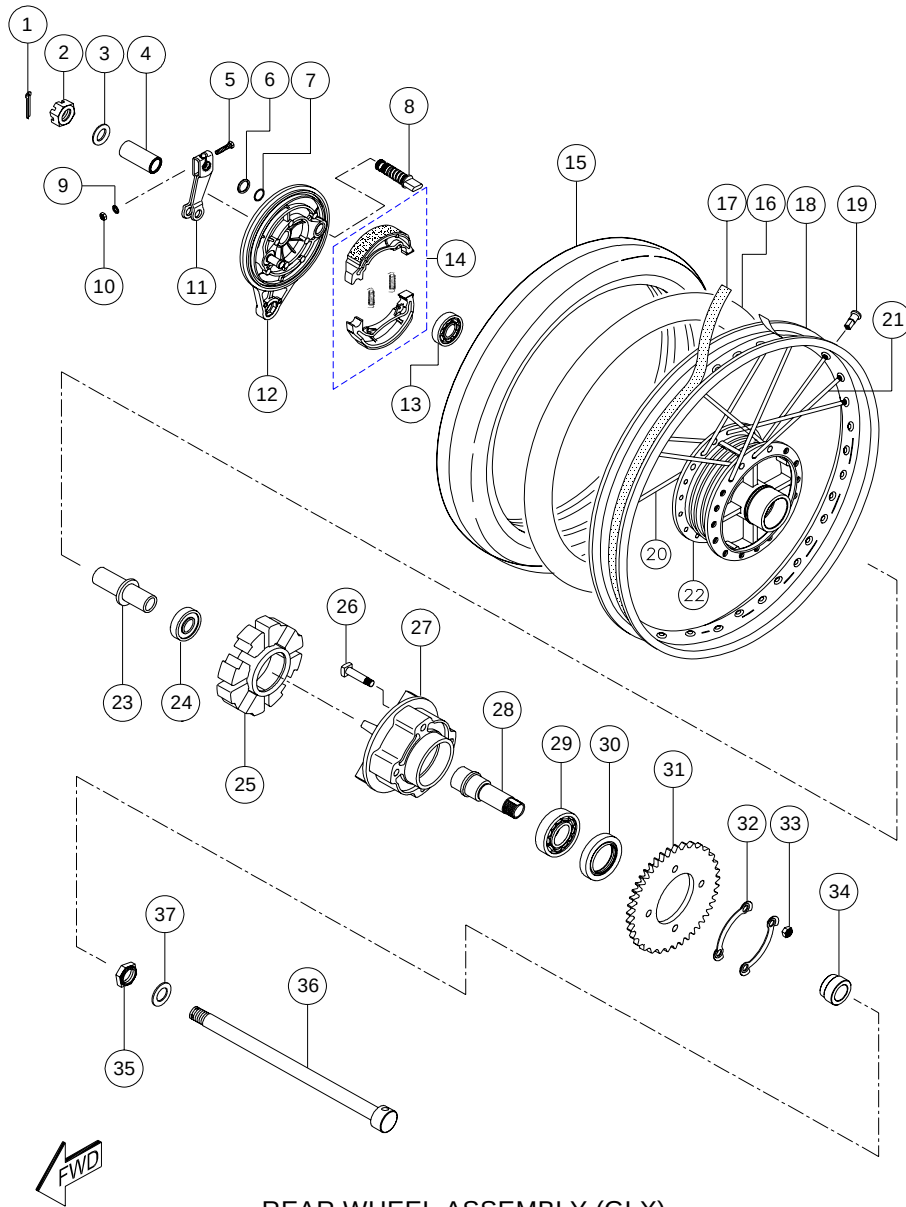
** - REF. KIT & KIT CONTENTS



REAR WHEEL ASSEMBLY (GLX)

REAR WHEEL ASSEMBLY (GLX)

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	0330028	SPLIT PIN 3.2x25			1		
2	0334620	SLOTTED NUT M14x1.5			1		
3	M7200020	WASHER 14.5x32x3.2			1		
4	M7110750	SPACER REAR AXLE RH			1		
5	0331248	HEX BOLT M6x33			1		
6	0335698	WASHER			1		
7	0178030	O RING BRAKE CAM			1		
8	N2110130	CAM BRAKE			1		
9	0335578	PUNCHED WASHER 6.5x13x1			1		
10	420305700	HEX NUT M6			1		
11	M7110770	LEVER REAR BRAKE CAM			1		
12	1112450	PANEL COMP. REAR BRAKE			1		
13	1339510	BALL BEARING 15x42x13 C3 6302Z			1		
14	1112620	SHOE SET BRAKE 130 DIA			1		
15	M1110300	TYRE REAR 3.00 " x 18 " ATT150			1		
16	N3110440	TUBE ASSEMBLY WHEEL INNER			1		
17	N3110450	PROTECTOR WHEEL INNER TUBE			1		
18	N3110210	RIM WHEEL REAR 1.85" x 18"			1		
19	N3110200	NIPPLE REAR WHEEL SPOKE			36		
20	U2110880	SPOKE & NIPPLE ASSY. INNER			18		
21	U2110890	SPOKE & NIPPLE ASSY. OUTER			18		
22	U2110720	HUB COMPLETE REAR WHEEL			1		
23	1182200	SPACER COMP HUB BEARING			1		
24	1339520	BEARING REAR HUB LH			1		
25	1181150	SHOCK ABSORBER RR WHEEL HUB			1		
26	0331318	BOLT REAR SPROCKET			4		
27	1181070	DRUM REAR SPROCKET MTG			1		

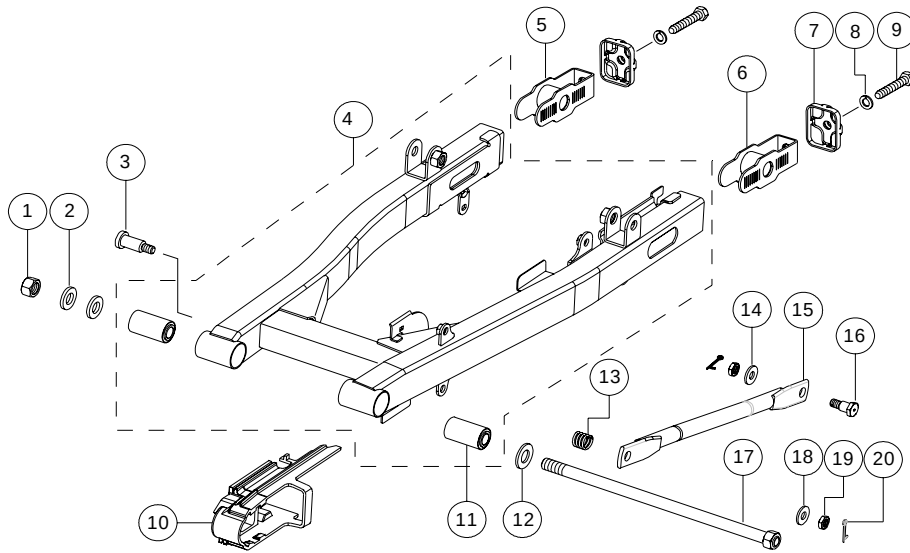


REAR WHEEL ASSEMBLY (GLX)

REAR WHEEL ASSEMBLY (GLX)

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
28	M7110590	SHAFT DRUM SPROCKET MTG			1		N.I
29	1339120	BEARING REAR SPROCKET DRUM			1		
30	1181080	SEAL RR SPROCKET MTG DRUM OIL			1		
31	1182040	SPROCKET 41T			1		
32	1181160	WASHER REAR SPROCKET			2		
33	0334548	HEX NUT M8			4		
34	M7110740	SPACER REAR AXLE LH			1		
35	0334640	HEX NUT M20x1.5			1		
36	M7110580	AXLE REAR			1		
37	M7200010	WASHER 21.6x32x3.2			1		
38	N9110130	WHEEL ASSY. REAR			1		

N.I - NOT ILLUSTRATED



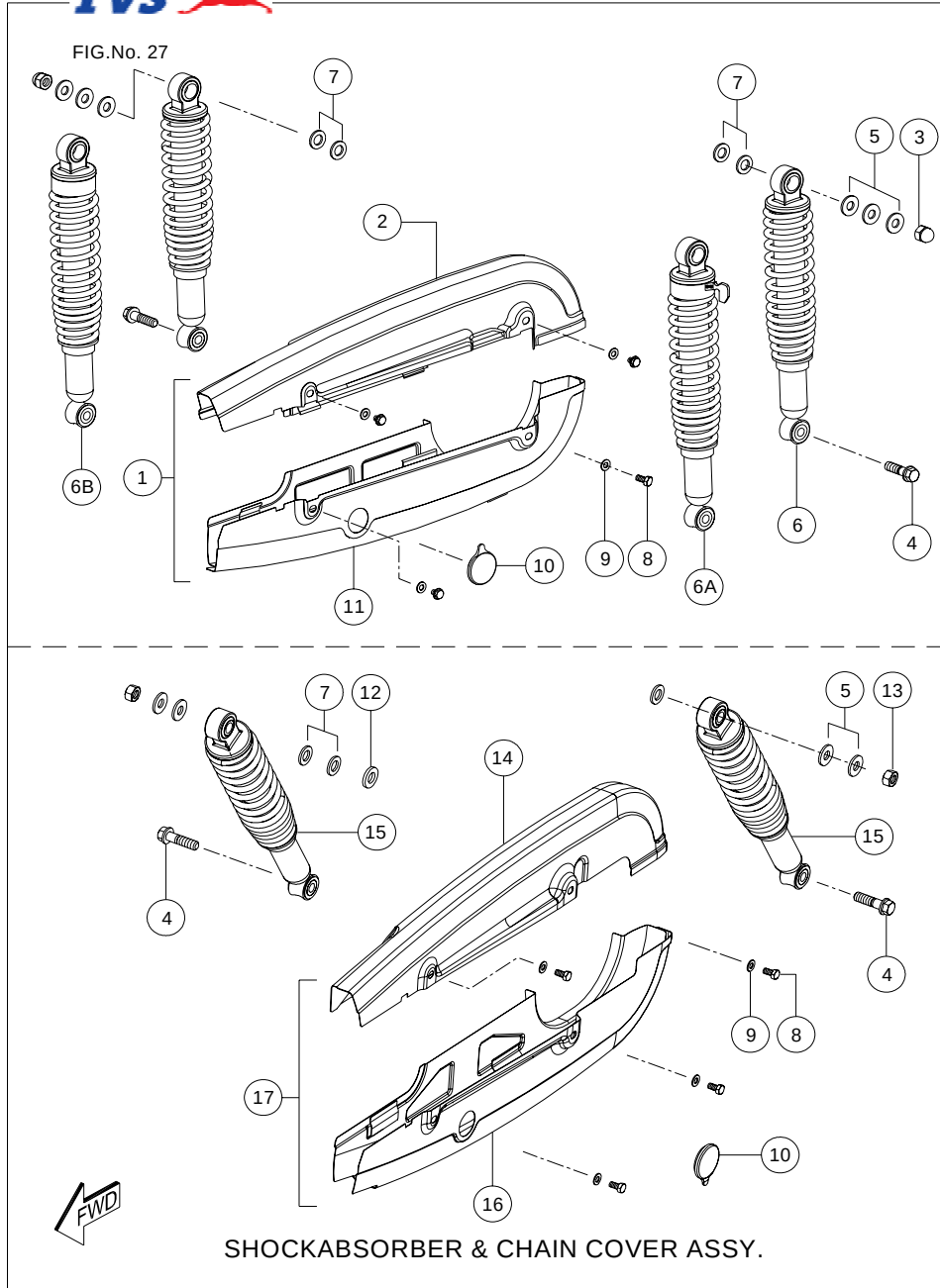
SWINGARM ASSEMBLY

SWINGARM ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	N3090720	SWINGARM COMP REAR	1				
1A	N3320490	SWINGARM COMP. LG SIL.		1			
1B	---	SWINGARM COMP. BLACK				1	
2	0335538	PUNCHED WASHER 12.5x22x2.3	2	2	2	2	
3	0334158	U NUT REAR SWINGING ARM PIVOT	1	1	1	1	
4	N3090220	CHAIN ADJUSTER COMP RH	1	1			
5	N3090230	CHAIN ADJUSTER COMP LH	1	1			
6	M7090440	CLAMP CHAIN ADJUSTER	2	2			
6A	N3091810	CLAMP CHAIN ADJUSTER				2	
7	0330318	WAVE SPRING WASHER M8	3	3	3	3	
8	N3090240	SCREW M8x45	2	2	2	2	
9	0330048	SPLIT PIN 2x20	2	2	2	2	
10	0334218	HEX NUT M8x8	2	2	2	2	
11	0330318	WAVE SPRING WASHER	1	1			
12	N3090610	TORQUE LINK COMP REAR	1	1	1	1	
13	N3090700	BOLT REAR TORQUE LINK REAR	1	1	1	1	
14	0336018	PUNCHED WASHER 8.5x20x2	1	1	1	1	
15	N3090590	SHAFT COMP. SWINGARM	1	1		1	
16	420015700	PUNCHED WASHER 12.5x20x1.2	1	1		1	
17	N3090670	BUSH SWING ARM	2	2	2	2	
18	N3090550	BUFFER CHAIN TOUCH DEFENSE	1	1		1	
19	N9320310	SWING ARM COMP. (WITH BUSH)			1		
20	M7090100	CHAIN ADJUSTER COMP. RH			1		
21	M7090070	CHAIN ADJUSTER COMP. LH			1		
22	3207018	SPRING			1		
23	N5090650	SHAFT COMP. SWINGARM			1		
24	0335678	PUNCHED WASHER			1		
25	N9090430	BUFFER CHAIN TOUCH DEFENSE			1		

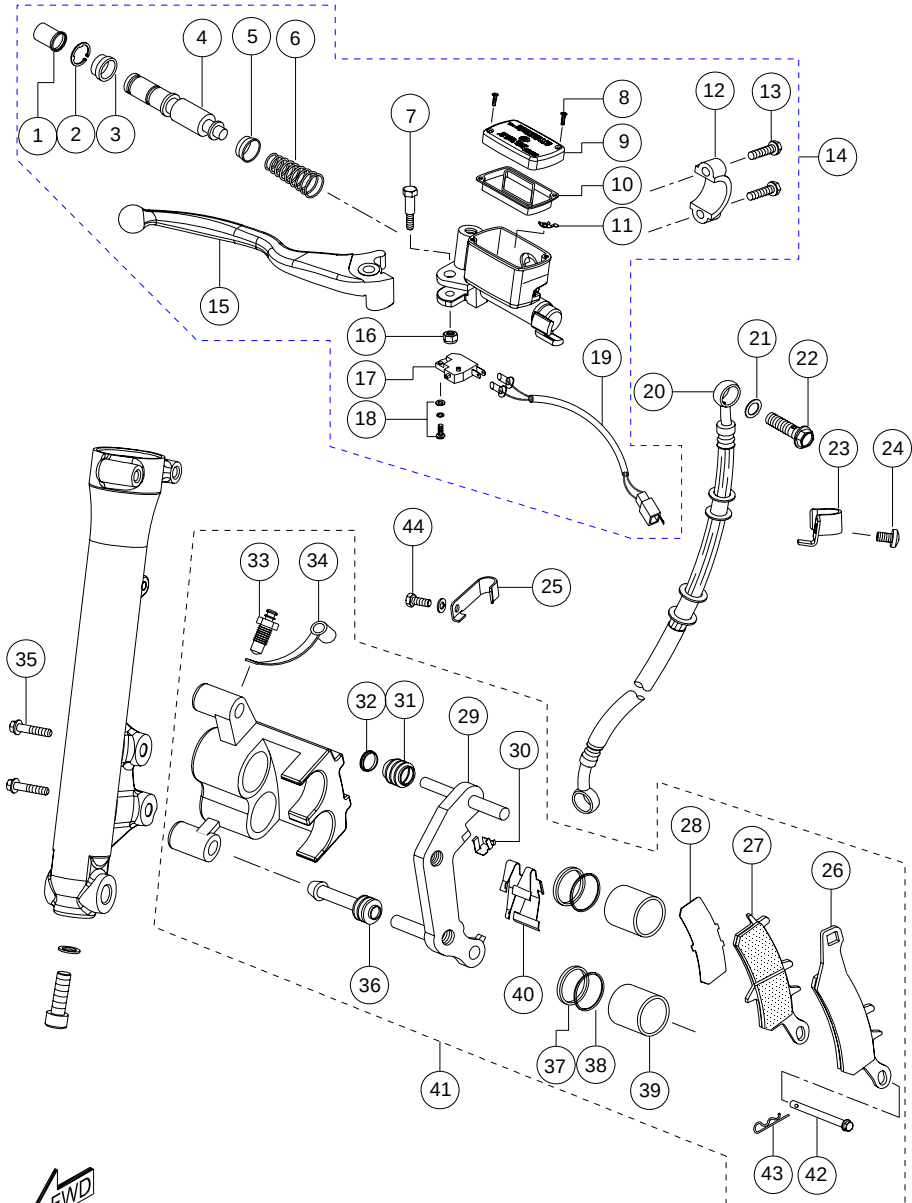
SHOCK ABSORBER & CHAIN COVER ASSY.

FIG.NO. 27



REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	N3090710	CHAIN CASE SET COMP	1				EL
1A	N3320450	CHAIN CASE SET COMP LG. SIL		1		1	
1B	N8320050	CHAIN CASE SET COMP.				1	
2	N3090420	CHAIN CASE COMP UPPER	1				
2A	N3091030	CHAIN CASE COMP UPPER LG. SIL		1		1	
3	0334047	DOMED CAP NUT M10x1.25	2	2		2	
4	N3200050	HEX FLANGED NUT M10x1.5x36	2	2		2	
5	0335628	PUNCHED WASHER 10.5x24x2.3	6	6	4	6	
6	N2090040	SHOCK ABSORBER	2	2			
6A	N2090350	SHOCK ABSORBER LH (ADJUSTABLE)		1		1	
6B	N2090360	SHOCK ABSORBER RH (ADJUSTABLE)		1		1	
7	0335538	PUNCHED WASHER 12.5x22x2.3	4	4	2	4	
8	420452700	HEX SCREW M6x12	4	4	4	4	
9	420011700	PUNCHED WASHER 6.5x13x1	4	4	4	4	
10	409198000	DUST SEAL	1	1	1	1	
11	N3090410	CHAIN CASE COMP. LOWER	1				
11A	N3091040	CHAIN CASE COMP LOWER LG. SIL		1		1	
12	0335678	PUNCHED WASHER 12.5x22x2.3			2		
13	K200690	HEX NUT M10x1.25			2		
14	N9090480	CHAINCASE COMP. UPPER			1		
15	N9090170	SHOCK ABSORBER			2		
16	N9090070	CHAINCASE COMP. LOWER			1		
17	N9320290	CHAINCASE SET			1		
18	N3091770	SHOCK ABSORBER				1	
19	N3091780	SHOCK ABSORBER				1	

N.I - NOT ILLUSTRATED, EL - ENGINE LIFTING



DISC BRAKE ASSEMBLY

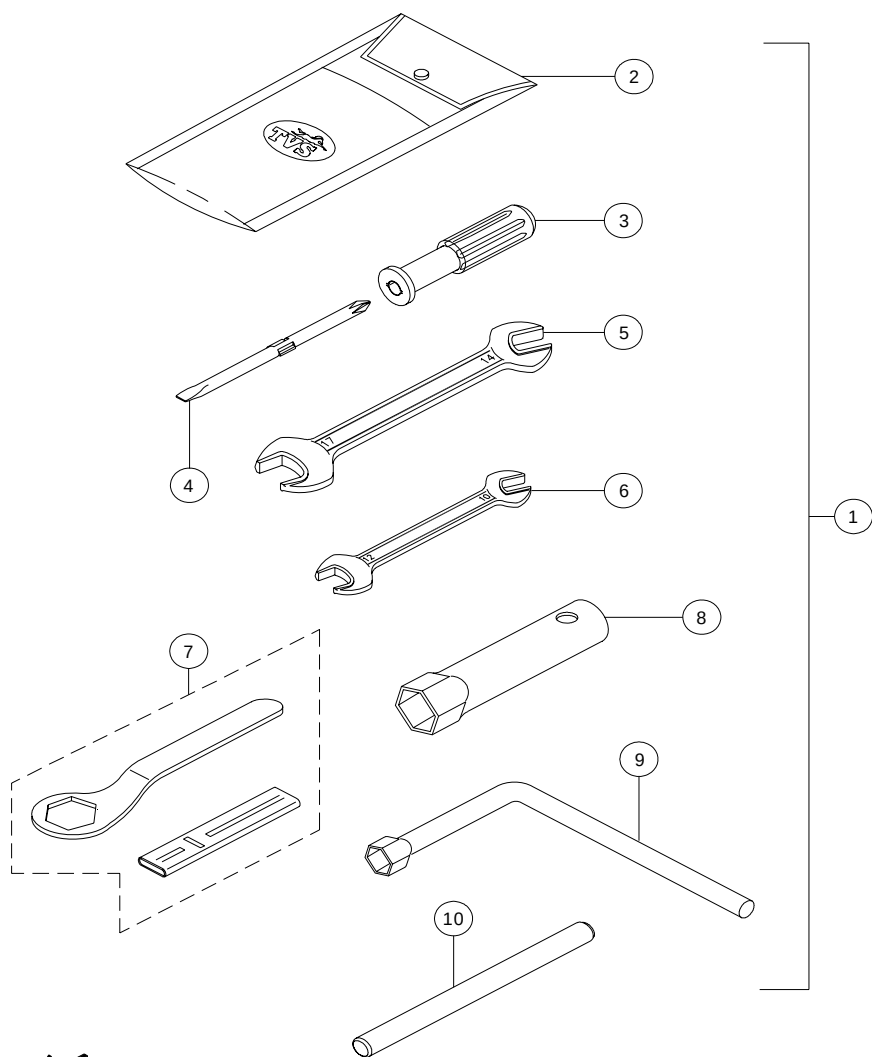
DISC BRAKE ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	---	BOOTS ASSEMBLY			1		KIT PART NO. M7320070
2	---	SNAP RING			1		"
3	---	S CUP			1		"
4	---	PISTON			1		"
5	---	P CUP			1		"
6	---	SPRING			1		"
7	---	HAND LEVER BOLT			1		M7320080
8	---	SCREW RESERVIOR CAP			2		M7320110
9	---	RESERVOIR CAP			1		"
10	---	DIAPHRAGM			1		M7320070
11	---	PROTECTOR			1		"
12	---	HOLDER			1		M7320090
13	---	HOLDER BOLT			2		"
14	M7100050	ASSY. MASTER CYLINDER			1		"
15	M7150150	LEVER RH			1		M7320080
16	M7150170	FLANGE NUT			1		"
17	---	SWITCH ASSY			1		M7320100
18	---	SCREW & WASHER			1		"
19	---	SUB HARNESS			1		"
20	---	HOSE ASSY			1		M7320150
21	---	GASKET			1		"
22	---	BANJO BOLT			1		"
23	U2110290	CLAMP BRAKE HOSE (UPPER)			1		"
24	3257448	SCREW M6x10			1		"
25	N9100240	CLAMP BRAKE HOSE (LOWER)			1		"
26	---	PAD ASSY - B			1		N9110350
27	---	PAD ASSY - A			1		"
28	---	SHIM - A			1		"



DISC BRAKE ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
29	---	CARRIER ASSY			1		KIT PART NO. N9110390 (MAJOR)
30	---	STOPPER			1		N9110400 (MINOR)
31	---	BOOTS PIN			1		"
32	---	RETAINER			1		M7320010
33	---	BLEEDER			1		"
34	---	CAP BLEEDER			1		"
35	U2200010	HEX FLANGE BOLT M8x27			2		
36	---	INSULATOR			1		N9110330
37	---	SEAL PISTON			2		"
38	---	SEAL WIPER			2		"
39	M7110370	PLUNGER			2		
40	---	SPRING PAD			1		M7320010
41	M7100800	CALIPER ASSY.			1		
42	M7110510	PIN PAD			1		
43	---	CLIP			1		M7320010
44	P1200070	HEX SCREW M6x16			1		



TOOL KIT

TOOL KIT

REF NO.	PART NO.	DESCRIPTION	NO. OFF				REMARKS
			VICTOR GL 110	VICTOR NEWGL110	VICTOR GLX 125	VICTOR GX 110	
1	N3210030	TOOL KIT SET	1	1		1	
1A	N9210310	TOOL KIT SET			1		
2	---	TOOL BAG	1	1		1	
2A	---	TOOL BAG			1		
3	---	GRIP DRIVER	1	1	1	1	
4	---	BIT (+) (-)	1	1	1	1	
5	---	OPEN END SPANNER 14x17	1	1	1	1	
6	---	OPEN END SPANNER 10x12	1	1	1	1	
7	---	RING SPANNER SET			1		
8	---	BOX SPANNER M16x18	1	1	1	1	
9	---	BOX SPANNER 10	1	1	1	1	
10	---	ROD ADJUSTER SHOCK ABSORBER			1		
		<u>SPECIAL TOOL</u>					
1	N2310010	CLUTCH HOLDING TOOL	1	1	1		
2	N2310020	CLUTCH NUT TIGHTENING TOOL	1	1	1		
3	N2310030	HOLDER MAGNETO	1	1	1		
4	N2310060	MANDREL DRIVE SHAFT OILSEAL	1	1	1		
5	N2310070	MANDREL GEAR SHIFT OILSEL	1	1	1		
6	N2310080	REMOVER DRIVE SHAFT RH BEARING	1	1	1		
7	N2310090	ADAPTOR BEARING CAM SHAFT	1	1	1		

Dear Sirs

We are pleased to inform

Victor GLX (Roller Cam Follower) & Victor EDGE Exclusive part numbers.

SL No.	Part No.	Description	No. OFF	
			Victor GLX (RCF)	Victor EDGE (Alloy Disc)
ENGINE				
1	N3011250	Head comp cylinder	1	1
2	N3011560	Cover cylinder head RH	1	1
3	N3011260	Cam shaft Assy	1	1
4	N5200700	Ball bearing	1	1
5	N8010080	Arm valve rocker assy	2	2
6	N5010320	Sprocket camshaft 34T	1	1
7	M1200940	Bolt sprocket	2	2
8	M1010490	Pin sprock knock	1	1
9	N5010400	Washer sprocket	1	1
10	N3011280	Valve spring inner	2	2
11	N3011290	Valve spring outer	2	2
12	N3080400	Pump assy oil	1	1
13	N3202170	Rec csk hd screw (oil pump)	2	2
14	N3080290	Oil filter (Nylon)	1	1
15	N9040930	Pipe intake	1	
16	N3040690	Pipe comp air injection	1	1
17	N8040340	O ring air injection	1	1
18	0330408	Wave spring washer	2	2
19	N3200220	Hex flange bolt	2	2
20	N3010810	Tensioner cam chain (Teflon coated)	1	1
21	N3010790	Guide camchain (Teflon coated)	1	1
22	N9041090	Carburettor Assy GLX RCF	1	
23	N9040280	Carburettor Assy EDGE		1
24	N1040070	Air cleaner assy GLX	1	
25	N9040620	Air cleaner assy EDGE		1
26	N3180330	Engine assy - GLX RCF	1	
27	N3180230	Engine Assy - GX EDGE		1
ELECTRICALS				
28	N3060220	Combined CDI	1	1
29	N3060200	Magneto Assy GX ER /GLX RCF	1	
30	N3060240	Magneto Assy EDGE		1
31	N9160510	Wiring harness GLX RCF	1	
32	N3163180	Wiring harness GX ER/EDGE		1
33	N9160360	Switch Assy LH new - GLX	1	
34	N3163300	Throttle switch	1	1
35	N9220430	Speedometer assy GLX RCF	1	

SL No.	Part No.	Description	No. OFF	
			Victor GLX (RCF)	Victor EDGE (Alloy Disc)
FRAME				
36	N3102520	Fork assy front EDGE		1
37	N3100760	Under bracket comp EDGE		1
38	N3102500	Leg assy LH EDGE		1
39	N3102510	Leg assy RH EDGE		1
40	N3102420	Oil seal front fork		1
41	N8101570	Inner tube front fork (551mm) #		1
42	M7100920	Outer tube LH		1
43	N9320560	Outer tube RH		1
44	N9090660	Shock absorber gas filled GLX	2	
45	N3091880	Shock absorber gas filled EDGE		2
46	N9121840	Bar comp footrest	1	
47	N3123150	Bar comp footrest		1
48	N9121890	Center stand	1	1
49	N9050980	Muffler comp	1	1
50	N9320310	Swing arm assy (with Bush) GLX	1	
51	N3321420	Swing arm assy (with Bush) EDGE		1
52	M7170130	Cable assy speedometer		1
53	N9110770	Wheel assy front (Alloy disc)		1
54	N3111350	Wheel assy rear (Alloy disc)		1
55	M7111650	Alloy wheel front		1
56	M7111630	Alloy wheel rear		1
57	1181070	Drum rear sprocket - 130 dia	1	1
58	1339120	Ball bearing 25x52x15 RS1C3 6205	1	1
59	8081250	Sprocket rear 39T		1
60	1110020	Brake shoe Set Rear - 130Dia	1	1
61	1181160	Washer rear sprocket	2	2
62	0331318	Bolt rear sprocket	4	4
63	0334548	Hex nut M8 8 ZNB	4	4
64	1112450	Brake panel comp rear - 130dia	1	1
65	M7110770	Lever cam brake	1	1
66	N2110130	Cam Brake	1	1
67	1182200	spacer rear wheel	1	1
68	1339510	Ball bearing 5x42x13 C3 6302Z	1	1
69	1339520	Ball bearing 15x35x11 C3 6202Z	1	1
70	1181150	Absorber rear wheel hub shock	1	1
71	M7110740	Spacer rear axle LH	1	1
72	M7110750	Spacer rear axle RH	1	1
73	N9090940	Chain adjuster LH EDGE		1
74	N9090910	Chain adjuster RH EDGE		1
75	N9110690	Shaft Sprocket Mtg Drum		1
76	N9110700	Axle rear wheel		1
77	K200410	Nut Rear axle		1
78	N5091170	Clamp chain adjuster		2

SL No.	Part No.	Description	No. OFF	
			Victor GLX (RCF)	Victor EDGE (Alloy Disc)
DISC BRAKE				
79	M7110230	Disc plate	1	1
80	M7110090	Screw special M8 (Disc plate)	6	6
81	M7111350	Hub drive speedo	1	1
82	M7110100	Spacer comp Front wheel	1	1
83	M7110330	Banjo bolt	2	2
84	M7110340	Gasket banjo bolt	4	4
85	M7150050	Master cylinder assy.	1	1
86	M7100800	Caliper assy	1	1
87	M7100620	Clamp brake hose lower (mounted at fork leg)	1	1
88	M7110160	Spacer comp front hub bearing	1	1

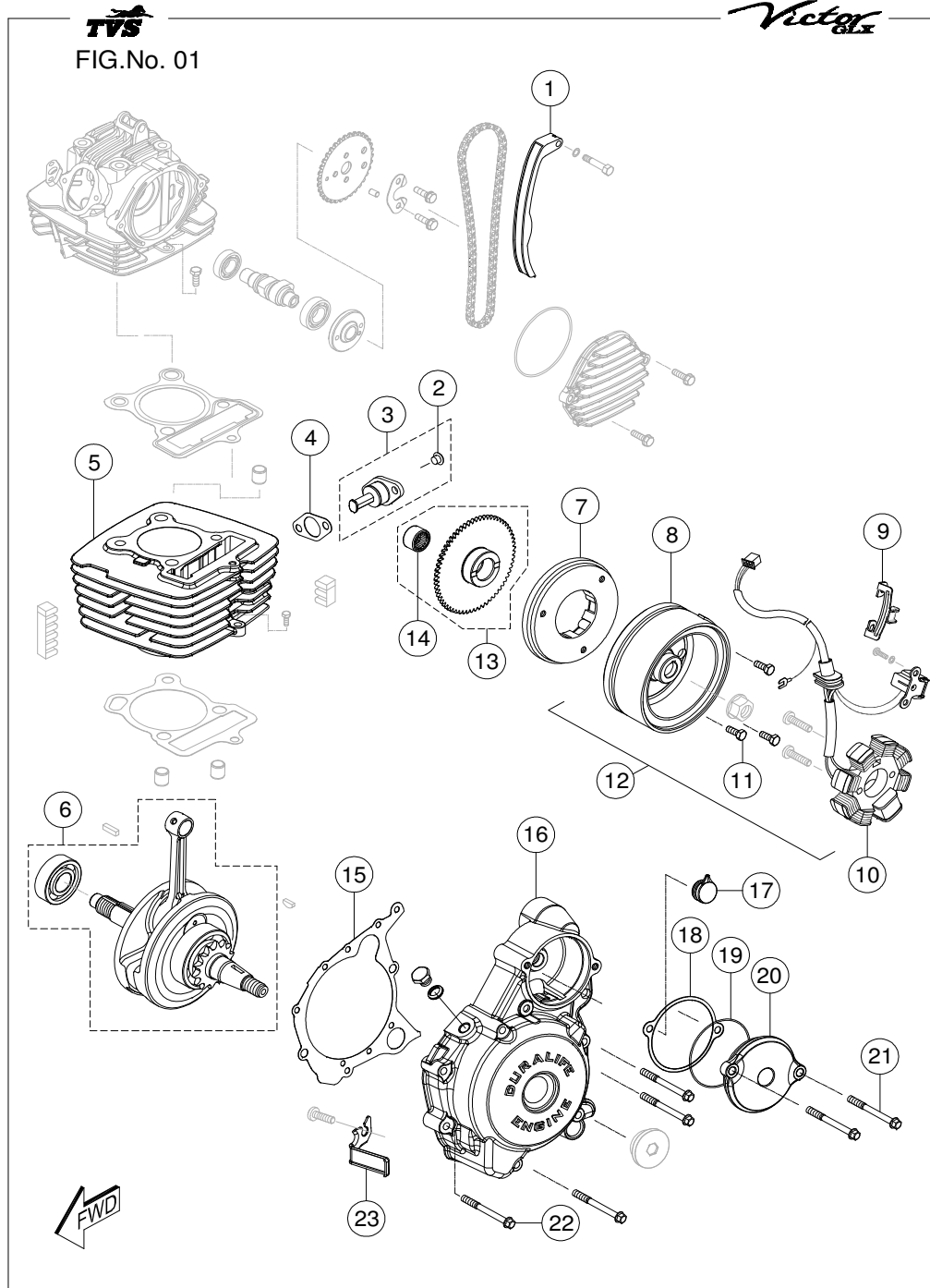
Note : All the disc brake kits are common for Victor EDGE & GLX. Refer Victor parts catalogue page no.129

: Refer our Bulletin ref. No.MKTG/SP/12/2005-06 dated 23.12.05. Replace part No. N8101280 by N8101570 for Victor GX(ER) & Victor EDGE. Part No. N8101280 remains same for TVS Star (Old)

Kindly update your parts catalogue with the above information accordingly.

VICTOR GLX ES 125 EXCLUSIVE PARTS

FIG No. 01



S.No	PART No.	DESCRIPTION	QTY	REMARKS
1	N3011590	TENSIONER CAM CHAIN	1	
2	N3011670	PLUG ADJUSTER TENSIONER	1	
3	N3011370	ADJUSTER ASSY. TENSIONER	1	
4	N3011600	GASKET ADJUSTER ASSY.TENSIONER	1	
5	N3011440	CYLINDER BLOCK	1	
6	N3020040	CRANKSHAFT ASSY.	1	
7	R1060110	ONE WAY CLUTCH	1	
8	N9321720	ROTOR ASSY. GLX ES	1	
9	N3080590	CLAMP WIRING HARNESS	1	
10	N9321730	STARTER ASSY. GLX ES	1	
11	M1200790	HEX SOC. HD. CAP SCREW M6x16	3	
12	N3060280	MAGNETO ASSY. ES	1	
13	N3080670	RING GEAR ASSY.	1	
14	R1200090	NEEDLE ROLLER BEARING	1	
15	N3030260	GASKET COVER MAGNETO	1	
16	N3030380	COVER MAGNETO ES	1	
17	N3080600	DUST SEAL	1	
18	N9030010	GASKET COVER ELECTRIC START	1	
19	N3202200	O-RING 58.6x2.4	1	
20	N3030340	COVER ELECTRIC START	1	
21	R1200180	HEX FLANGE BOLT M6 x 60L	5	
22	N2200450	HEX FLANGE BOLT M6 x 50L	1	
23	N3080540	PLATE WIRING HARNESS	1	



FIG.No. 02

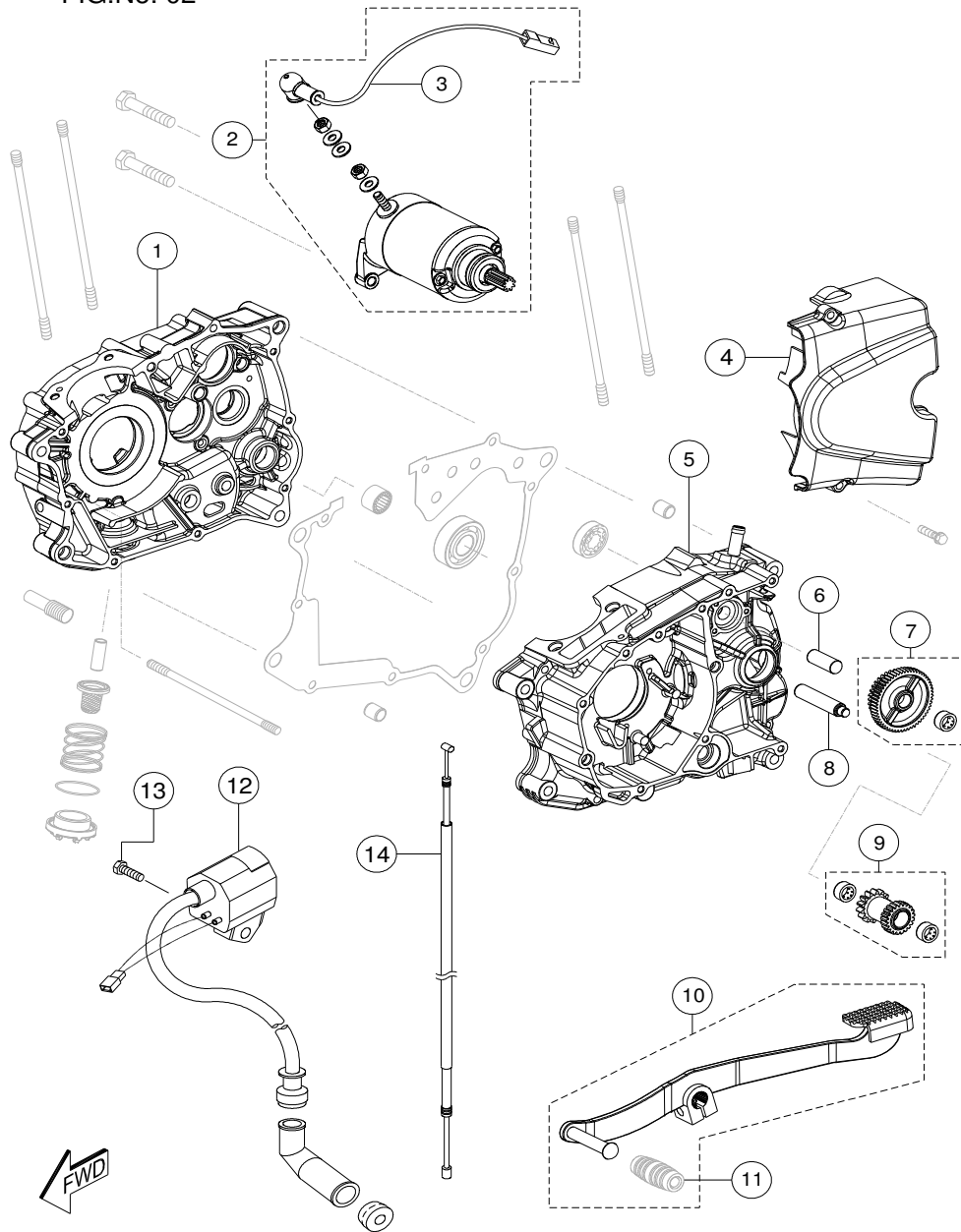
Victor

FIG.No. 02

S.No	PART No.	DESCRIPTION	QTY	REMARKS
1	N3030230	CRANKCASE RH	1	
2	N3060250	STARTER MOTOR ASSY.	1	
3	N9321740	WIRING HARNESS STARTER MOTOR	1	
4	N3180360	COVER ENGINE SPROCKET	1	
5	N3321440	CRANKCASE LH	1	
6	N3080420	SHAFT GEAR SM DRIVEN	1	
7	N3080630	GEAR COMP. SM DRIVEN	1	
8	N3080480	SHAFT GEAR SM IDLE	1	
9	N3080660	GEAR COMP. SM IDLE	1	
10	N3080570	LEVER ASSY. GEAR SHIFT	1	
11	N2081740	RUBBER GEAR SHIFT LEVER	1	
12	N9060240	IGNITION COIL	1	
13	M1200530	HEX FLANGE BOLT M6 x 20L	1	
14	N9170160	CABLE ASSY. CHOKE	1	
15	N3321450	CYLINDER BLOCK & PISTON KIT	1	N.I
16	N3180280	ENGINE ASSY.	1	N.I



FIG.No. 03

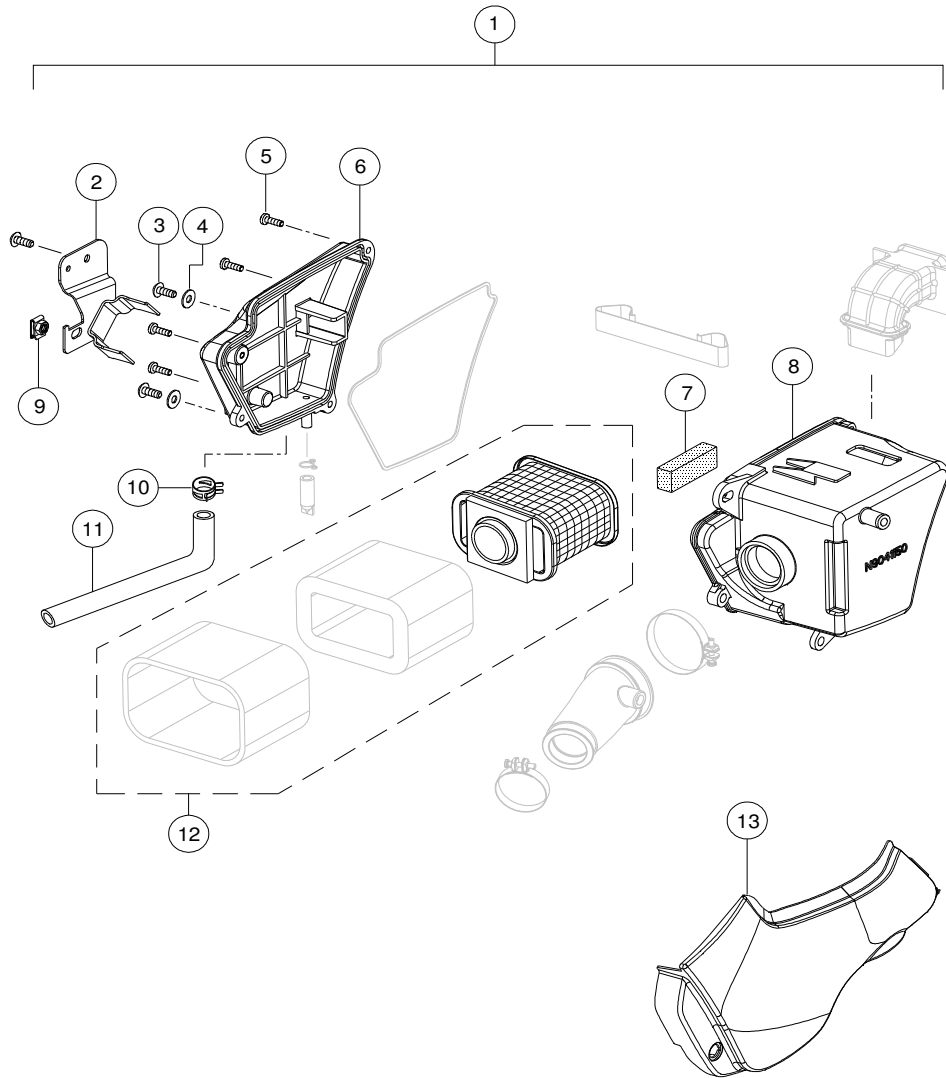
Victor

FIG.No. 03

S.No	PART No.	DESCRIPTION	QTY	REMARKS
1	N9041160	AIR CLEANER ASSY.	1	
2	N9123610	PLATE, SIDE COVER MTG. RH.	1	
3	0332275	CRR PAN HEAD SCREW	3	
4	0335608	PUNCHED WASHER 6.5x16x1.2	2	
5	0331718	CRR PAN HEAD SCREW M5x16	4	
6	N9041140	COVER, AIR CLEANER	1	
7	N9041280	FILTER ELEMENT SAI	1	
8	N9041150	CASE, AIR CLEANER	1	
9	S1200700	RETAINER CLIP COMP. PANEL	1	
10	N9040230	HOSE CLIP DIA 56	2	
11	N9041250	HOSE, SAI AIR INLET	1	
12	N3040750	FILTER COMP. AIR CLEANER	1	
13	N9220790CA	COVER FRAME LH HG BLACK + SIL	1	
13A	N9220790CB	COVER FRAME LH T.BLUE + SIL	1	
13B	N9220790CC	COVER FRAME LH FL. RED + SIL	1	

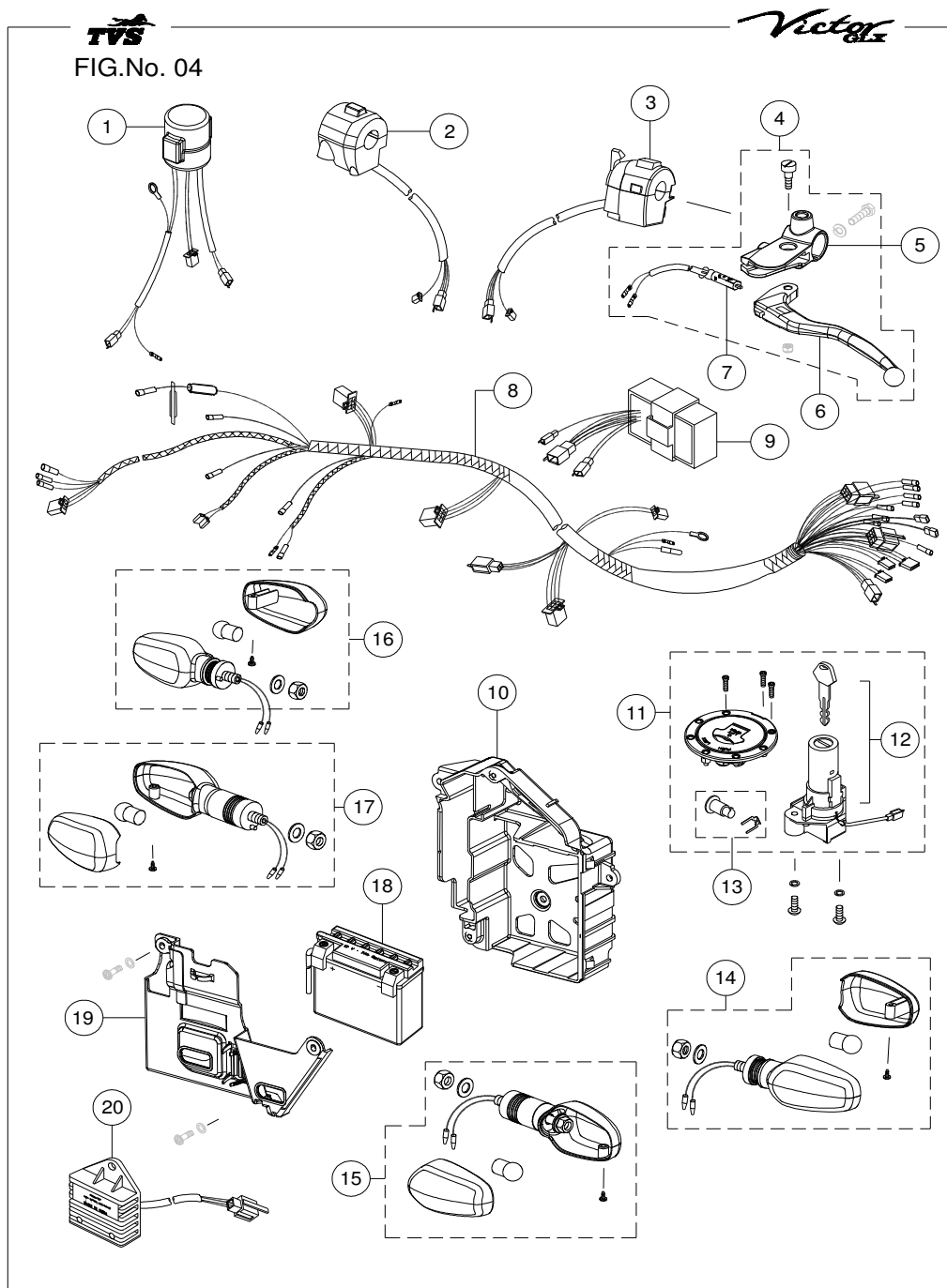


FIG.No. 04

S.No	PART No.	DESCRIPTION	QTY	REMARKS
1	N9160470	STARTER RELAY	1	
2	N9160820	SWITCH ASSY. RH	1	
3	N9160760	SWITCH ASSY. LH	1	
4	N9150440	LEVER ASSY. CLUTCH	1	
5	N9150450	BRACKET LEVER LH	1	
6	N9150520	LEVER CLUTCH	1	
7	N9160910	SWITCH ASSY. CLUTCH	1	
8	N9160460	WIRING HARNESS ES	1	
9	N9060160	DIGITAL CDI	1	
10	N9123290	BATTERY HOLDER - ES	1	
11	N3213510	LOCK SET	1	
12	N9160480	IGNITION/STEERING LOCK	1	
13	N9123310	SIDE COVER LOCK	1	
14	N8160300	TURN SIGNAL LAMP ASSY. REAR LH	1	
15	N8160280	TURN SIGNAL LAMP ASSY. FRONT LH	1	
16	N8160310	TURN SIGNAL LAMP ASSY. REAR RH	1	
17	N8160290	TURN SIGNAL LAMP ASSY. FRONT RH	1	
18	N9060340	BATTERY 12V, 7AH UNCHARGED	1	
19	N9123420	COVER BATTERY ASSY.	1	
20	N9060290	REGULATOR	1	